









PRODUCT DATASHEET



- ► Ceramic High Power
- ► 5252 Series
- ▶ Plant Growing Light

N0M06S44









Release Date: 28 March 2014 Version: A1.0



APPLICATIONS:

Plant Growing Light



FEATURES (*IR/Red/Red/Blue):

Package: Ceramic SMT Package with Silicon Lens

Forward Current: 350/350/350/350mA Forward Voltage (typ.): 2.0/2.2/2.2/3.3V

Luminous Flux (typ.): 270mW/13/13/12lm @350mA

Colour: Infrared (IR)/Red/Red/Blue Wavelength: 730/650/650/455nm Viewing angle: 130/130/130/130°

Materials:

Die: AlGaInP/AlGaInP/InGaN

Resin: Silicon (Water Clear) Operating Temperature: -40~+85°C Storage Temperature: -40~+100°C

ESD: 2000V (HBM)

Grouping parameters:

Forward voltage

Luminous flux

Wavelength

Soldering methods: IR Reflow soldering Preconditioning: acc. to JEDEC Level 3

Packing: 12mm tape with 500pcs/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	350/350/350/350*	mA
Maximum Forward Current	I _{MAX}	700/700/700/700	mA
Reverse Voltage	V _R	10	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge	ESD	2000	V
Junction Temperature	Tj	115	°C
Thermal Resistance	R _{TH}	8.5	°C/W
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	T _{STG}	-40~+100	°C

^{1. *} In the order of IR/Red/Red/Blue.

Electrical & Optical Characteristics (Ta=25°C)

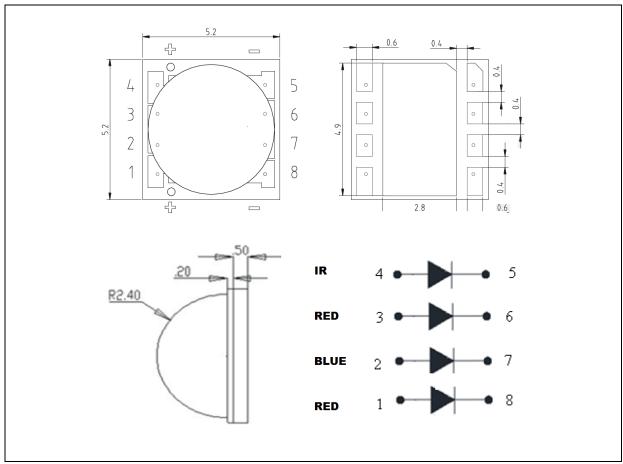
Parameter Symbol		Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Offic	Condition
IR - Forward Voltage	V_{F}	1.5	2.0	2.6	V	I _F =350mA
IR - Radiant Power	Фу	200	270	325	mW	I _F =350mA
IR - Wavelength	W_P	710	730	740	nm	I _F =350mA
Red - Forward Voltage	V_{F}	1.7/1.7	2.2/2.2	2.6/2.6	V	I _F =350mA
Red - Luminous Flux	Фу	9/9	13/13	18/18	lm	I _F =350mA
Red - Wavelength	W_P	640	650	670	nm	I _F =350mA
Blue - Forward Voltage	V_{F}	2.75	3.3	3.75	V	I _F =350mA
Blue - Luminous Flux	Фу	9	12	17	lm	I _F =350mA
Blue - Wavelength	W_P	450	455	460	nm	I _F =350mA
Viewing Angle	2θ _{1/2}		130		deg	I _F =350mA

^{1.} Luminous intensity (Iv) $\pm 5\%$, Forward Voltage (V_F) ± 0.1 V, Viewing angle($2\theta_{1/2}$) $\pm 5\%$



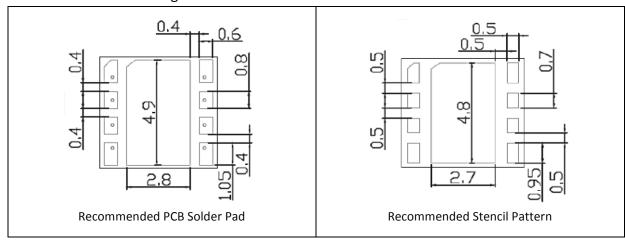
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications ($I_F = 350mA$):

Code	Min.	Max.	Unit
V1 (IR and Red)	1.4	1.6	
V2 (IR and Red)	1.6	1.8	
V3 (IR and Red)	1.8	2.0	V
V4 (IR and Red)	2.0	2.2	V
V5 (IR and Red)	2.2	2.4	
V6 (IR and Red)	2.4	2.6	
B1 (Blue)	2.75	3.0	
B2 (Blue)	3.0	3.25	V
B3 (Blue)	3.25	3.5	V
B4 (Blue)	3.5	3.75	

Radiant Power / Luminous Flux Classifications ($I_F = 350 \text{mA}$):

Min.	Max.	Unit
200	225	
225	250	
250	275	mW
275	300	
300	325	
	200 225 250 275	200 225 225 250 250 275 275 300

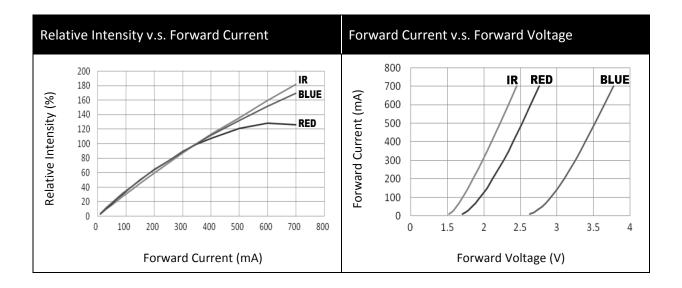
10 (Red and Blue)	9	10	
11 (Red and Blue)	10	12	
12 (Red and Blue)	12	14	lm
13 (Red and Blue)	14	16	
14 (Red and Blue)	16	18	

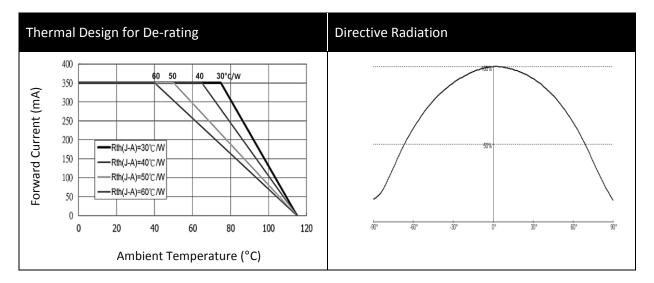
Wavelength Classifications ($I_F = 350mA$):

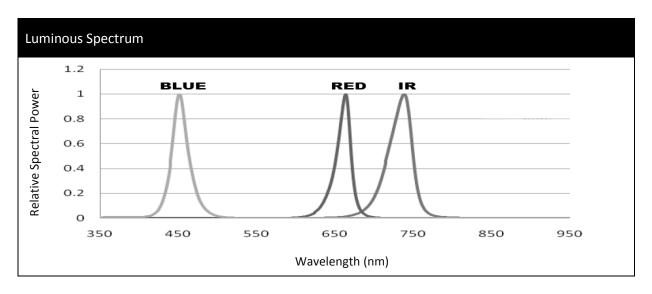
Code	Min.	Max.	Unit
IR	710	740	
Red	640	670	nm
Blue	450	460	



ELECTRO-OPTICAL CHARACTERISTICS:



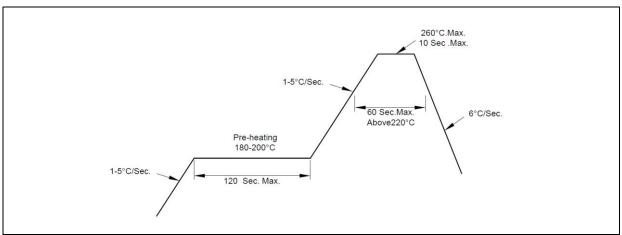






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



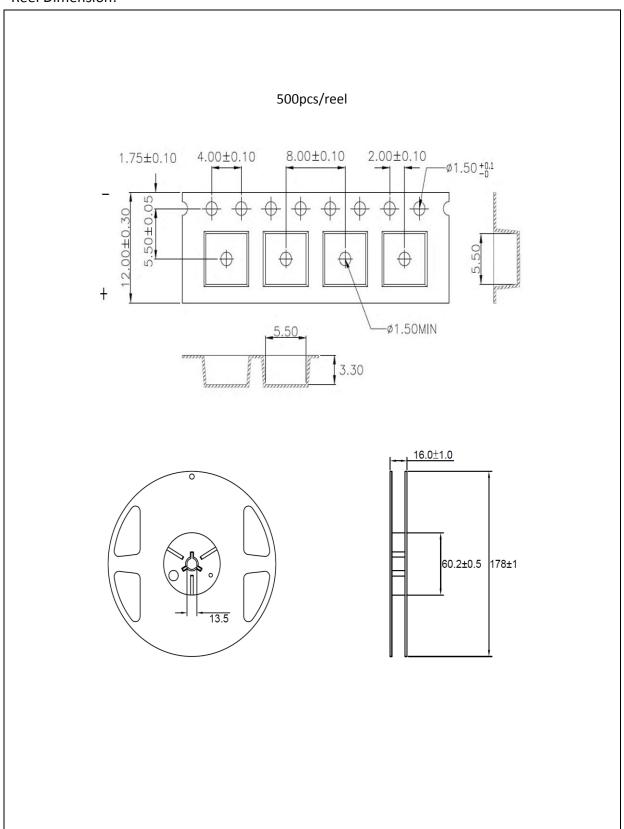
Note:

- 1. Maximum reflow soldering: 1 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

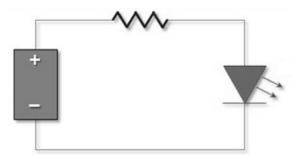
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	28/03/2014	Datasheet set-up.