

## **APPROVAL SHEET**

CUSTOMER:	
CUSTOMER PART NO	
TYPE NO.: NOR00L77	
PACKAGE SIZE: 3.0mm Round LED Lamp	
DICE MATERIAL: GaAlAs	PEAK WAVE LENGTH(nm) 660
EMITTED COLOR: Super Red	VIEWING ANGLE (deg): 30
LENS COLOR: Water Clear	IV(mcd): 800

CUSTOMER ENGINEERING DEPARTMENT

## **BRIGHTEK(EUROPE) LIMITED** ENGINEERING DEPARTMENT

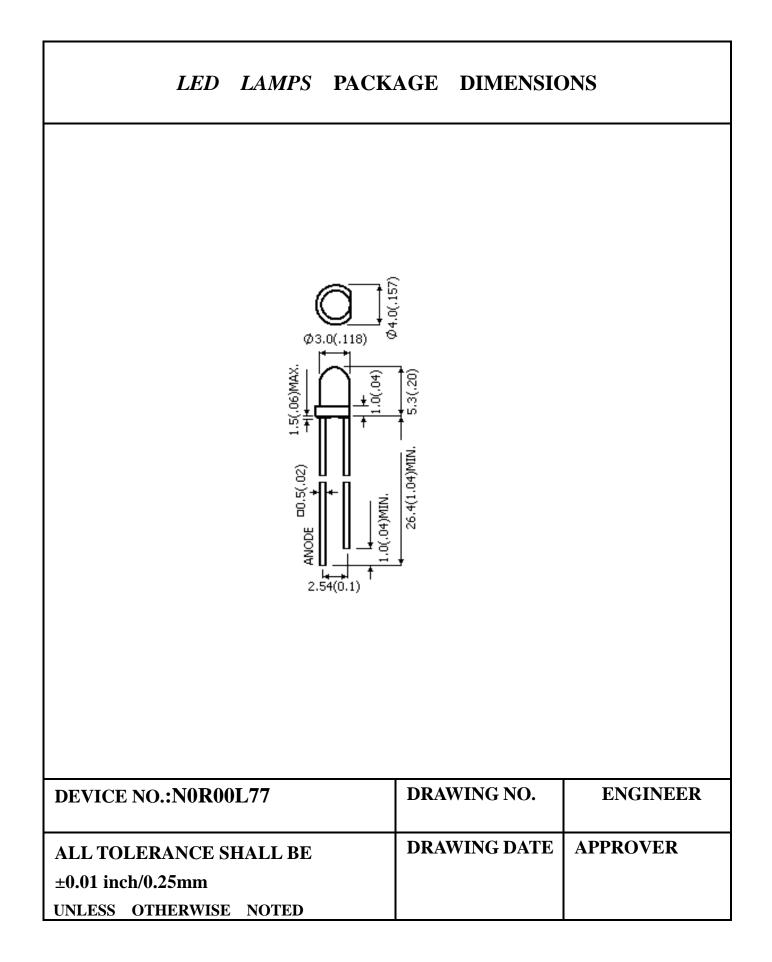
(Authorized Signature)

APPROVED DATE\_\_\_\_\_

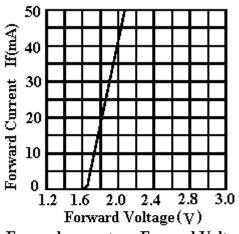
ISSUED DATE\_\_\_\_\_

## TYPE NO. : NOROOL77

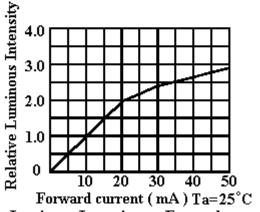
ELECTRICAL / OPTICAL CHARACTERISITICS AT Ta = $25^{\circ}$ C								
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST		
Luminous Intensity	IV	600	800	1200	mcd	IF = 20mA		
Viewing Angle	201/2		30		deg	IF = 20mA		
Peak Emission Wavelength	λp		660		nm			
Dominant Wavelength	λd		643		nm	IF = 20mA		
Spectral Line Half-Width	Δλ		20		nm			
Forward Voltage	VF	1.7	1.85	2.0	V	IF = 20mA		
Power Dissipation	Pd			85	mW			
Peak Forward Current ( Duty1/10 @ 1KHZ )	IF (Peak)			100	mA			
Recommended Operating Current	IF (Rec)		20		mA			
• ABSOLUTE MAXIMUM RATINGS : $(Ta = 25^{\circ}c)$								
Reverse Voltage			:	5 Volt				
Reverse Current	-							
Operating Tempe	rature Range	<b>;</b>	:	-40°C	TO 85	5°C		
Storage Temperat	ure Range		:	-40°C	TO 100	)°C		
Lead Soldering T 【1.6 mm (1/16 in	-	-	:	260°C I	For 5 Seco	nds		

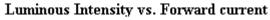


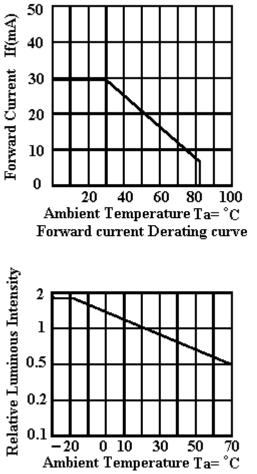
## Super Red (GaAlAs) $\lambda P=660nm$ )



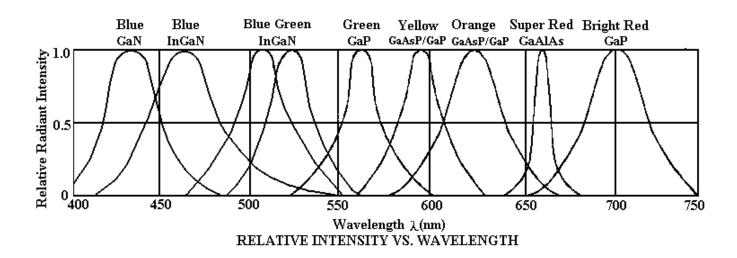
Forward current vs. Forward Voltage







Luminous Intensity vs. Ambient Temperature



# **Reliability test For LED Lamps**

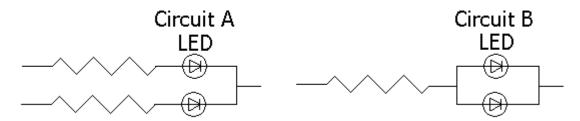
Type No. : N0R00L77

NO.	Item	Test Conditions	Test Time/ Cycle	Sample Size	Ac/Re
1	DC Operating Life	Temperature:25℃ IF:20mA	1000HRS	76PCS	0/1
2	High Temperature High Humidity	Temperature:85℃ 85%RH	1000HRS	76PCS	0/1
3	High Temperature Storage	Temperature:100℃	1000HRS	76PCS	0/1
4	Low Temperature Storage	Temperature: -40°C	1000HRS	76PCS	0/1
5	Temperature Cycling	85°C ~ 25°C ~−35°C 15min~ 5min~ 15min	15Cycles	76PCS	0/1
6	Thermal Shock	85°C ~ 25°C ~ − 10°C 5min~ 10sec ~ 5min	15Cycles	76PCS	0/1
7	Solder Heat	Temperature:260°C±5°C	10SEC.	76PCS	0/1

## **Precautions For Use LED**

#### 1. Drive Method

LED is current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in a application, it is recommended that a current limiting resistor be incorporated in the drive circuit.



- (a) Circuit A it is recommended circuit.
- (b) Circuit B the brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

#### 2. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change(Burn out will happen).

#### 3. Storage

The Storage Temperature and RH are:  $5^{\circ}$ C ~  $30^{\circ}$ C, RH 60% or less.

Once the package is opened, the products should be used with in a week. Otherwise,

they should be kept in moisture proof package with moisture absorbent material (silica gel).

we suggest our customers to use our products within a year.

If the moisture absorbent material (silica gel) has faded away or the LEDs exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: more than 24 hours at  $60^{\circ}$ C  $\pm 5^{\circ}$ C.

## 4. Electrostatic Discharge (ESD)

Static electricity or surge voltage will damage the LEDs Suggestions to prevent ESD damage:

Use of a conductive wrist band or ante-electrostatic glove when handing these LEDs

All devices, equipment, and machinery must be properly grounded.

Work tables storage racks, etc. should be properly grounded

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

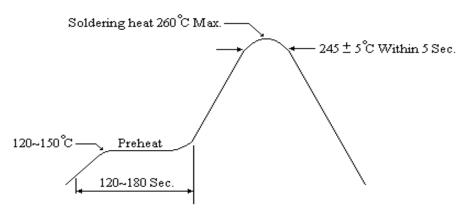
## 5. Others

- (a) If want to have the uniform luminance and color, please use the same binning number, and avoid using intermix to cause the differences of luminance and color.
- (b) The appearance and specifications of the product may be modified for improvement without prior notice.

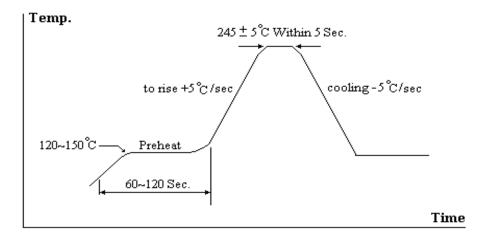
#### 6. Soldering

Recommended soldering condition as shown below:

Soldering heat (DIP)



## **Reflow Temp./Time**



## **Soldering Iron**

Temperature at tip of iron :  $300^{\circ}$ C Max. ( 25 W Max. ) Soldering Time : 3 sec.  $\pm$  1 sec.( one time only ) If temperature is higher, time should be shorter