









Release Date: 22 September 2020 Version: A1.2

PRODUCT DATASHEET



- ► EMC SMD
- ➤ 3030 0.65t Series
- ► Red (622nm)/Green (527nm)/Blue (460nm)

N0M45S71





3030 0.65t Series





FEATURES:

Package: TOP View EMC White SMT Package

Forward Current: 150/150/150mA* Forward Voltage (typ.): 2.1/3.0/3.0V Luminous Flux (typ.): 25/48/10lm@150mA

Colour: Red/Green/Blue Wavelength: 622/527/460nm

Viewing angle: 120°

Materials:

Die: AlGaInP/InGaN/InGaN Resin: Silicon (White Diffused)

L/T Finish: Ag plated

Operating Temperature: -40~+105°C Storage Temperature: -40~+105°C

Grouping parameters:

Forward Voltage

Luminous Flux

Dominant Wavelength

Soldering methods: Reflow

Preconditioning: MSL3 according to J-STD020

Packing: 8mm tape with max.5000/reel, ø178mm (7")

* in order of Red/Green/Blue

APPLICATIONS:

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**

Architectural Lighting

- Home Appliance
- Led Torch
- Mini Projector



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	180/180/180*	mA
Pulse Forward Current (width≤100μS; duty≤1/10)	IFP	250/250/250	mA
Power Dissipation	P _D	468/648/648	mW
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	110/120/120	°C
Thermal Resistance	R _{th(j-sp)}	10/80/60	°C/W
Electrostatic Discharge (HBM: Class 1C)	ESD	1000	V
Operating Temperature	T _{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C
Soldering Temperature	T _{SOL}	230 or 260 for 10S	°C

^{*} in order of Red/Green/Blue

Electrical & Optical Characteristics (Ta=25°C)

Darameter	Symbol	Values			Lloit	Test
Parameter		Min.	Тур.	Max.	Unit	Condition
Forward Voltage	VF	1.6/2.6/2.6*		2.6/3.4/3.4	V	I⊧=150mA
Luminous Flux	Ф۷	22/44/7		28/51/12	lm	I _F =150mA
Dominant Wavelength	λ_{D}	615/520/450		630/535/470	nm	I _F =150mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =150mA

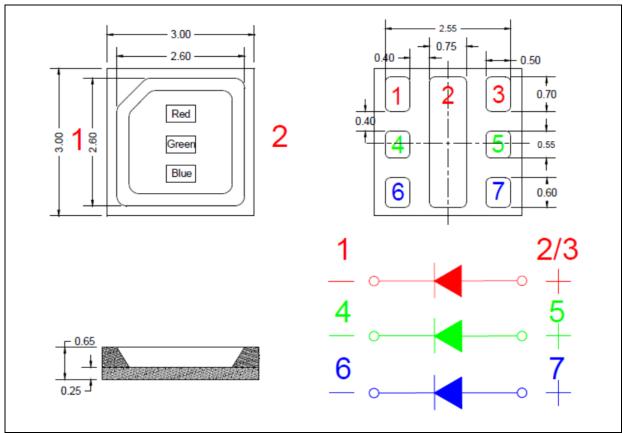
^{1.} Luminous flux (Φ_V) ±10%, Forward Voltage (V_F) ±0.1V

^{2. *} in order of Red/Green/Blue



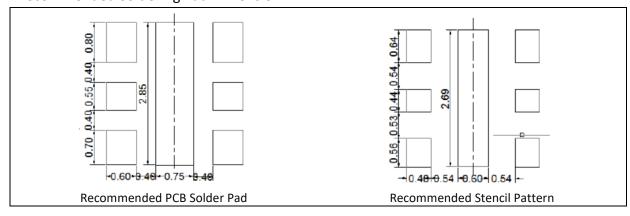
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 150mA):

Co	ode	Min.	Max.	Unit
Red	AB1	1.6	1.8	V
	AB2	1.8	2.0	
	AC1	2.0	2.2	
	AC2	2.2	2.4	
	AD1	2.4	2.6	
Green & Blue	AD2	2.6	2.8	V
	AE1	2.8	3.0	
	AE2	3.0	3.2	
	AF1	3.2	3.4	

Luminous Flux Classifications (I_F = 150mA):

Co	de	Min.	Max.	Unit
Red	DR0	22	28	lm
Green	DG0	44	51	lm
Blue	DB0	7	12	lm



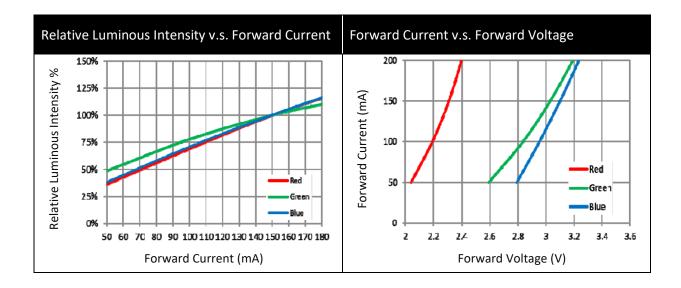
BINNING GROUPS:

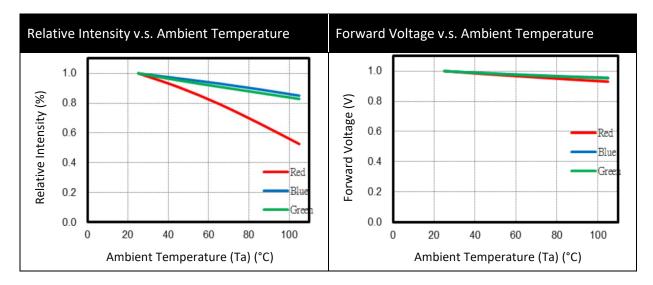
Dominant Wavelength Classifications (I_F = 150mA):

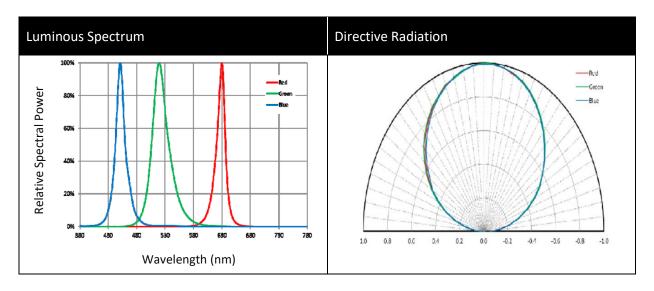
Co	ode	Min.	Max.	Unit
Red	RB2	615	620	nm
	RC1	620	625	
	RC2	625	630	
	GC3	520	522.5	nm
	GC4	522.5	525	
Croon	GC5	525	527.5	
Green	GC6	527.5	530	
	GD3	530	532.5	
	GD4	532.5	535	
	BB3	450	452.5	
	BB4	452.5	455	
Blue	BB5	455	457.5	nm
	BB6	457.5	460	
	BC3	460	462.5	
	BC4	462.5	465	
	BC5	465	467.5	
	BC6	467.5	470	



ELECTRO-OPTICAL CHARACTERISTICS:

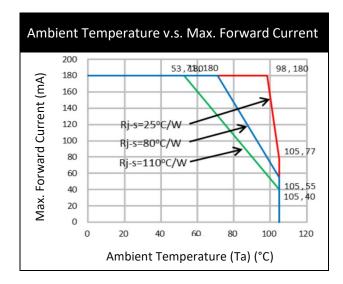








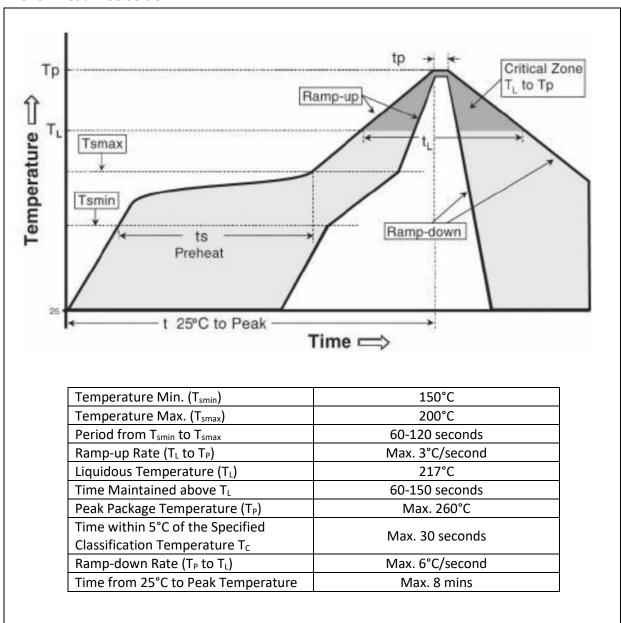
ELECTRO-OPTICAL CHARACTERISTICS:





RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



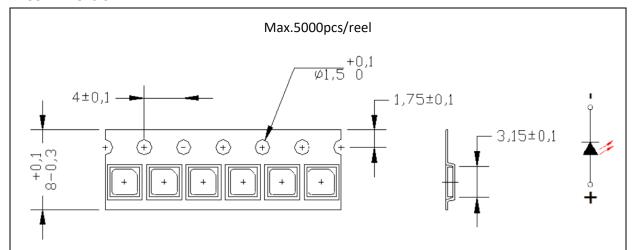
Note:

- 1. Maximum reflow soldering: 2 times. Between two soldering it should not be longer than 24 hours
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended soldering temperature: 230°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.



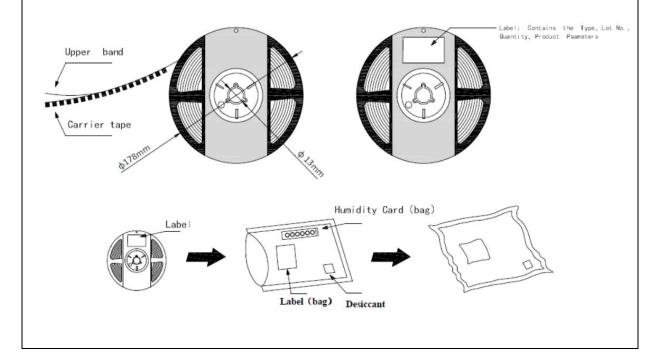
PACKING SPECIFICATION:

Reel Dimension:



- 1. Cumulative Tolerance: Cumulative Tolerance/10 pitches to be ±0.2mm
- 2. Adhesion Strength of Cover Tape Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape.

3.





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

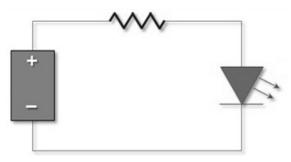
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	31/08/2017	Datasheet set-up.
A1.1	07/04/2018	New datasheet format.
A1.2	22/09/2020	Revise binning and charactistics information.