









Release Date: 03 June 2022 Version: A1.1

PRODUCT DATASHEET



- ► PLCC6 SMD
- ➤ 5050 1.6t Series
- ► Red / Green / Blue

NOM03S91BS





5050 1.6t Series





FEATURES (Red/Green/Blue*):

- Package: PLCC6 RGB Black Surface SMD Package
- Forward Current: 20/20/20mA
- **Forward Voltage (typ.):** 1.9/3.2/3.2V
- Luminous Flux (typ.): 850/1850/330mcd@20mA
- Colour: Red/Green/Blue
- **CCT/Wavelength:** 625/525/470nm
- Viewing angle: 120/120/120°
- **Materials:**
 - Die: AlGaInP/InGaN/InGaN
 - Resin: Silicone (White Diffused)
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+100°C
- **ESD:** 1000V (HBM)
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: IR Reflow soldering
- Preconditioning: MSL 5 according to JEDEC
- Packing: 12mm tape with max.1000pcs/reel, ø180mm
 - (7'')

APPLICATIONS:

- **RGD** Display
- **Decoration Lighting**
- Light Strip
- Commercial Lighting
- Consumer Goods



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	50/30/30*	mA
Pulse Forward Current (duty 1/10; width 0.1ms)	I _{MAX}	100	mA
Power Dissipation	P _D	100/80/80	mW
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge (HBM)	ESD	1000	V
Junction Temperature	Tj	110	°C
Soldering Temperature	T _{sol}	260	°C
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	T _{STG}	-40~+100	°C

^{1. *} In the order of Red/Green/Blue.



Electrical & Optical Characteristics (Ta=25°C)

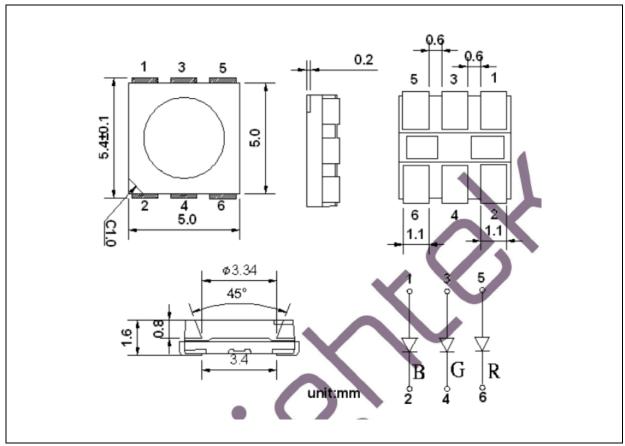
Parameter	Symbol		Values		Unit	Test
Symbol		Min.	Тур.	Max.	UIIIL	Condition
Red - Forward Voltage	VF	1.8	1.9	2.6	V	I _F =20mA
Red - Luminous Intensity	I _V		850		mcd	I _F =20mA
Red - Wavelength	WP	615		630	nm	I _F =20mA
Green - Forward Voltage	VF	2.8	3.2	3.6	V	I _F =20mA
Green - Luminous Intensity	lv		1850		mcd	I _F =20mA
Green - Wavelength	W _P	520		535	nm	I _F =20mA
Blue - Forward Voltage	VF	2.8	3.2	3.6	V	I _F =20mA
Blue - Luminous Intensity	lv		330		mcd	I _F =20mA
Blue - Wavelength	WP	461		476	nm	I _F =20mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA

^{1.} Luminous intensity (Iv) \pm 5%, Forward Voltage (V_F) \pm 0.1V; Wavelength \pm 1nm.



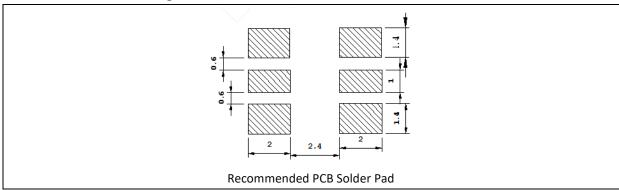
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
R	1.8	2.6	
G	2.8	3.6	V
В	2.8	3.6	

Luminous Intensity Classifications (IF = 20mA):

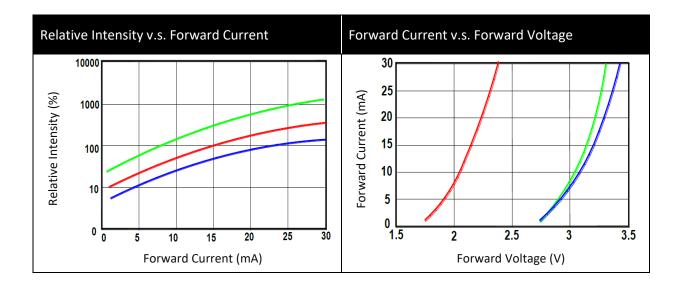
Code	2	Min.	Max.	Unit
	12	600	750	
R	13	750	940	
	14	940	1180	
	12	1280	1600	
G	13	1600	2000	mcd
	14	2000	2500	
В	11	250	310	
	12	310	390	
	13	390	490	

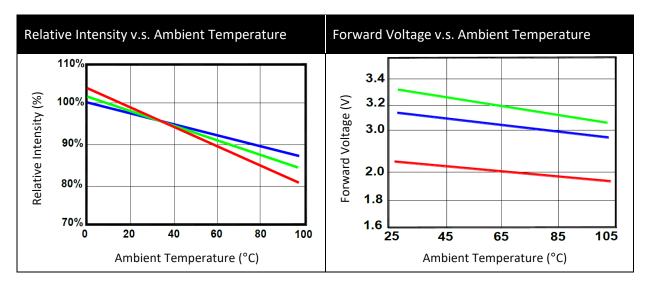
Wavelength Classifications (I_F = 20mA):

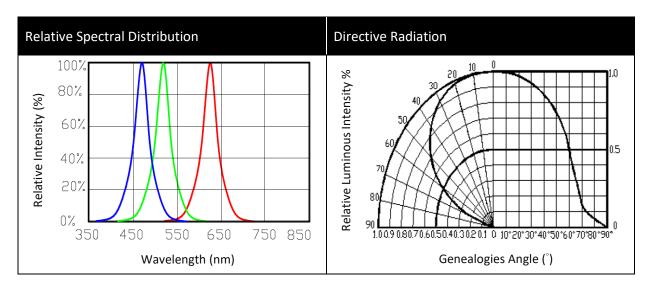
Code		Min.	Max.	Unit
	2	615	620	
R	3	620	625	
	4	625	630	
G	2	520	525	
	3	525	530	nm
	4	530	535	
В	2	461	466	
	3	466	471	
	4	471	476	



ELECTRO-OPTICAL CHARACTERISTICS:

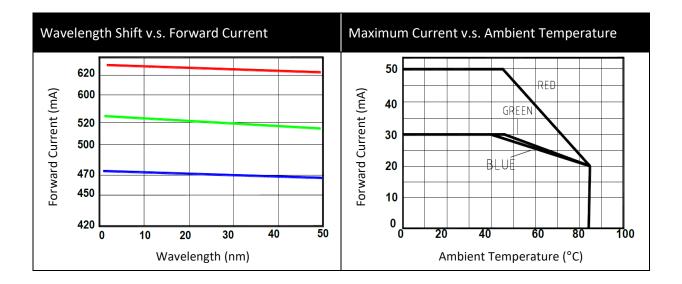








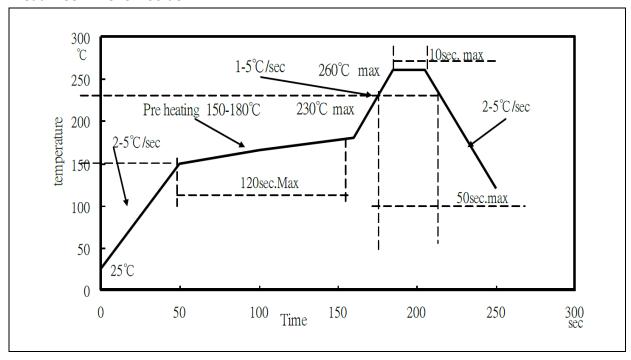
ELECTRO-OPTICAL CHARACTERISTICS:





RECOMMENDED SOLDERING PROFILE:

Lead-free IR Reflow Solder:



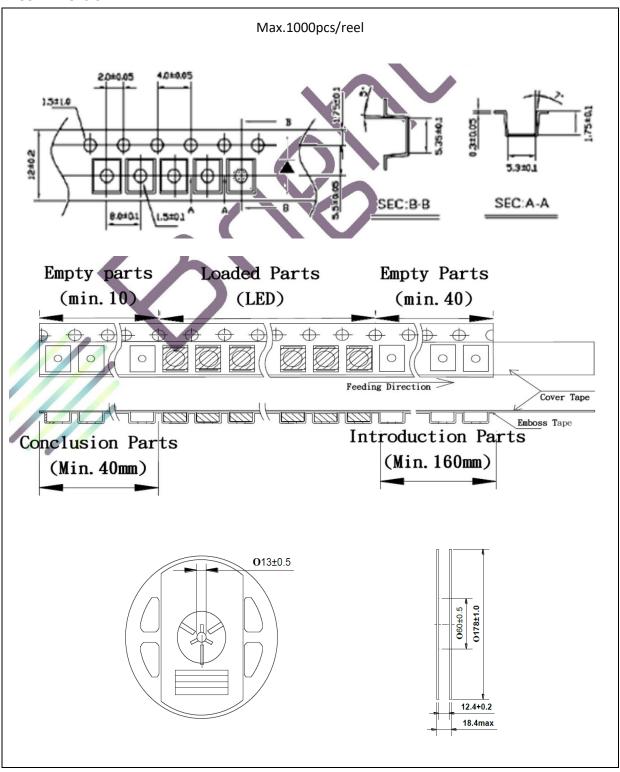
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended soldering temperature 240°C; maximum soldering temperature is 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

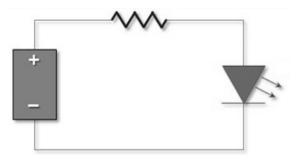
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

65±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	12/12/2019	Datasheet set-up.
A1.1	03/06/2022	New datasheet format.