

PRODUCT DATASHEET





- ► Ceramic High Power
- ► 6868 3.7t Series
- ► UVA 4-in-1 (365/385/ 405/425nm)

NOM52S80 (UVA 4-in-1)





6868 3.7t Series





FEATURES:

- Package: Ceramic SMT Package with Quartz Glass Lens
- Forward Current: 4*500mA Forward Voltage (typ.): 3.5V
- Radiant Power (typ.): 550~800mW@500mA
- **Colour:** Ultraviolet (UV)
- Wavelength: 365/385/405/425nm
- Viewing angle: 60°
- Materials:
 - Die: InGaN
 - Resin: Quartz Glass (Water Clear)
 - L/F: AIN
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+100°C
- ESD: 1KV (HBM: MIL-STD-883 Class 3B)
- **Grouping parameters:**
 - Forward voltage
 - Radiant power
 - Peak Wavelength
- Soldering methods: Reflow soldering
- MSL: Level 4 according to J-STD020
- Packing: 16mm tape with min.100pcs/reel, ø180mm (7")

APPLICATIONS:

- **Industrial Curing**
- Counterfeit Detection
- Medical Device
- Fluorochemistry
- **Bacterial Identification**
- Cosmetology
- Magnetic Particle Inspection
- Clean Room Inspection
- Mineralogy







CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Maximum Forward Current	I _{MAX}	500	mA
Pulse Forward Current (D=0.01s; Duty 1/10)	IPF	700	mA
Reverse Voltage	V _R	-20	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge (HBM)	ESD	1000	V
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R _{THJS}	15	°C/W
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Solder Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

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Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V _F	3.0		4.0	V	I _F =500mA
Peak Wavelength	W _P	365		370	nm	I _F =500mA
Radiant Power	Po	550		650	mW	I _F =500mA
Peak Wavelength	W _P	380		390	nm	I _F =500mA
Radiant Power	Po	700		800	mW	I _F =500mA
Peak Wavelength	W _P	400		410	nm	I _F =500mA
Radiant Power	Po	700		800	mW	I _F =500mA
Peak Wavelength	W _P	420		430	nm	I _F =500mA
Radiant Power	Po	700		800	mW	I _F =500mA
Viewing Angle	2θ _{1/2}		60		deg	I _F =500mA

 $^{1. \}hspace{0.5cm} \text{Radiant Power (P_0) $\pm 10\%$, Forward Voltage (V_F) $\pm 0.2V$, Viewing angle ($2\theta_{1/2}$) $\pm 10^\circ$, Wavelength (nm) $\pm 2nm$}$

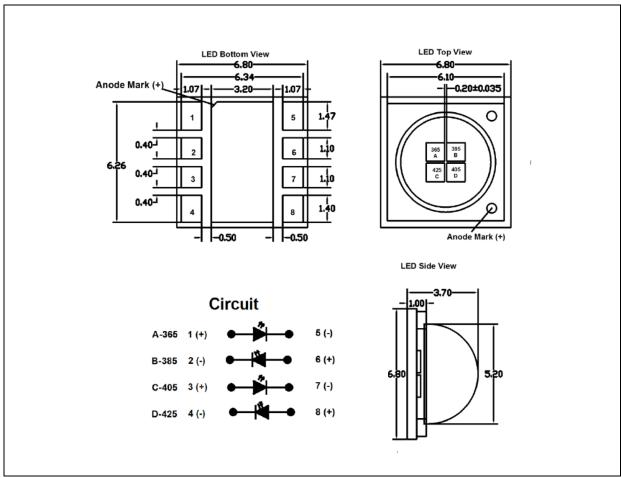






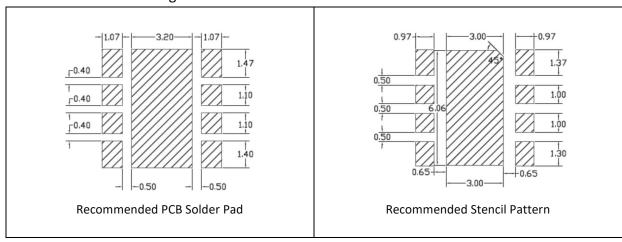
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.







BINNING GROUPS:

Forward Voltage Classifications (I_F = 500mA):

	Code	Min.	Max.	Unit
V	V365	3.6	4.0	V
	V385	3.2	3.6	
	V405	3.2	3.6	
	V425	3.0	3.4	

Radiant Power Classifications (I_F = 500mA):

	Code	Min.	Max.	Unit	
D	PA (365nm)	550	650	m\\\	
P	PB (385nm/405nm/425nm)	700	800	mW	

Wavelength Classifications (I_F = 500mA):

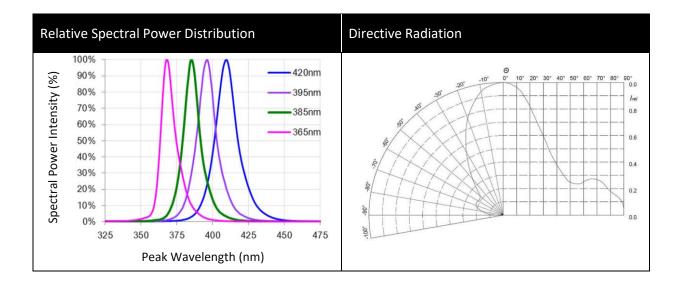
	Code	Min.	Max.	Unit
WL	WL365	365	370	
	WL385	380	390	
	WL405	400	410	nm
	WL425	420	430	







ELECTRO-OPTICAL CHARACTERISTICS:



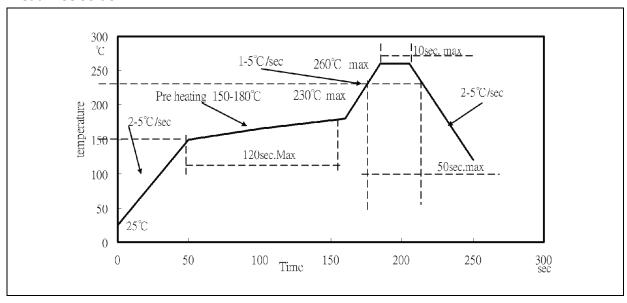






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended reflow temperature 240°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.

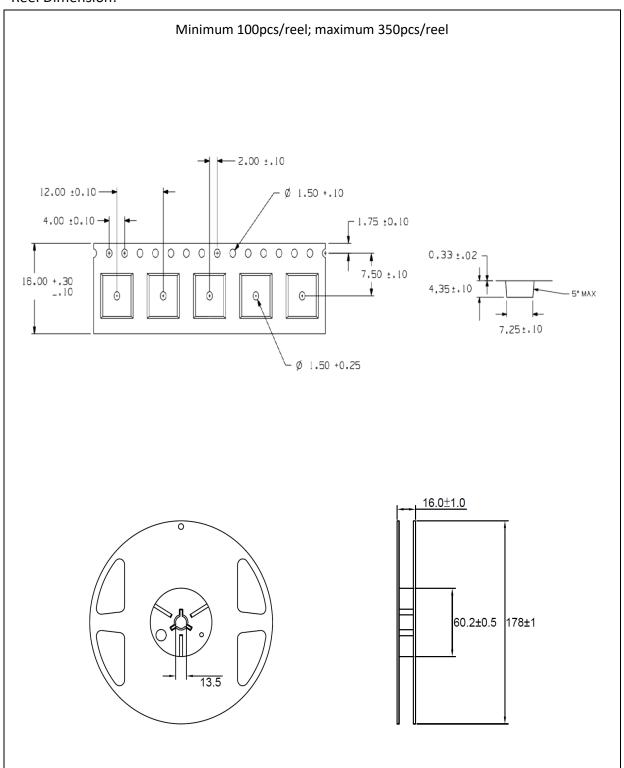






PACKING SPECIFICATION:

Reel Dimension:









PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 72 hours. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

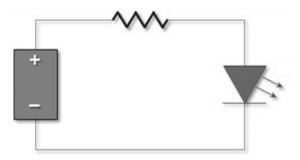
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.







REVISION RECORD:

Version	Date	Summary of Revision
A1.0	11/09/2020	Datasheet set-up.