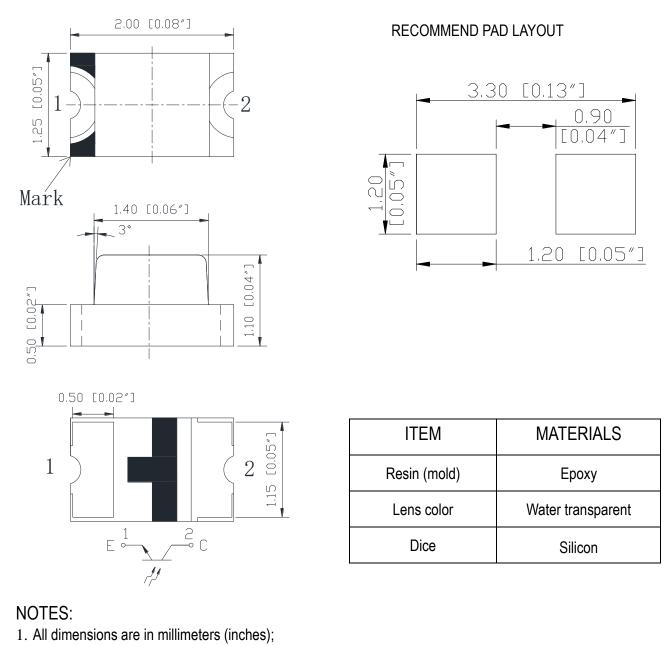
Part Number: N0P45S96

Package outlines



2. Tolerances are ± 0.1 mm (0.004inch) unless otherwise noted.

Rev :	Date	Drawn by :	Checked by :	Approved by :
В	2018/05/31			

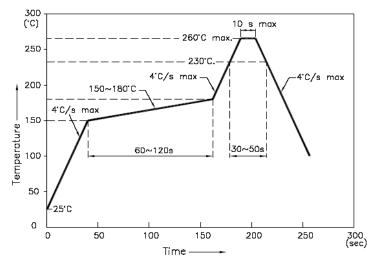
Part Number: N0P45S96

Absolute maximum ratings

Absolute maximum ratings (T _A =25°C)								
Parameter	Symbol		Value			Unit		
Power dissipation	PD		100			mW		
Collector-emitter voltage	V _{CEO}		30			V		
Emitter-collector voltage V _{ECO}			5			V		
Operating temperature range	Тор		-40 ~+80			°C		
Storage temperature range	T _{STG}		-40 ~+85			°C		
Electro-optical characteristics (T _A =25°C								
Parameter	Test Condition	Symbol	Value		Unit			
			Min	Тур	Max			
Dark Current	V _{CE} =10V	I _{CEO}			0.1	uA		
Collector-Emitter Saturation Voltage	I _B =1000uA, I _C =2mA	V _{CE} (Sat)		0.1	0.4	V		
Collector-Emitter Breakdown Voltage	Ι _{CEO} =100μΑ	BV _{CEO}	60			V		
Emitter-Collector Breakdown Voltage	Ι _{ΕCO} =100μΑ	BV _{ECO}	5			V		
Collector-Base Breakdown Voltage	I _{CBO} =100uA	BV _{CBO}	60			V		
Wavelength of Peak Sensitivety		λр		940		nm		
DC Current Amplification Factor	V _{CE} =5 V, I _C =2mA	h _{FE}	200		2500			

Reflow Profile

Reflow Temp/Time



NOTES:

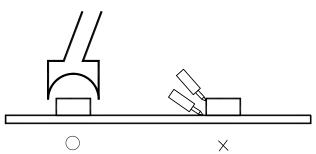
- 1. We recommend the reflow temperature 245 °C (±5 °C).the maximum soldering temperature should be limited to 260 °C.
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

■Soldering iron

Basic spec is \leq 5sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230°C .

■Rework

- 1. Customer must finish rework within 5 sec under 260 $^\circ\mathrm{C}$.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.



Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.

Test circuit and handling precautions

Handling precautions

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Shelf life in sealed bag: 12 month at $5^\circ\!\mathrm{C}\,\text{~-}30^\circ\!\mathrm{C}\,$ and $\,$ $<\!60\%$ R.H;
- 3. After the package is Opened:
- 3.1. It is recommended to baking before the first use:

Baking condition:

- a. 60±5 $^\circ\!\mathrm{C}$ $\,$ x (24~48hrs) and $\,$ $\,<5\%\text{RH},$ taped reel type ;
- b. 110 \pm 5°C x (8~16hr), bulk type ;
- 3.2. The products should be used within a week and to be stored at \leq 20% R.H. with zip-lock sealed:
 - a. Baking is required before soldering when the pack is unsealed after 24hrs ;
 - b. Baking condition as 3.1 baking condition.

Test items and results of reliability

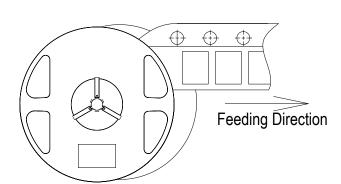
Туре	Test Item	Test Conditions	Device Hours/Cycle	Device Tested	Failures
1	Temperature Cycle	-20℃ 30min 50min ↑ ↓ 100min 80℃ 30min	50 cycle	22	0
2	Thermal Shock	-20℃ 15min ↑ ↓ 80℃ 15min	50 cycle	22	0
3	High Temperature High Humidity Test	Ta=85℃ RH 85%	1000 hrs	22	0
4	High Temperature Storage	T _a =80°C	1000 hrs	22	0
5	Low Temperature Storage	T _a = -30°C	1000 hrs	22	0
6	DC Operating Life	V _{CE} = 5V T _a = 25℃ Ee=1mW/cm²	1000 hrs	22	0

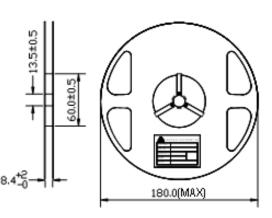
PACKAGING SPECIFICATIONS

SMD Chip LED Lamps Packaging Specifications

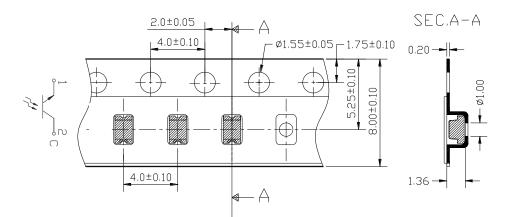
• Feeding Direction

• Dimensions of Reel (Unit: mm)

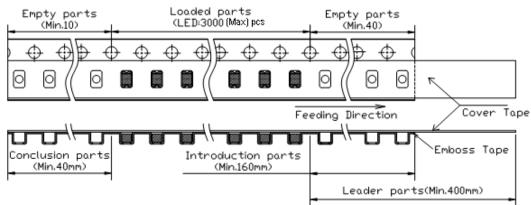




• Dimensions of Tape (Unit: mm)



• Arrangement of Tape



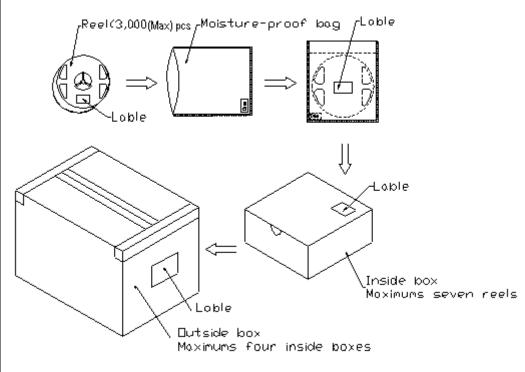
NOTES

- 1. Empty component pockets are sealed with top cover tape;
- 2. The maximum number of missing lamps is two;
- 3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications.
- 4. 3,000(Max)pcs/Reel

PACKAGING SPECIFICATIONS

SMD Chip LED Lamps Packaging Specifications

• Packaging specifications



NOTES:

Reeled products [numbers of products are 3,000(Max)pcs] packed in a seal off moisture-proof bag along with a desiccant one by one, Seven moisture-proof bag of maximums [total maximum number of products are 21,000(Max)pcs] packed in an inside box (size: about 238mm x about 194mm x about 102mm) and four inside boxes of maximums are put in the outside box (size: about 410mm x about 254mm x about 229mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on

the cardboard box.) The number of the loading steps of outside box (cardboard box) has it to three steps.