









PRODUCT DATASHEET



- ► PLCC2 Top View
- ► K1 5.1t Series
- ► UV (390-400nm)

N0Q06S23 (Tube) NOQ06S23RL (Reel)



Isaac



FEATURES:

Package: PLCC White SMT Package Top View

Forward Current: 500mA Forward Voltage (typ.): 3.4V

Luminous Flux (typ.): 420mW@500mA

Colour: Ultraviolet (UV) Wavelength: 390-400nm Viewing angle: 135°

Materials:

Die: InGaN

Resin: Silicon (Water Clear) Operating Temperature: -40~+105°C

Storage Temperature: -40~+120°C

Grouping parameters:

Forward voltage

Radiometric Power

Wavelength

Soldering methods: Reflow soldering Preconditioning: acc. to JEDEC Level 3

Packing: 2000pcs/carton (40 tubes); 50pcs/tube or 24mm tape with 1000pcs/reel, ø330mm (13")

K1 5.1t Series

APPLICATIONS:

- Medical Lamp
- Curing
- **Defect Detection Lamp**
- Counterfeit Detection Lamp



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	500	mA
Peak Forward Current Duty 1/10@10KHz	I _{FP}	700	mA
Operating Temperature	T_OPR	-40~+105	°C
Storage Temperature	T _{STG}	-40~+120	°C
Junction Temperature	T _j	120	°C
Electrostatic Discharge (HBM)	ESD	5000	V

^{1.} Not suitable to be driven in reverse bias.

Electrical & Optical Characteristics (Ta=25°C)

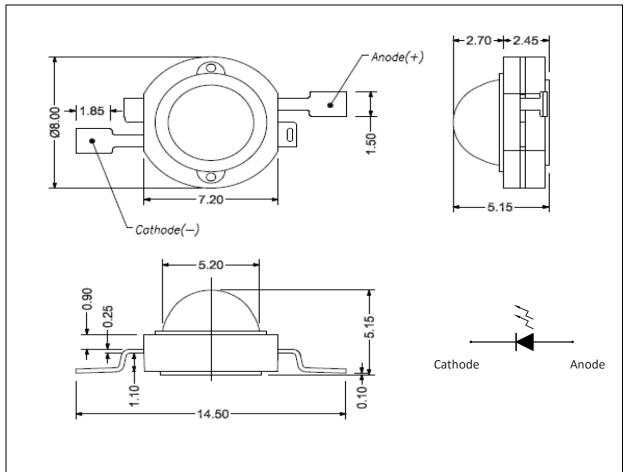
Parameter	Symbol		Values	Unit	Test	
Parameter	Symbol	Min. Typ. Max.		Offit	Condition	
Forward Voltage	V_{F}	3.2		3.7	V	I _F =350mA
Radiometric Power	Po	380	420		mW	I _F =350mA
Dominant Wavelength	λ_{d}	390		400	nm	I _F =350mA
Viewing Angle	2θ _{1/2}		135		deg	I _F =350mA

^{2.} Luminous intensity (I_V) $\pm 15\%$, Forward Voltage (V_F) ± 0.1 V, Viewing angle($2\theta_{1/2}$) $\pm 5\%$



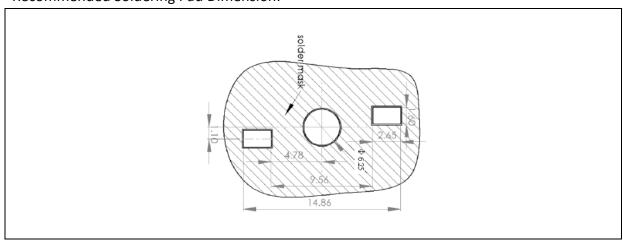
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications ($I_F = 350mA$):

Code	Min.	Max.	Unit
1	3.2	3.7	V

Radiometric Power Classifications ($I_F = 350mA$):

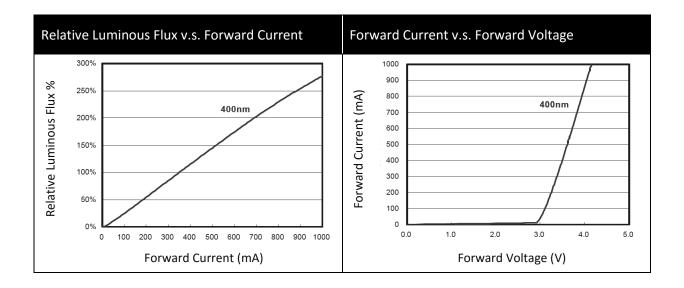
Code	Min.	Max.	Unit
U1	380	420	m\\/
U2	420	460	mW

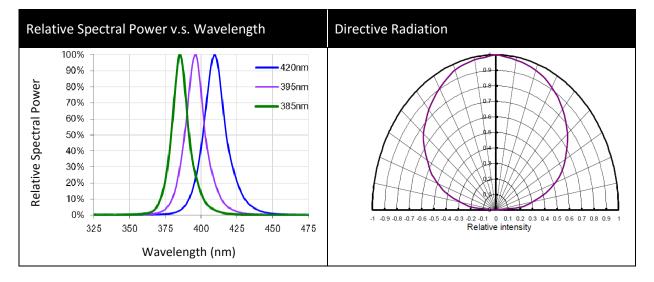
Wavelength Classifications ($I_F = 350mA$):

Code	Min.	Max.	Unit
V1	390	395	
V2	395	400	nm



ELECTRO-OPTICAL CHARACTERISTICS:

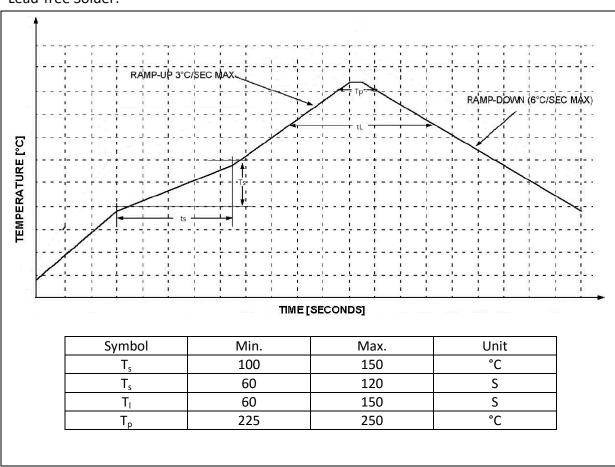






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



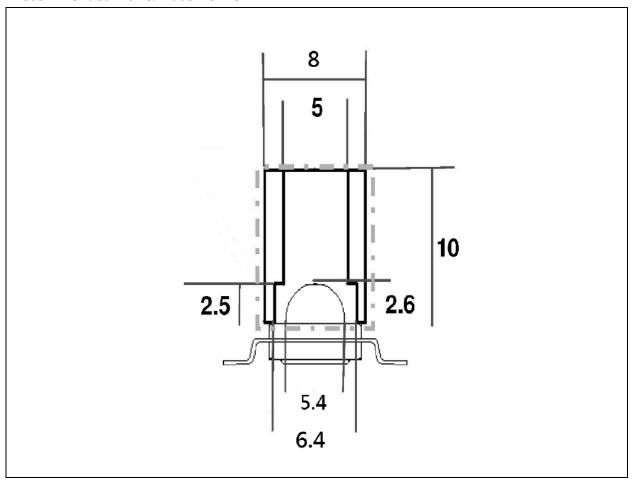
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



RECOMMENDED NOZZLE FOR SMT:

Recommended Pick & Place Nozzle:

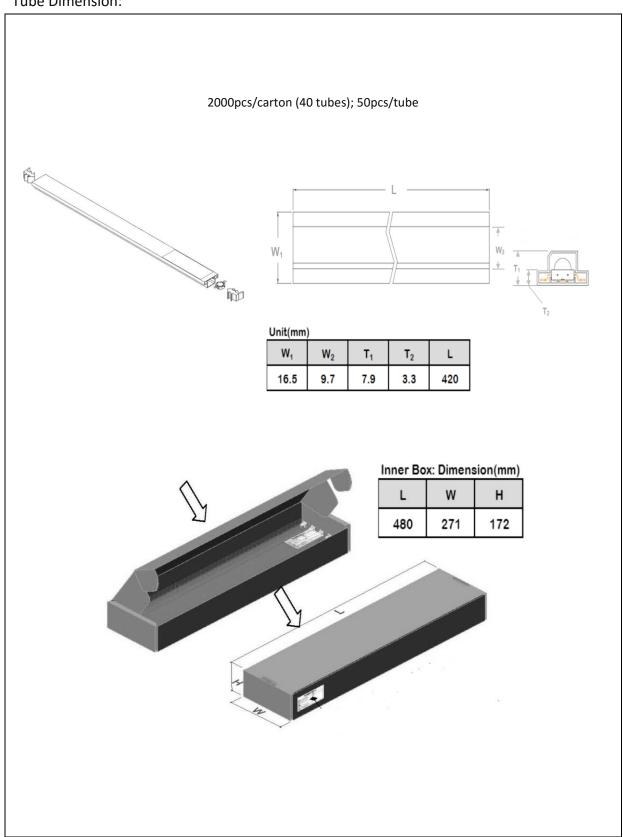


- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.



PACKING SPECIFICATION:

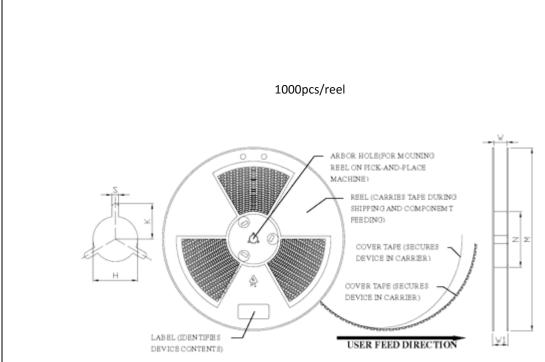
Tube Dimension:





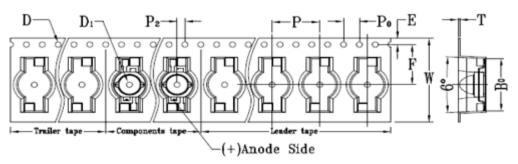
PACKING SPECIFICATION:

Reel Dimension:



Unit: mm

М	N	W	W1	Н	K	S
Ф330.0	Ф99.5	24.4	29	Ф13.5	10.75	2.5
±1.0	±1.0	±1.0	±1.0	±0.5	±0.5	±0.5



Unit: mm

W	Р	E	F	P ₂	D	D_1	P_0	A_0	B_0	K_0	Т
24.0	12.0	1.75	11.5	2.0	1.5	1.5	4.0	8.2	15.0	6.7	0.4
±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.25	±0.1	±0.1	±0.1	±0.1	±0.05



PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

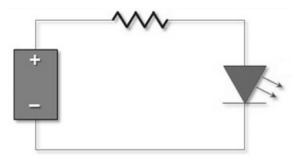
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	21/09/2016	Datasheet set-up.