













- ► Lead Frame
- ➤ 3228 1.7t Series
- ► Red (625nm) / Green (525nm) / Blue (465nm)

N0M25S71





Lead Frame 3228 Series

APPLICATIONS:

- Backlighting
- Indication Light
- Switch light
- Dashboard
- Keyboard

Lead Frame Series Compliant





FEATURES:

- Package: Lead Frame White Package Top View 3228 RGB
- Forward Current: 2/2/2mA*
- **Forward Voltage (typ.):** 1.8/2.7/2.8V
- Luminous Intensity (typ.): 110/400/110mcd @2mA
- Colour: Red/Green/Blue
- Wavelength: 625/525/465nm
- Viewing angle: 120/120/120°
- **Materials:**
 - Die: AlGaInP/InGaN/InGaN
 - Resin: Silicone (Water Clear)
- **Operating Temperature:** -55~+100°C
- Storage Temperature: -55~+100°C
- ESD: 3000/2000/2000V
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: Hand Solder / PB Free Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 12mm tape with 1000/reel, ø180mm (7")

^{*} in the order of Red/Green/Blue



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	25/30/30*	mA
Peak Forward Current Duty 1/10@10KHz	I _{FP}	100/120/120	mA
Reverse Current @5V	I _R	5/5/5	μΑ
Power Dissipation	PD	55/87/90	mW
Electrostatic Discharge	ESD	3000/2000/2000	V
Operating Temperature	T _{OPR}	-55~+100	°C
Storage Temperature	T _{STG}	-55~+100	°C

^{*} in the order of Red/Green/Blue

Electrical & Optical Characteristics (Ta=25°C)

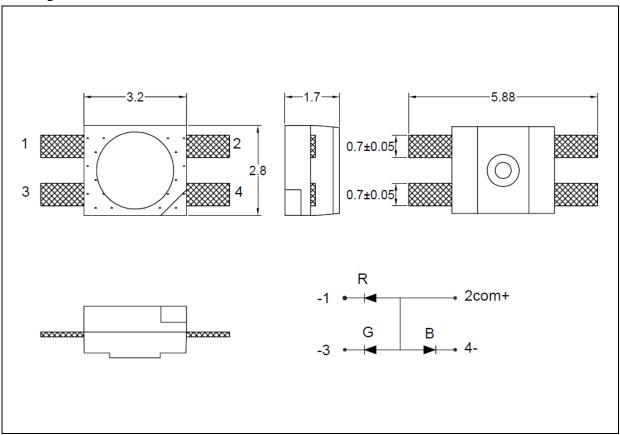
Parameter	Symbol	Values		Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V_{F}	1.5/2.4/2.5		2.2/2.9/3.0	V	I _F =2mA
Luminous Intensity	I _V	40/200/40	110/400/110	180/600/180	mcd	I _F =2mA
Dominant Wavelength	λ_{D}	620/520/460		630/530/470	nm	I _F =2mA
Spectral Line Half Bandwidth	Δλ		20/36/30		nm	I _F =2mA
Viewing Angle	2θ _{1/2}		120/120/120		deg	I _F =2mA

^{1.} Luminous intensity (I $_V$) ±15%, Forward Voltage (V $_F$) ±0.1V, Dominant Wavelength (λ_D) ±1nm.



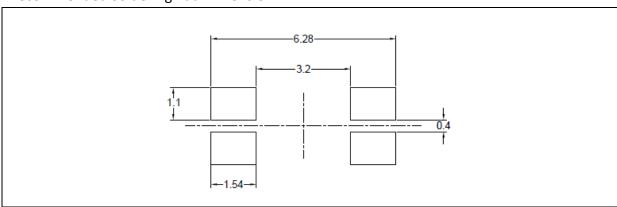
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications ($I_F = 2mA$):

Code	Min.	Max.	Unit
Red	1.5	2.2	
Green	2.4	2.9	V
Blue	2.5	3.0	

Luminous Intensity Classifications ($I_F = 2mA$):

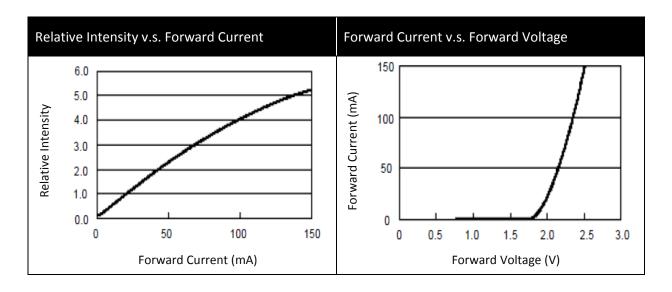
Co	ode	Min.	Max.	Unit
Red	R	40	180	mcd
Green	G	200	600	mcd
Blue	В	40	180	mcd

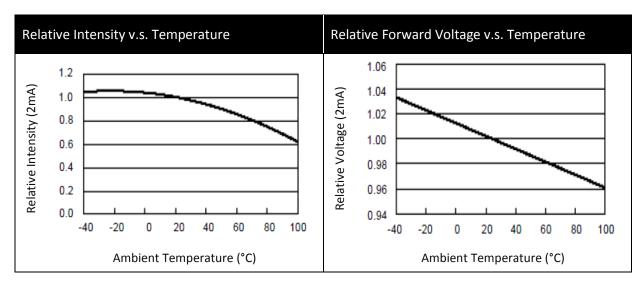
Dominant Wavelength Classifications ($I_F = 2mA$):

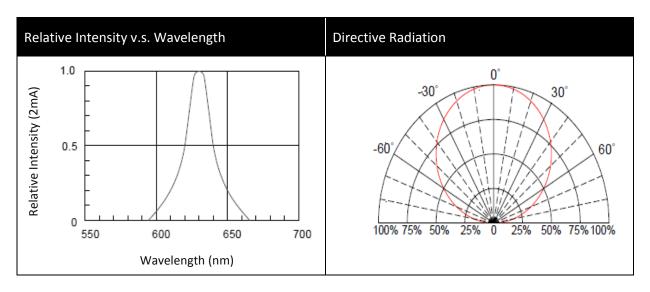
Code	Min.	Max.	Unit
Red	620	630	
Green	520	530	nm
Blue	460	470	



ELECTRO-OPTICAL CHARACTERISTICS (RED):

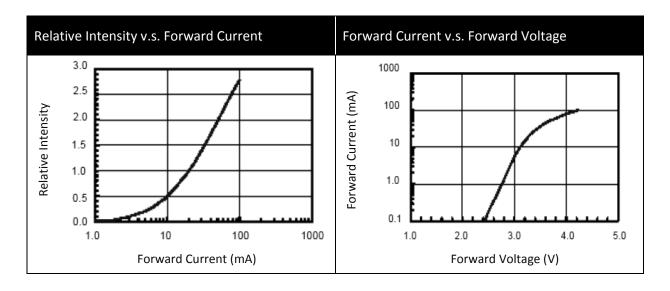


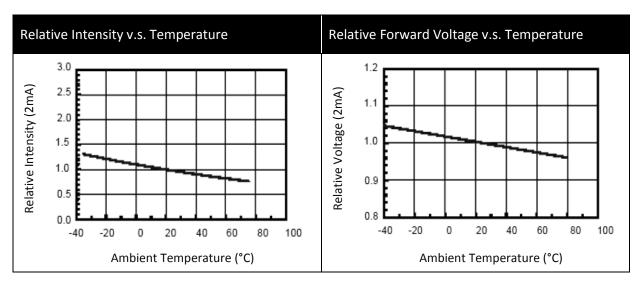


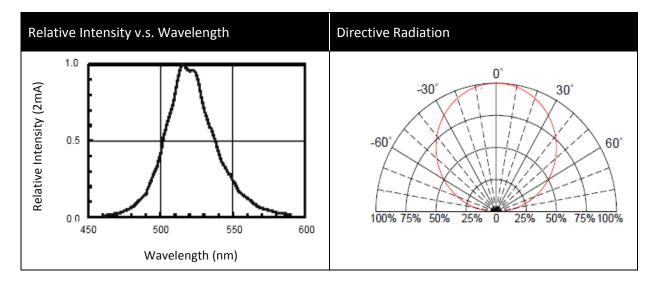




ELECTRO-OPTICAL CHARACTERISTICS (GREEN):

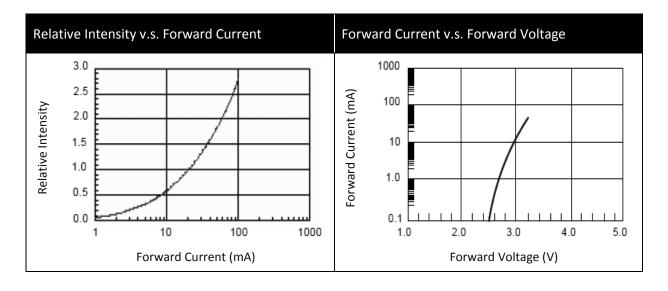


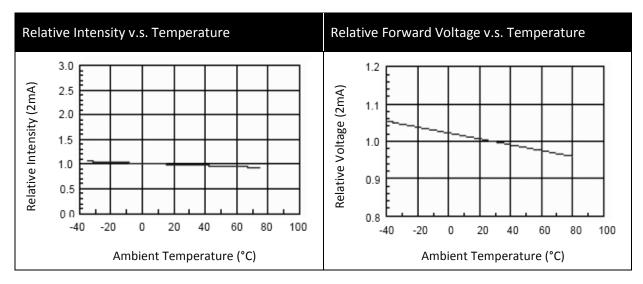


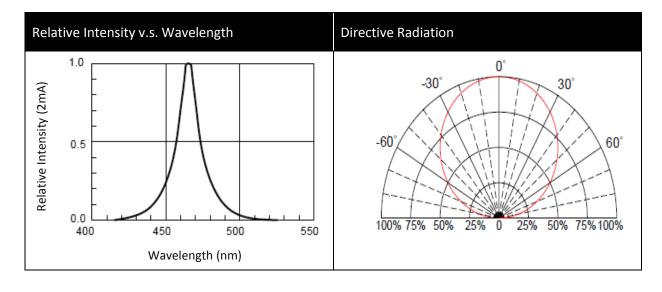




ELECTRO-OPTICAL CHARACTERISTICS (BLUE):







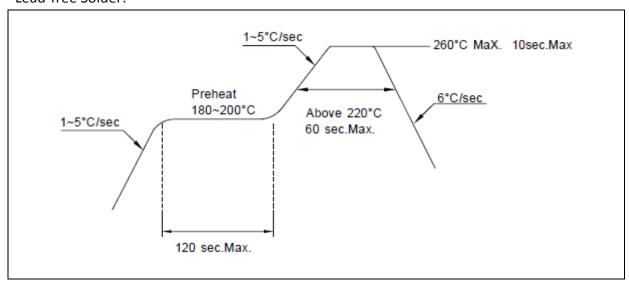


RECOMMENDED SOLDERING PROFILE:

Hand Solder:

One time ≤320°C 3 seconds maximum.

Lead-free Solder:



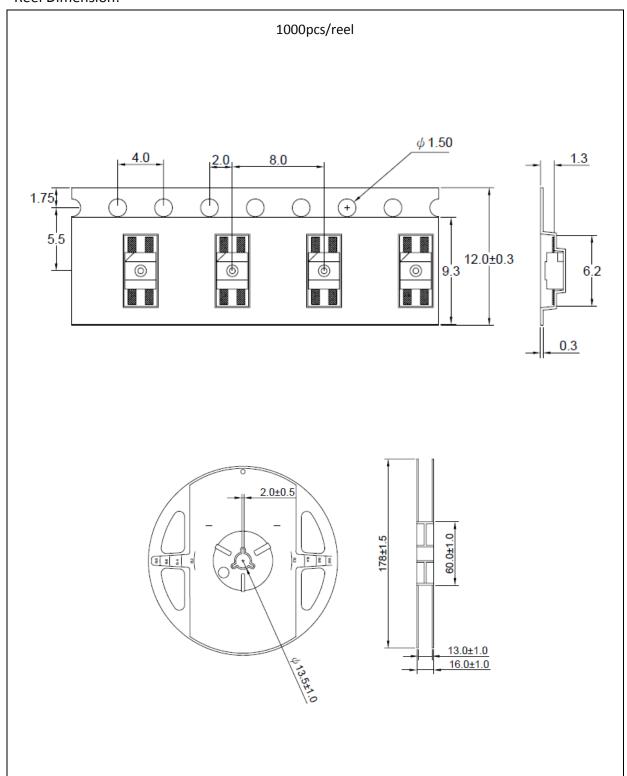
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 24hrs before use.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	27/01/2016	Datasheet set-up.