









Release Date: 22 September 2020 Version: A1.0

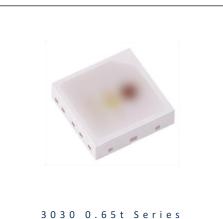
PRODUCT DATASHEET



- ► EMC SMD
- ➤ 3030 0.65t Series
- ► Red (622nm)/Green (527nm)/Blue (457nm)

N0M52S90





3030 0.65t Series





FEATURES:

Package: TOP View EMC White SMT Package

Forward Current: 60/60/60mA* Forward Voltage (typ.): 2.3/3.5/2.9V Luminous Flux (typ.): 7/10/3lm@60mA

Colour: Red/Green/Blue Wavelength: 622/527/457nm

Viewing angle: 120°

Materials:

Die: AlGaInP/InGaN/InGaN Resin: Silicon (White Diffused)

L/T Finish: Ag plated

Operating Temperature: -40~+105°C Storage Temperature: -40~+105°C

Grouping parameters:

Forward Voltage

Luminous Flux

Dominant Wavelength

Soldering methods: Reflow

Preconditioning: MSL3 according to J-STD020

Packing: 8mm tape with max.5000/reel, ø178mm (7")

* in order of Red/Green/Blue

APPLICATIONS:

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**

Architectural Lighting

- Home Appliance
- Led Torch
- Mini Projector



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	65/65/65*	mA
Pulse Forward Current (width≤100μS; duty≤1/10)	IFP	95/95/95	mA
Power Dissipation	P _D	169/247/208	mW
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	110/120/120	°C
Thermal Resistance	$R_{th(j-sp)}$	20/110/50	°C/W
Operating Temperature	T _{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C
Soldering Temperature	T _{SOL}	230 or 260 for 10S	°C

^{*} in order of Red/Green/Blue

Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test
Parameter	Зуппон	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	VF	1.9/3.2/2.6*		2.6/3.8/3.2	V	I _F =60mA
Luminous Flux	Ф۷	5/7/2		10/13/4	lm	I _F =60mA
Dominant Wavelength	λ_{D}	615/520/450		630/535/465	nm	I _F =60mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =60mA

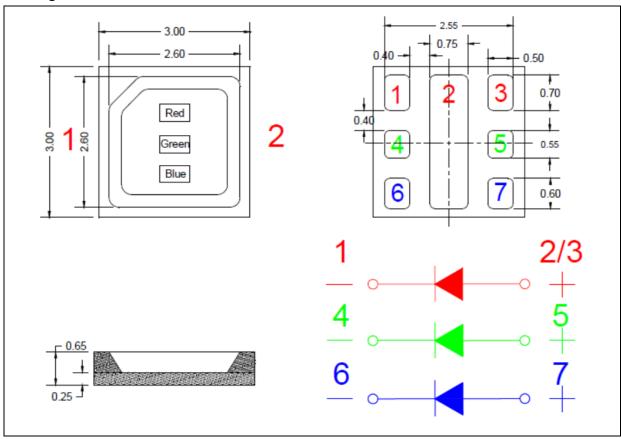
^{1.} Luminous flux (Φ_V) ±10%, Forward Voltage (V_F) ±0.1V

^{2. *} in order of Red/Green/Blue



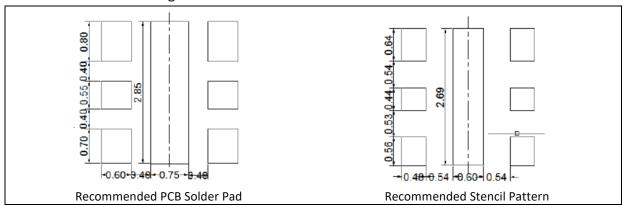
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 60mA):

Co	ode	Min.	Max.	Unit
	AB0	1.6	2.0	
Red	AC0	2.0	2.4	V
	AD0	2.4	2.8	
Green	AF0	3.2	3.6	V
	AG0	3.6	4.0	V
Blue	AD0	2.4	2.8	V
	AE0	2.8	3.2	V

Luminous Flux Classifications (I_F = 60mA):

Co	ode	Min.	Max.	Unit
Red	DR1	5	15	lm
Green	DG3	7	20	lm
Blue	DB1	2	7	lm



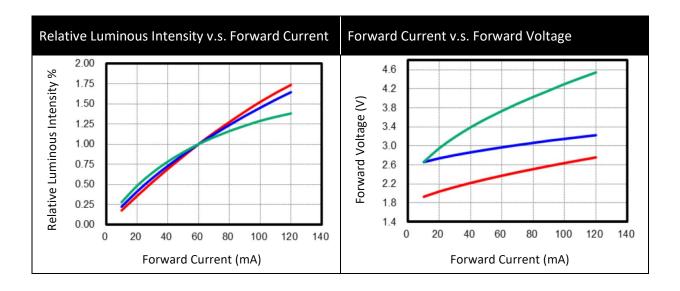
BINNING GROUPS:

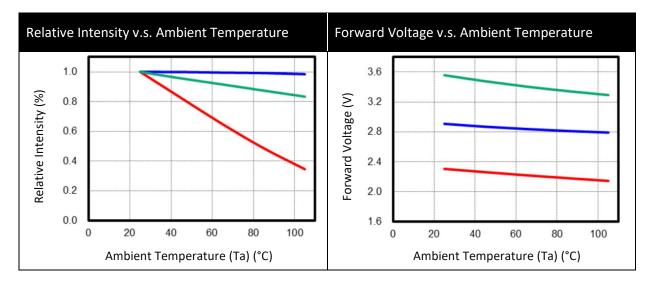
Dominant Wavelength Classifications (I_F = 60mA):

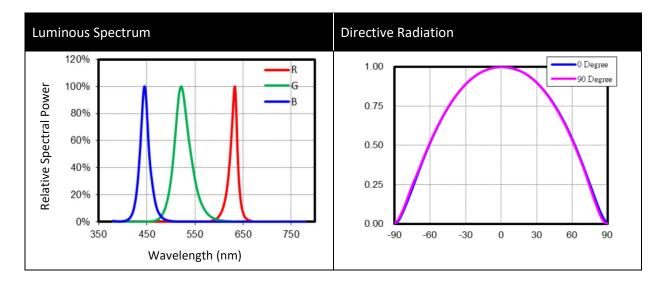
Co	de	Min.	Max.	Unit
	RB2	615	620	
Red	RC1	620	625	nm
	RC2	625	630	
	GC1	520	525	
Green	GC2	525	530	nm
	GD1	530	535	
Blue	BB1	450	455	
	BB2	455	460	nm
	BC1	460	465	



ELECTRO-OPTICAL CHARACTERISTICS:

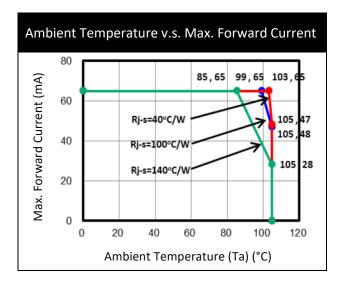








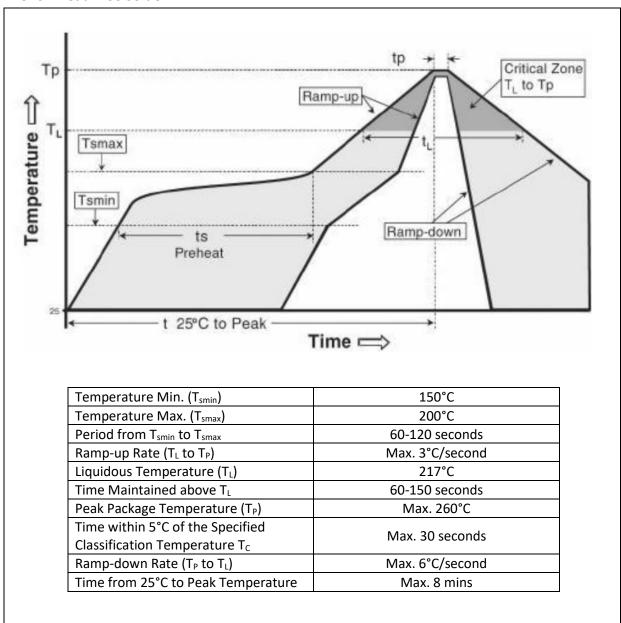
ELECTRO-OPTICAL CHARACTERISTICS:





RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



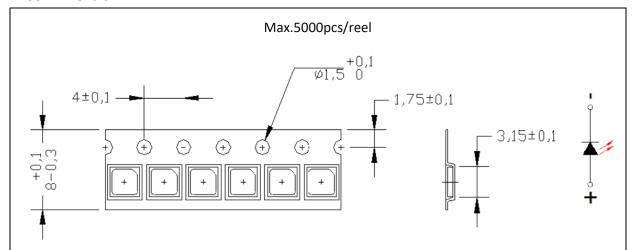
Note:

- 1. Maximum reflow soldering: 2 times. Between two soldering it should not be longer than 24 hours
- 2. Before, during, and after soldering, should not apply stress on the components and PCB
- 3. Recommended soldering temperature: 230°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.



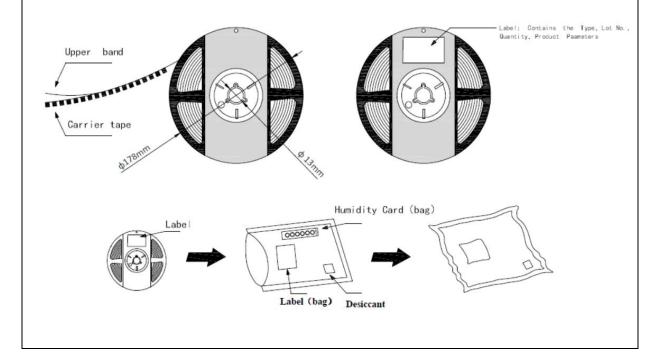
PACKING SPECIFICATION:

Reel Dimension:



- 1. Cumulative Tolerance: Cumulative Tolerance/10 pitches to be ±0.2mm
- 2. Adhesion Strength of Cover Tape Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape.

3.





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

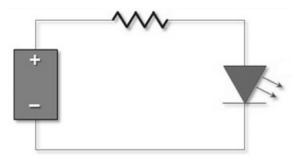
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	22/09/2020	Datasheet set-up.