









PRODUCT DATASHEET





- ► Ceramic High Power
- ► 6868 3.7t Series
- ► UV (380~390nm)

N0Q52S15









FEATURES:

Package: Ceramic SMT Package with Quartz Glass Lens

Forward Current: 1400mA Forward Voltage (typ.): 7.2V

Radiant Power (typ.): 5500mW@1400mA

Colour: Ultraviolet (UV) Wavelength: 380~390nm Viewing angle: 60°

Materials:

Die: InGaN

Resin: Quartz Glass (Water Clear)

L/F: AIN

Operating Temperature: -40~+80°C Storage Temperature: -40~+100°C

ESD: 8KV (HBM: MIL-STD-883 Class 3B)

Grouping parameters:

Forward voltage

Radiant power

Peak Wavelength

Soldering methods: Reflow soldering

MSL: Level 4 according to J-STD020

Packing: 16mm tape with min.100pcs/reel, ø180mm (7")

APPLICATIONS:

- **Industrial Curing**
- Counterfeit Detection

6868 3.7t Series

- **Medical Device**
- Fluorochemistry
- **Bacterial Identification**
- Cosmetology
- Magnetic Particle Inspection
- Clean Room Inspection
- Mineralogy







CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Maximum Forward Current	Імах	1400	mA
Pulse Forward Current (D=0.01s; Duty 1/10)	IPF	2000	mA
Reverse Voltage	V_R	-10	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge (HBM)	ESD	8000	V
Junction Temperature	Tj	85	°C
Thermal Resistance Junction to Solder Point	R _{THJS}	2.0	°C/W
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Solder Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

Parameter Symbol		Values			Unit	Test
Parameter 5	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V _F	6.0		8.4	V	I _F =1400mA
Radiant Power	Po	4500		6500	mW	I _F =1400mA
Wavelength	W _P	380		390	nm	I _F =1400mA
Viewing Angle	2θ _{1/2}		60		deg	I _F =1400mA

^{1.} Radiant Power (Po) $\pm 10\%$, Forward Voltage (V_F) $\pm 0.2V$, Viewing angle($2\theta_{1/2}$) $\pm 10^{\circ}$, Wavelength (nm) ± 2 nm

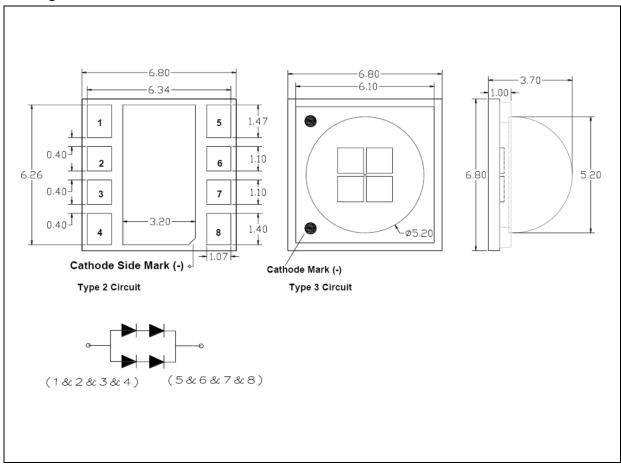






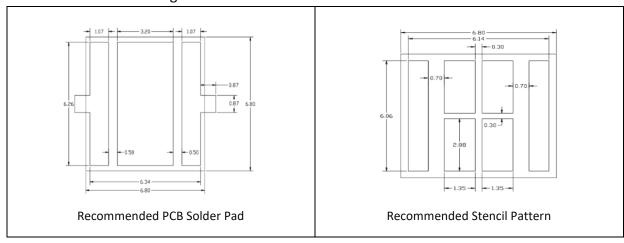
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.







BINNING GROUPS:

Forward Voltage Classifications (I_F = 1400mA):

Code	Min.	Max.	Unit
ВО	6.0	6.8	
B1	6.8	7.6	V
B2	7.6	8.4	

Radiant Power Classifications (I_F = 1400mA):

Code	Min.	Max.	Unit
P50	4500	5000	
P55	5000	5500	
P60	5500	6000	mW
P65	6000	6500	

Wavelength Classifications (I_F = 1400mA):

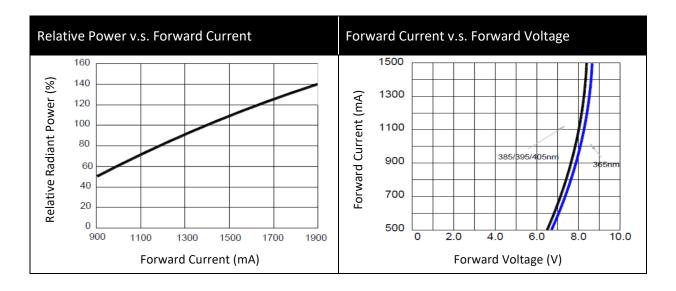
Code	Min.	Max.	Unit
UV385	380	390	nm

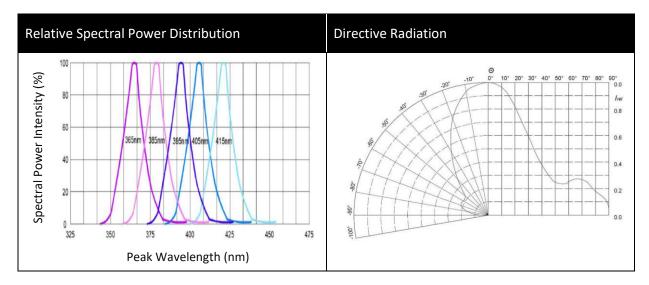


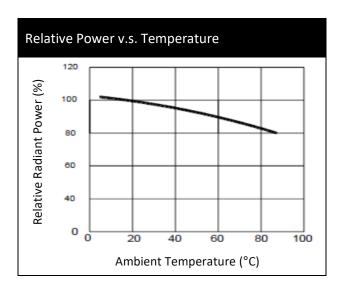




ELECTRO-OPTICAL CHARACTERISTICS:







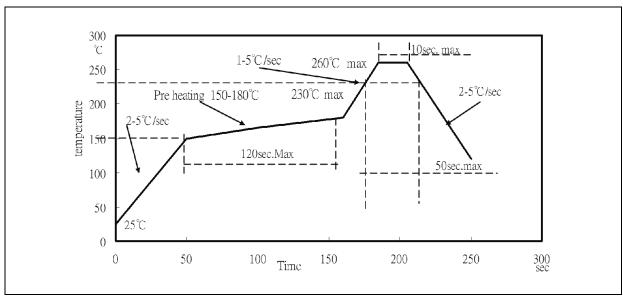






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended reflow temperature 240°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.

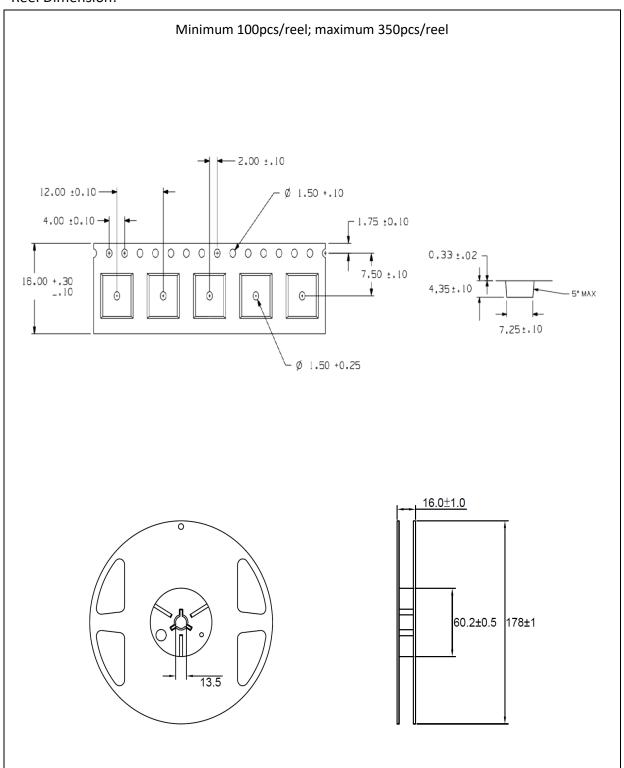






PACKING SPECIFICATION:

Reel Dimension:









PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 72 hours. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

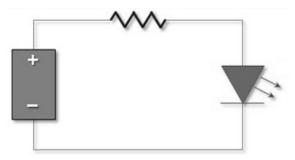
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.







REVISION RECORD:

Version	Date	Summary of Revision
A1.0	10/09/2020	Datasheet set-up.

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