









Release Date: 09 October 2020 Version: A1.0

PRODUCT DATASHEET



- ► Ceramic High Power
- ➤ 3535 1.95t Series
- ► Red / Green / Blue

N0M53S12



3535 1.95t Series





Package: Ceramic SMT Package with Silicon Lens

Forward Current: 350/350/350mA Forward Voltage (typ.): 2.2/3.2/3.2V Luminous Flux (typ.): 35/75/15lm@350mA

FEATURES (Red/Green/Blue*):

Colour: Red/Green/Blue Wavelength: 627/525/460nm

Viewing angle: 125°

Materials:

Die: AlGaInP/InGaN/InGaN Resin: Silicon (Water Clear) Operating Temperature: -40~+80°C

Storage Temperature: -40~+100°C

Grouping parameters:

- Forward voltage
- Luminous flux
- Wavelength
- Soldering methods: Reflow soldering
- Preconditioning: MSL 3 according to J-STD020
- Packing: 12mm tape Max.1000pcs/reel, Ø180mm (7")

3535 1.95t Series

APPLICATIONS:

- **Decoration Lighting**
- Wall Washer
- Spot Light
- **Outdoor Lighting**
- Mini Projector
- **Architectural Lighting**
- Commercial Lighting
- Stage Lighting

^{*} In the order of Red/Green/Blue.



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Maximum Forward Current	I _{MAX}	350	mA
Pulse Current D=0.01s Duty 1/10	I _{FP}	500	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	115	°C
Thermal Resistance Junction to Solder Point	R _{тн}	20	°C/W
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C



Electrical & Optical Characteristics (Ta=25°C)

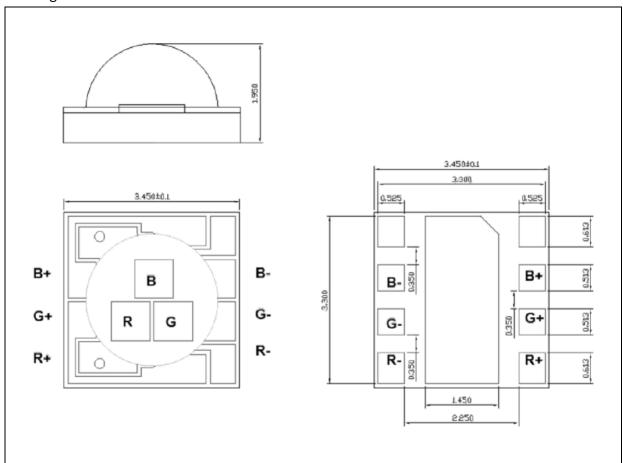
Parameter	Symbol	Values		Unit	Test	
raiailletei	Parameter Symbol		Тур.	Max.	Offic	Condition
Red - Forward Voltage	V _F	1.8	2.2	2.6	V	I _F =350mA
Red - Luminous Flux	Ф۷	30		40	lm	I _F =350mA
Red - Wavelength	WP	620		635	nm	I _F =350mA
Green - Forward Voltage	VF	2.8	3.2	3.6	V	I _F =350mA
Green - Luminous Flux	Ф۷	70		80	lm	I _F =350mA
Green - Wavelength	W _P	515		530	nm	I _F =350mA
Blue - Forward Voltage	VF	2.8	3.2	3.6	V	I _F =350mA
Blue - Luminous Flux	Ф٧	10		20	lm	I _F =350mA
Blue - Wavelength	WP	450		465	nm	I _F =350mA
Viewing Angle	2θ _{1/2}		125		deg	I _F =350mA

^{1.} Luminous intensity (I_V) ±5%, Forward Voltage (V_F) ±0.1V



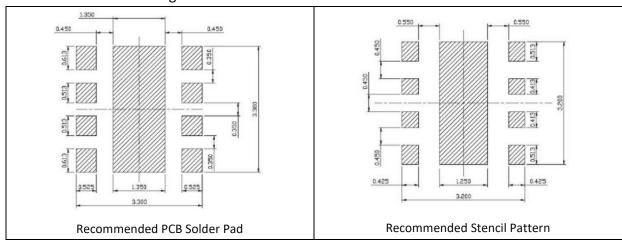
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 350mA):

Code		Min.	Max.	Unit
	R	1.8	2.2	
		2.2	2.6	
	VA G	2.8	3.2	V
VA		3.2	3.6	V
		2.8	3.2	
	В	3.2	3.6	

CCT/Wavelength Classifications (I_F = 350mA):

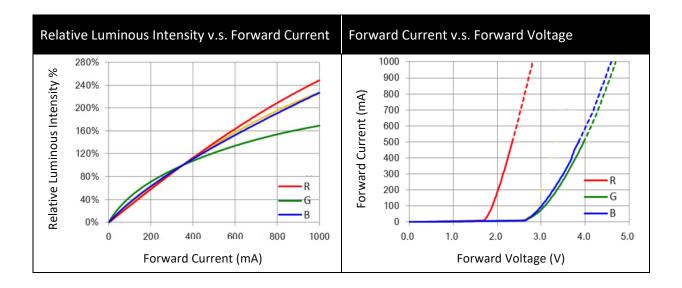
Code	Min.	Max.	Unit
Red	620	635	nm
Green	515	530	nm
Blue	450	465	nm

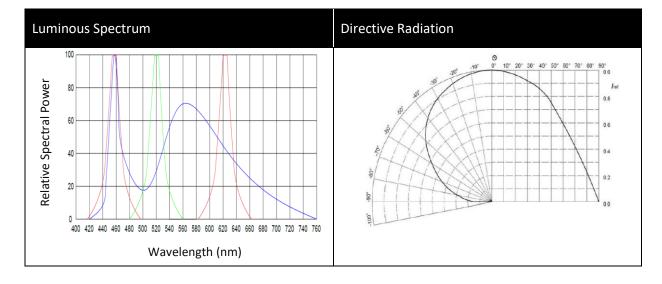
Lumen Flux Classifications (IF = 350mA):

Code	Min.	Max.	Unit
Red	30	40	lm
Green	70	80	lm
Blue	10	20	lm



ELECTRO-OPTICAL CHARACTERISTICS:

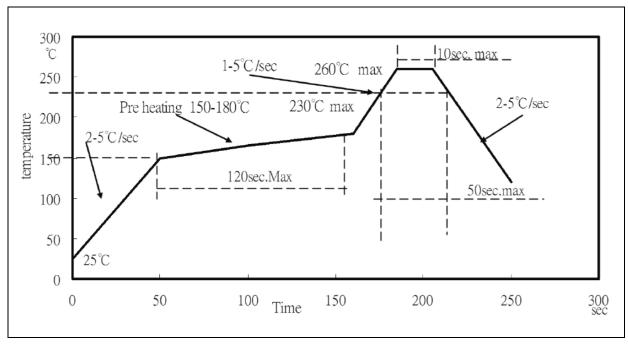






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



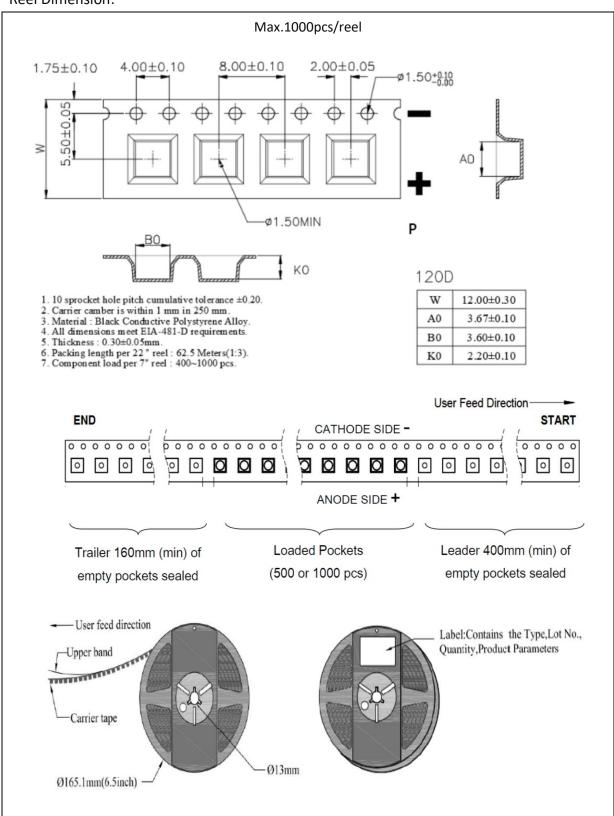
Note:

- 1. Maximum reflow soldering: 2 times with no more than 24 hours gap in between.
- 2. Die slug is to be soldered.
- 3. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 4. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

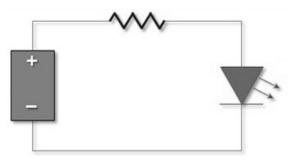
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	09/10/2020	Datasheet set-up.