









# PRODUCT DATASHEET





- ► Ceramic High Power
- ➤ 3535 1.65t Series
- ► UV (270~285nm)

N0Q52S34Z



# 3535 1.65t Series





Release Date: 11 September 2020 Version: A1.0

#### **FEATURES:**

- Package: Ceramic SMT Package with Quartz Glass Lens
- Forward Current: 20mAForward Voltage (typ.): 6.5V
- Radiant Power (typ.): 2.0mW@20mA
- Colour: Ultraviolet (UV) UVC
- Wavelength: 270~285nm
- Viewing angle: 125°
- Materials:
  - Die: InGaN
  - Resin: Quartz Glass (Water Clear)
  - L/F: AIN
- Junction Temperature: +65°C
  Storage Temperature: -40~+80°C
- Grouping parameters:
  - Forward voltage
  - Radiant power
  - Peak Wavelength
- Soldering methods: Reflow soldering
- MSL: Level 4 according to J-STD020
- Packing: 12mm tape with min.100pcs/reel, ø180mm (7")

3535 1.65t Series

## **APPLICATIONS:**

- Disinfection
- Sterilization
- Bio-Analysis
- Detection
- Sensor Light
- Fluorescent Spectroscopy







### **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Maximum Forward Current	I <sub>MAX</sub>	20	mA
Junction Temperature	Tj	65	°C
Thermal Resistance Junction to Solder Point	R <sub>THJS</sub>	55	°C/W
Operating Temperature	T <sub>OPR</sub>	-10~+50	°C
Storage Temperature	T <sub>STG</sub>	-40~+80	°C
Solder Temperature	T <sub>SOL</sub>	245	°C

## Electrical & Optical Characteristics (Ta=25°C)

Darameter	Cumbal		Values		Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V <sub>F</sub>	5.5	6.5	8.0	V	I <sub>F</sub> =20mA
Radiant Power	Po	1.5		3.0	mW	I <sub>F</sub> =20mA
Wavelength	WP	270		285	nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>		125		deg	I <sub>F</sub> =20mA

 $<sup>1. \</sup>hspace{0.5cm} \text{Radiant Power ($P_0$) $\pm 10\%$, Forward Voltage ($V_F$) $\pm 0.2V$, Viewing angle ($2\theta_{1/2}$) $\pm 10^\circ$, Wavelength (nm) $\pm 2nm$}$ 

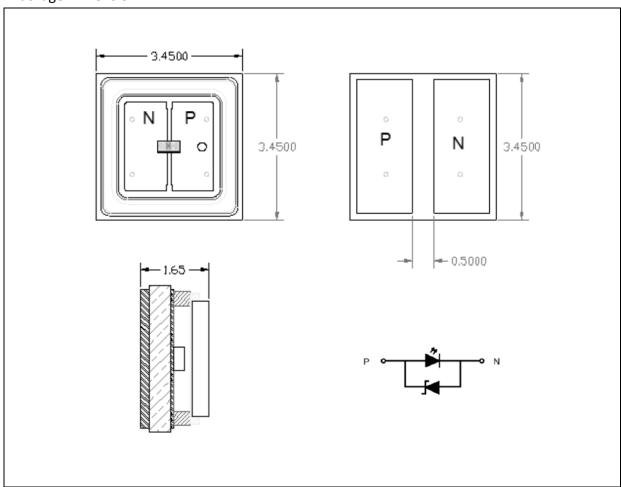






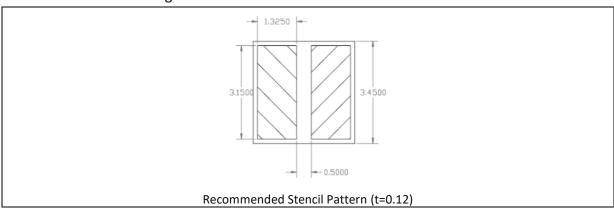
### **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

## Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.







## **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit	
V1	5.5	6.5	V	
V2	6.5	8.0	1 V	

## Radiant Power Classifications ( $I_F = 20mA$ ):

Code	Min.	Max.	Unit
P1	1.5	3.0	mW

# Wavelength Classifications (I<sub>F</sub> = 20mA):

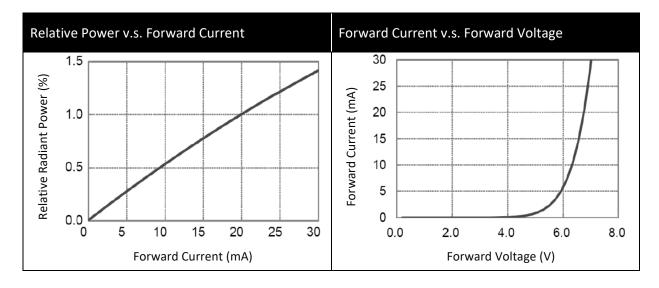
Code	Min.	Max.	Unit
UVC	270	285	nm

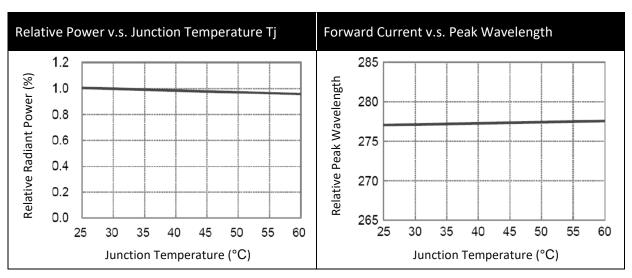


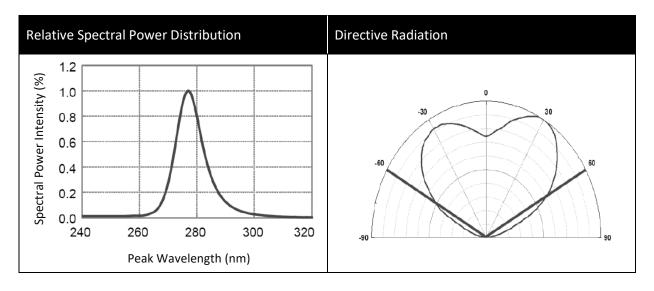




#### **ELECTRO-OPTICAL CHARACTERISTICS:**





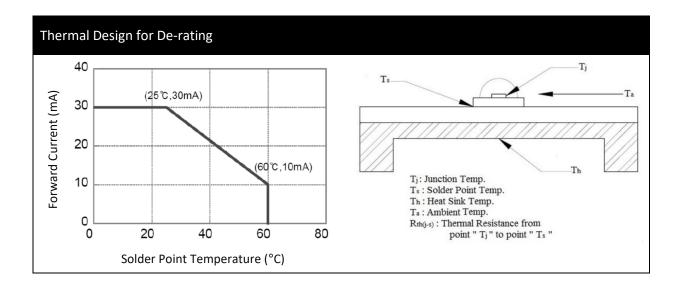








## **ELECTRO-OPTICAL CHARACTERISTICS:**



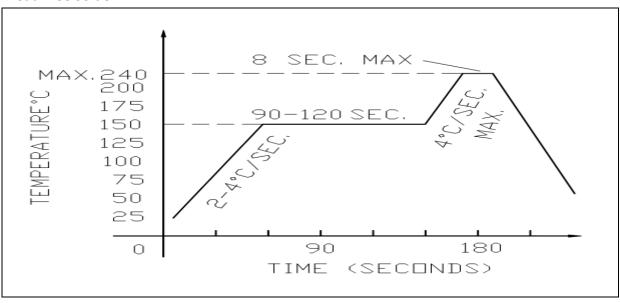






### **RECOMMENDED SOLDERING PROFILE:**

## Lead-free Solder:



#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended reflow temperature 240°C. Maximum soldering temperature should be limited to 245°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.

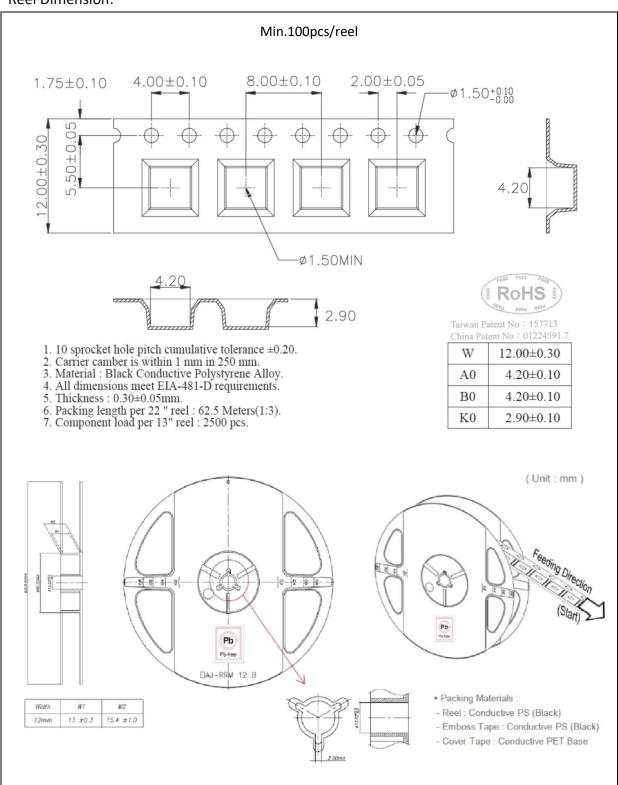






#### **PACKING SPECIFICATION:**

#### Reel Dimension:









#### PRECAUTIONS OF USE:

### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

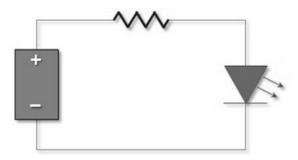
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 12hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

## **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.







## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	11/09/2020	Datasheet set-up.