



## PRODUCT DATASHEET



- PLCC4 SMD with IC
- ▶ 3535IC 1.47t Series
- ► Red/Green/Blue







## **APPLICATIONS:**

- Telecommunication
- Indicator
- Home Appliance
- Decoration Lighting
- Full Colour LED Strip
- Gaming Device

1

# 3535 IC-Integrated Compliant

## **FEATURES:**

- Package: PLCC4 EIA STD Package with Integrated IC Type 104
- Forward Current: 12mA
- Forward Voltage (typ.): +3.8~+5.5V
- Luminous Intensity (typ.): 1500mcd mixed white
- Colour: Red/Green/Blue
- Wavelength: 622/525/467nm
- Viewing angle: 120°
- Materials:
  - Resin: Silicone (White Diffused)
  - L/F Finish: Ag Plated
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+105°C
- IC Feature:
  - One Pixel contains R, G, and B colour each can achieve 256 level brightness greyscales, which form 16,777,216 combination colours. Internal clock frequency operates at 800kHz. Serial data transmission signal by single wire.
- Soldering methods: IR Reflow soldering
- **Preconditioning:** acc. to JEDEC Level 3
- Packing: 12mm tape with Max.1300pcs/reel, ø180mm (7")



## CHARACTERISTICS:

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	lF	12	mA
IC Power Supply Voltage	V <sub>DD</sub>	+3.8~+5.5	V
IC Input Voltage	Vı	-0.4~V <sub>DD</sub> +0.4	V
Operating Temperature	Topr	-40~+85	°C
Storage Temperature	Тѕтб	-40~+105	°C

## Electrical & Optical Characteristics (Ta=25°C)

Parameter		Symbol	Values			Unit	Test
		Symbol	Min.	Тур.	Max.	Unit	Condition
	R			380			
Luminous Intensity	G			950		mcd	I⊧=12mA
	В	IV		210			
	W		1000	1500	2100		
Dominant Wavelength	R		615		630		
	G	$\lambda_{\text{D}}$	520		530	nm	I⊧=12mA
	В		460		475		
X				0.2600			L-12mA
Colour Coordinate	Y			0.2600			IF-IZIIIA
Viewing Angle		2 <b>0</b> 1/2		120		deg	I⊧=12mA



## Electrical & Optical Characteristics (Ta=25°C)

Daramator	Symbol		Values	l loit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Static Current			0.5		mA	$V_{DD}=4.5V$
	עטי					Iout=OFF
Input Voltage Level	V <sub>IH</sub>	$0.7 V_{\text{DD}}$			V	D <sub>IN</sub> , SET
input voltage Level	VIL			0.3 V <sub>DD</sub>	V	Din, SET

## Switching Characteristics (Ta=25°C)

Darameter	Symbol	Values			Unit	Tost Condition	
Parameter	Symbol	Min.	Тур.	Max.	Unit		
Rate of Data Signal	F <sub>DIN</sub>		0.8		MHz		
Transfor Time	Tplh			80	ns	Din -> Dout	
Transfer Time	T <sub>PHL</sub>			80	ns		
Conversion Time of Land R/C/R	Tr			50	ns	Ιουτ R/G/B=12mA RL=400Ω CL=15pF	
	Tf			100	ns		



## **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

#### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .

## **PIN CONFIGURATION:**



	0.0 1	B DOUT	2 VDD 1 DIN
Ν	D.	Symbol	Function Description
N0	D.	Symbol DIN	Function Description Control data signal input
1 2	D.	Symbol DIN VDD	Function Description   Control data signal input   Power Supply LED
	D.	Symbol DIN VDD DOUT	Function DescriptionControl data signal inputPower Supply LEDControl data signal output

5



## **BINNING GROUPS:**

## Luminous Intensity Classifications (White) (I<sub>F</sub> = 12mA):

Code	Min.	Max.	Unit
15	1000	1300	
16	1300	1700	mcd
17	1700	2200	



## **CIE CHROMATICITY DIAGRAM:**



Chromaticity	/ Coordinates	Classifications	(I <sub>⊏</sub> = 12mA	۱.
Childhaucity		Classifications	(IF – TZUNA	.,

	1	1		2	E	3	4	1
	Х	Y	Х	Y	Х	Y	Х	Y
E	0.2667	0.2578	0.2899	0.2482	0.2700	0.2227	0.2470	0.2320
Р	0.2200	0.2783	0.1996	0.2513	0.2250	0.2410	0.2444	0.2672
Q	0.2444	0.2672	0.2250	0.2410	0.2471	0.2320	0.2669	0.2579
С	0.2865	0.2819	0.3091	0.2712	0.2899	0.2482	0.2667	0.2578
0	0.2444	0.2672	0.2643	0.2940	0.2863	0.2820	0.2669	0.2579
N	0.2200	0.2783	0.2408	0.3068	0.2643	0.2940	0.2444	0.2672



## DATA TRANSFER TIME (TH+TL=1.2µs±600ns):

#### 1. Timing Wave Form



#### 2. High Speed Mode

Item	Description	Typical	Allowance
Тон	0 code, high voltage time	300ns	±150ns
T <sub>1H</sub>	1 code, high voltage time	600ns	±150ns
To∟	0 code, low voltage time	900ns	±150ns
T <sub>1L</sub>	1 code, low voltage time	600ns	±150ns
RES	Reset Time	>200µs	

#### Note:

- 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- 2.  $\Theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial intensity.
- 3. The dominant wavelength,  $\lambda_d$  is derived from CIE chromaticity diagram and represents the single wavelength which defines the colour of the device. Peak emission wavelength tolerance is ±1nm.

#### 3. Composition of 24 Bits Data



#### 3. Data Transmission Method





## **RECOMMENDED SOLDERING PROFILE:**



Lead-free Solder IR Reflow:

Note:

- 1. We recommend the reflow temperature 245°C (±5°C). The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 1 time.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:



## **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 72 hours. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking.

#### **Over-Current Proof:**

Must apply resistors for protection otherwise slight voltage shift will cause big current change and burnout will happen.

#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### Testing Circuit:



#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	17/01/2019	Datasheet set-up.
A1.1	06/11/2019	Add over-current proof requirement (P.11).