









PRODUCT DATASHEET





- ► Ceramic High Power
- ➤ 3939 3.12t Series
- ► UV (380-390nm)

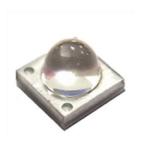
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3535 3.12t Series

APPLICATIONS:

- **Industrial Curing**
- Counterfeit Detection
- **Medical Device**
- Fluorochemistry
- **Bacterial Identification**
- Cosmetology
- Magnetic Particle Inspection
- Clean Room Inspection
- Mineralogy

- Package: Ceramic SMT Package with Glass Lens
- Forward Current: 1000mA Forward Voltage (typ.): 4.0V
- Radiant Power (typ.): 1800mW@1000mA
- Colour: Ultraviolet (UV) Wavelength: 380-390nm
- Viewing angle: 30°
 - Materials:

FEATURES:

- Die: InGaN
- Resin: Glass (Water Clear)
- L/F: Ceramic
- Operating Temperature: -40~+80°C Storage Temperature: -40~+80°C
- ESD: 8KV (HBM)
- **Grouping parameters:**
 - Forward Voltage
 - **Radiant Power**
 - Peak Wavelength
- Soldering methods: IR Reflow soldering
- MSL: Level 2 according to J-STD020
- Packing: 12mm tape with min. 100pcs/reel, ø180mm (7")







CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Maximum Forward Current	Імах	1000	mA
Pulse Current D=0.01s Duty 1/10	lР	1200	mA
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge (HBM)	ESD	8000	V
Junction Temperature	Tj	100	°C
Thermal Resistance Junction to Solder Point	R _{THJS}	4.5	°C/W
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+80	°C
Solder Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test
Parameter	Зуппол	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	VF	3.1		4.8	V	I _F =1000mA
Radiant Power	Po	1600		2000	mW	I _F =1000mA
Peak Wavelength	W _P	380		390	nm	I _F =1000mA
Viewing Angle	2θ _{1/2}		30		deg	I _F =1000mA

 $^{1. \}hspace{0.5cm} \text{Radiant Power (P_0) $\pm 10\%$, Forward Voltage (V_F) ± 0.05V, Wavelength (nm) $\pm 2nm$}$

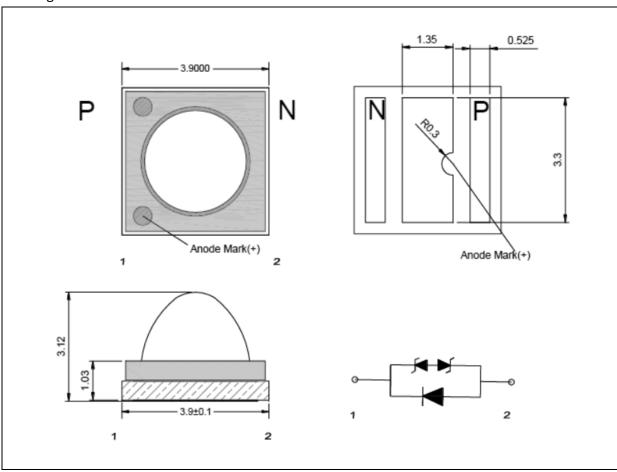






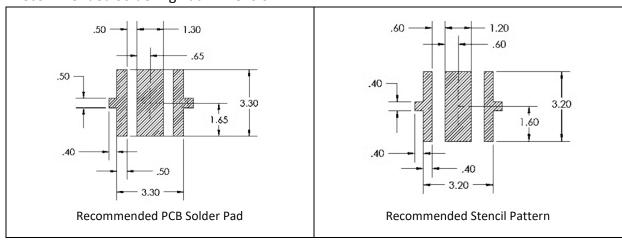
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.12 mm with angle tolerance $\pm 0.5^{\circ}$.







BINNING GROUPS:

Forward Voltage Classifications (I_F = 1000mA):

Code	Min.	Max.	Unit
V0	3.0	3.2	
V1	3.2	3.4	
V2	3.4	3.6	
V3	3.6	3.8	
V4	3.8	4.0	V
V5	4.0	4.2	
V6	4.2	4.4	
V7	4.4	4.6	
V8	4.6	4.8	

Radiant Power Classifications (I_F = 1000mA):

Code	Min.	Max.	Unit
C7	1600	1700	
C8	1700	1800	ma\A/
C9	1800	1900	mW
C10	1900	2000	

Peak Wavelength Classifications (I_F = 1000mA):

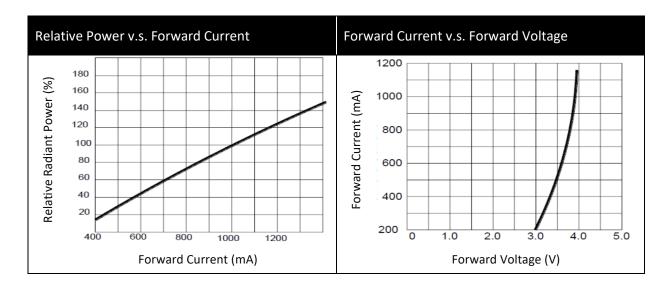
Code	Min.	Max.	Unit
S1	380	385	
S2	385	390	nm

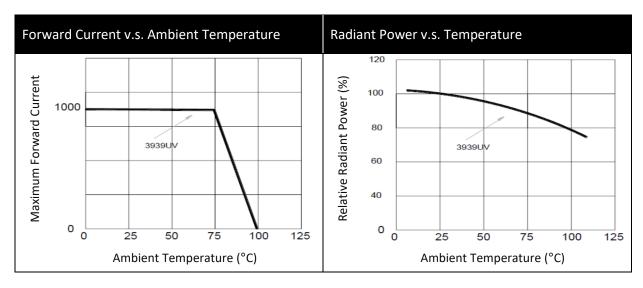


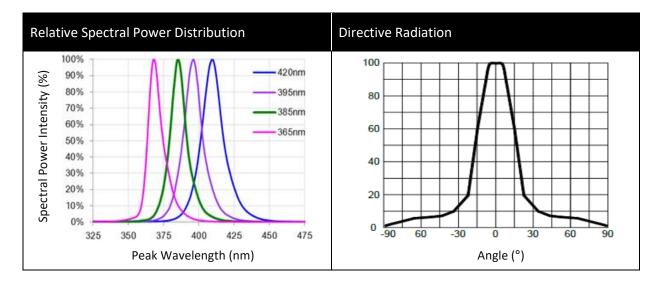




ELECTRO-OPTICAL CHARACTERISTICS:







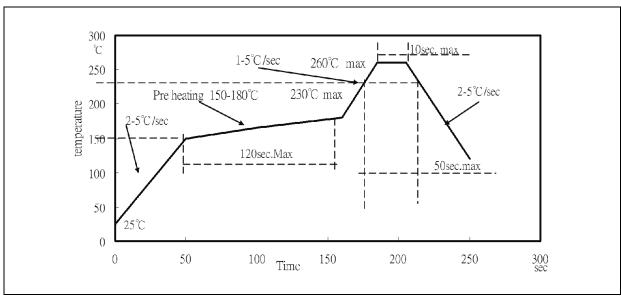






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended reflow temperature 240°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.

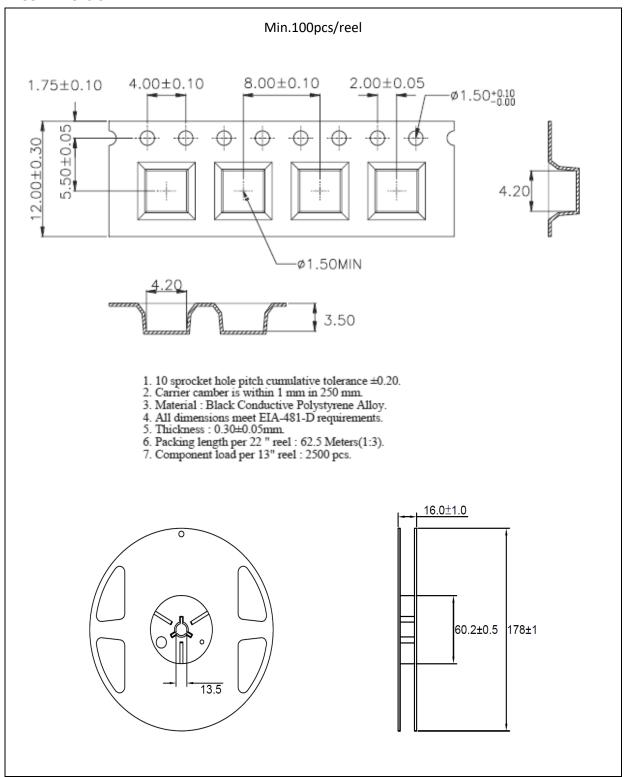






PACKING SPECIFICATION:

Reel Dimension:









PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

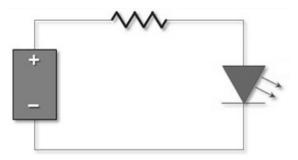
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 65±3°C x 12hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.







REVISION RECORD:

Version	Date	Summary of Revision
A1.0	12/12/2016	Datasheet set-up.
A1.1	10/09/2020	Update die parameter.