









Release Date: 02 February 2023 Version: A1.1

PRODUCT DATASHEET



- ► PLCC2 SMD
- ➤ 2835 0.2W Series
- ► UVA (405nm)

N0Q40S66



2835 0.2W Series





2835 0.2W Series

APPLICATIONS:

- Curing
- **Nail Curing**

FEATURES:

- Package: PLCC2 Mid Power White SMT Package
- Forward Current: 60mA
- Forward Voltage (typ.): 3.5V
- Radiant Intensity (typ.): 14mW/sr@60mA
- Colour: Ultraviolet UVA
- Peak Wavelength (typ.): 405nm
- Viewing angle: 120°
- **Materials:**
 - Die: InGaN
 - Resin: Silicon (Water Clear)
 - L/T Finish: Ag plated
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+100°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - Peak wavelength
- Soldering methods: IR Reflow MSL Level: acc. to JEDEC Level 3
- Packing: 12mm tape with max.2000/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	60	mA
Peak Forward Current (Duty 1/10; width 10KHz)	I _{FP}	90	mA
Reverse Current @5V	IR	10	μА
Power Dissipation	P _D	240	mW
Electrostatic Discharge	ESD	500	V
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	T _{STG}	-40~+100	°C

Electrical & Optical Characteristics (Ta=25°C)

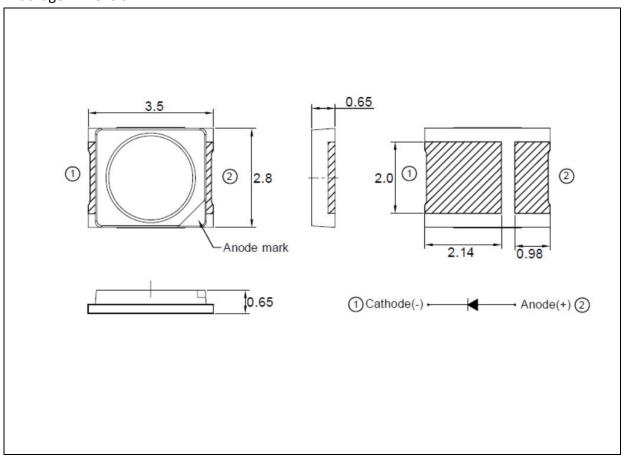
Parameter	Symbol	Values		Unit	Test	
Parameter	Syllibol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V _F	3.0		4.0	V	I _F =60mA
Radiant Intensity	l _e	9.4	14		mW/sr	I _F =60mA
Peak Wavelength	λ_{P}		405		nm	I _F =60mA
Spectral Half Width	Δλ		20		nm	I _F =60mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =60mA

 $^{1. \}hspace{0.5cm} \text{Luminous intensity (I$_{V}$) $\pm 15\%$, Forward Voltage (V$_{F}$) ± 0.1V, Viewing angle ($2\theta_{1/2}$) $\pm 5\%$, Wavelength (λ_{D}) $\pm 1nm$}$



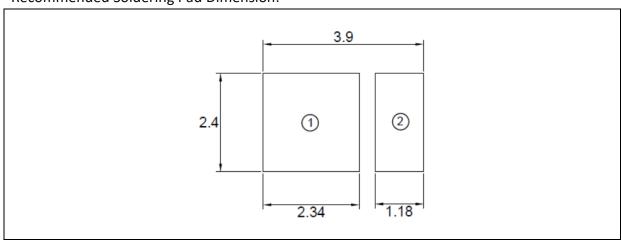
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 60mA):

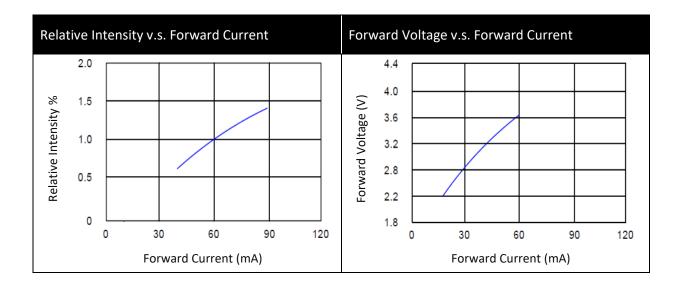
Code	Min.	Max.	Unit
1	3.0	3.1	
2	3.1	3.2	
3	3.2	3.3	
4	3.3	3.4	
5	3.4	3.5	V
6	3.5	3.6	V
7	3.6	3.7	
8	3.7	3.8	
9	3.8	3.9	
10	3.9	4.0	

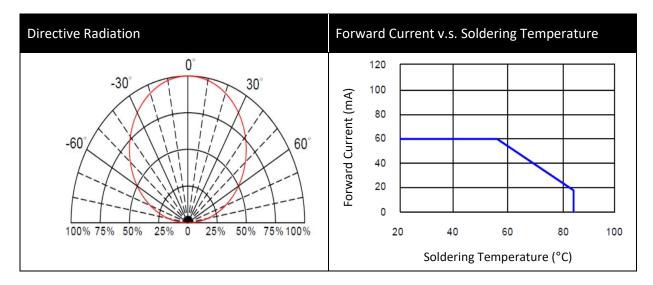
Radiant Intensity Classifications (IF = 60mA):

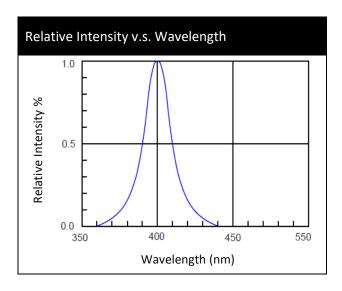
Code	Min.	Max.	Unit	
Т	9.4	12		
U	12	16	mW/sr	
V	16	21		
W	21	28		



ELECTRO-OPTICAL CHARACTERISTICS:





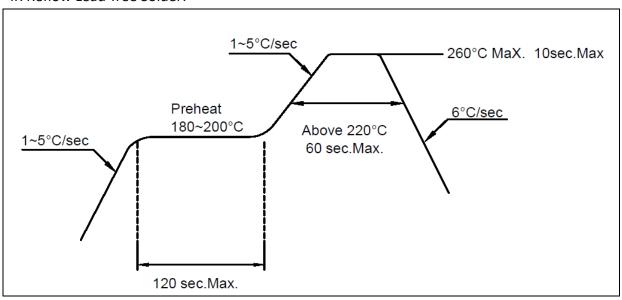


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RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



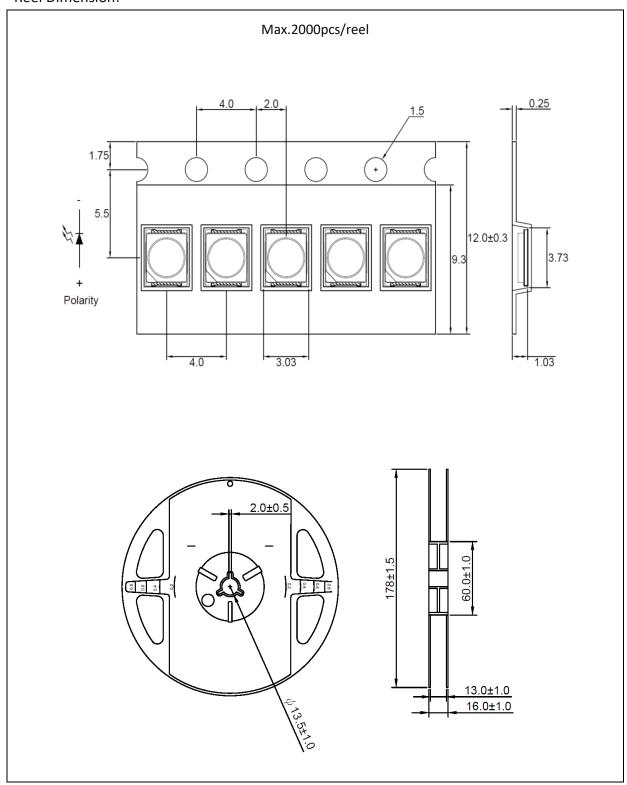
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

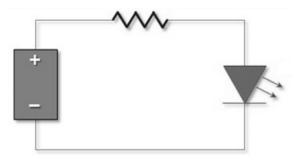
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 72hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	01/03/2017	Datasheet set-up.
A1.1	02/02/2023	New datasheet format.