









# PRODUCT DATASHEET



- ► PCB Side View
- ► 1204 Series
- ► Red (630nm) / Green (525nm) / Blue (470nm)

NOM02S82SV







Side View 1204 Series

### **APPLICATIONS:**

- Backlighting
- Indication Light
- Side view light strip
- Switch light
- Dashboard
- Keyboard

# Side View 1204

# Package: Side View PCB SMT Package

Forward Current: 20/20/20mA\*

**Forward Voltage (typ.):** 2.0/3.2/3.2V

Luminous Intensity (typ.): 150/550/150mcd @20mA

Colour: Red/Green/Blue Wavelength: 630/525/470nm Viewing angle: 120/120/120°

**Materials:** 

**FEATURES:** 

Die: AlGaInP/InGaN/InGaN Resin: Epoxy (Water Clear) Operating Temperature: -20~+80°C

Storage Temperature: -30~+100°C **ESD:** 2000/500/500V

- **Grouping parameters:** 
  - Forward voltage
  - Luminous intensity
  - **Dominant Wavelength**
- Soldering methods: Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 8mm tape with 3000/reel, ø180mm (7")

<sup>\*</sup> in the order of Red/Green/Blue



### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	50/30/30*	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	130/100/100	mA
Reverse Current @5V	I <sub>R</sub>	10/50/50	μΑ
Power Dissipation	PD	120/108/108	mW
Electrostatic Discharge	ESD	2000/500/500	V
Operating Temperature	$T_OPR$	-20~+80	°C
Storage Temperature	T <sub>STG</sub>	-30~+100	°C

<sup>\*</sup> in the order of Red/Green/Blue

# Electrical & Optical Characteristics (Ta=25°C)

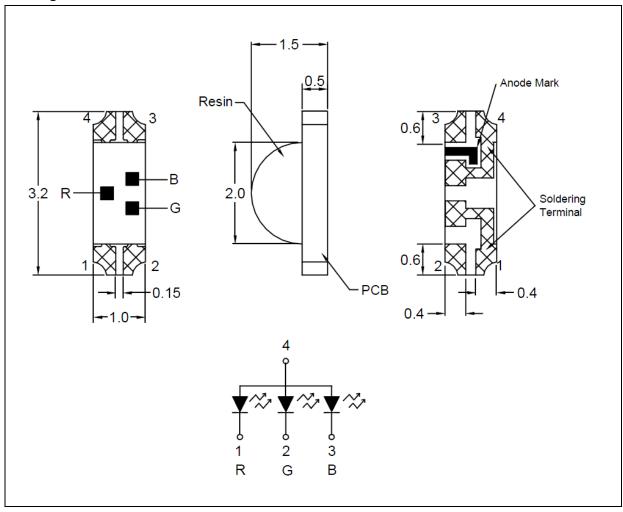
Parameter	Symbol		Values		Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V <sub>F</sub>	1.5/2.8/2.8		2.4/3.6/3.6	٧	I <sub>F</sub> =20mA
Luminous Intensity	lv	80/320/80	150/550/150	200/1250/200	mcd	I <sub>F</sub> =20mA
Dominant Wavelength	$\lambda_{D}$		630/525/470		nm	I <sub>F</sub> =20mA
Spectral Line Half Bandwidth	Δλ		20/36/30		nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>		120/120/120		deg	I <sub>F</sub> =20mA

<sup>1.</sup> Luminous intensity (I $_{V}$ )  $\pm 15\%$ , Forward Voltage (V $_{F}$ )  $\pm 0.1V$ 



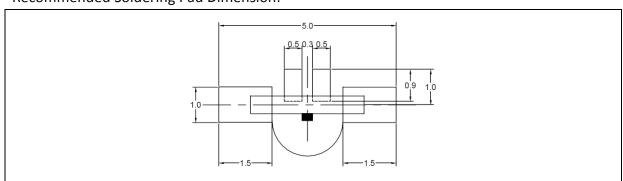
## **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

## **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5$ °.



## **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
Red	1.5	2.4	
Green	2.8	3.6	V
Blue	2.8	3.6	

## Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

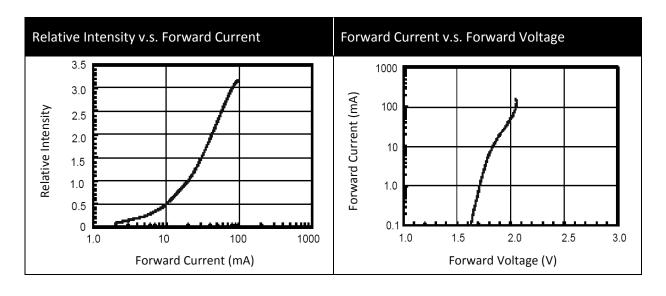
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Code		Min.	Max.	Unit
Red	Q	80	125	mcd
	R	125	200	
Green	Т	320	500	
	U	500	800	mcd
	V	800	1250	
Blue	Q	80	125	- mcd
	R	125	200	

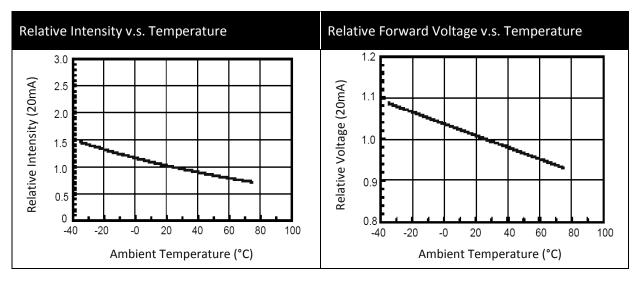
# Dominant Wavelength Classifications (I<sub>F</sub> = 20mA):

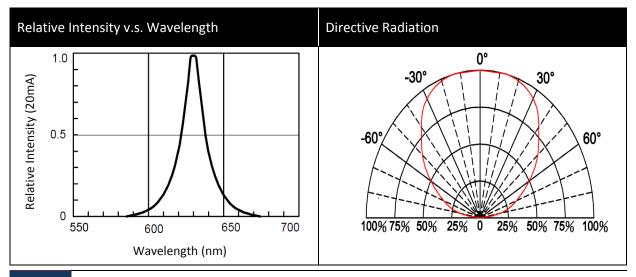
Code	Min.	Max.	Unit
Red	620	640	
Green	520	530	nm
Blue	465	475	



# **ELECTRO-OPTICAL CHARACTERISTICS (RED):**

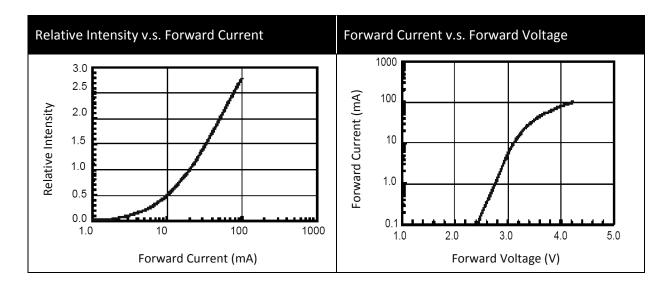


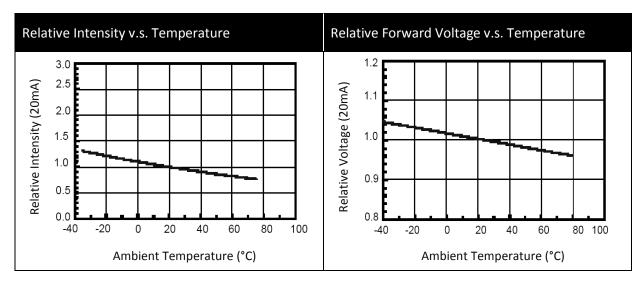


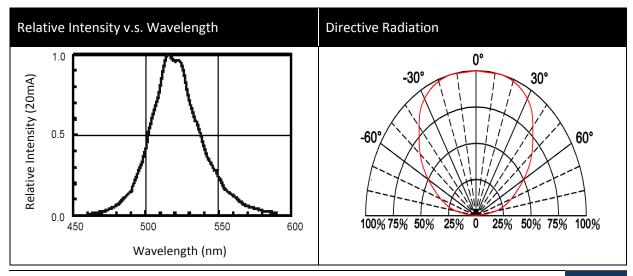




## **ELECTRO-OPTICAL CHARACTERISTICS (GREEN):**

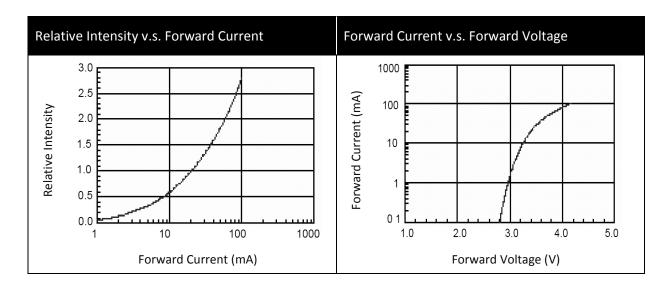


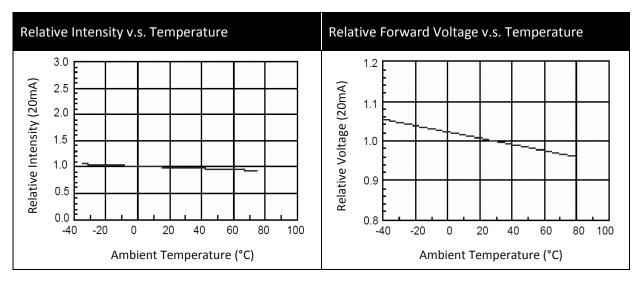


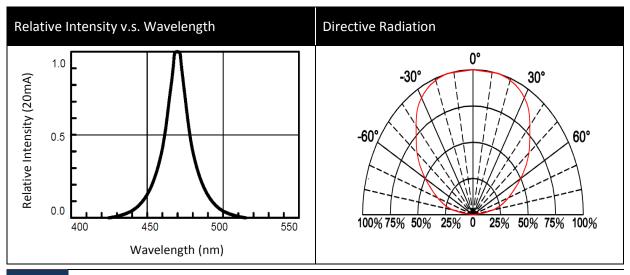




# **ELECTRO-OPTICAL CHARACTERISTICS (BLUE):**



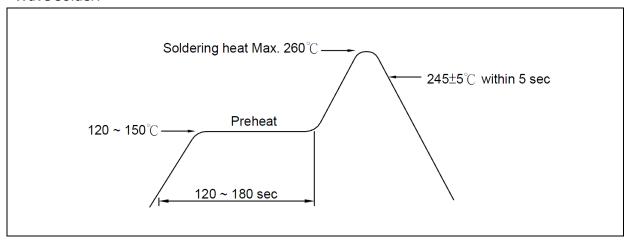




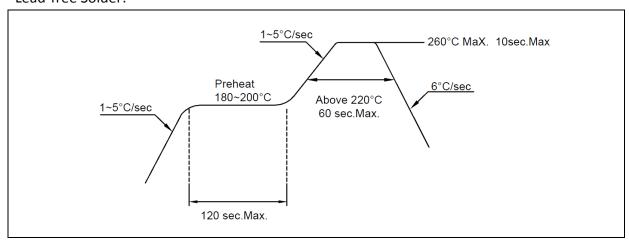


### **RECOMMENDED SOLDERING PROFILE:**

### Wave Solder:



### Lead-free Solder:



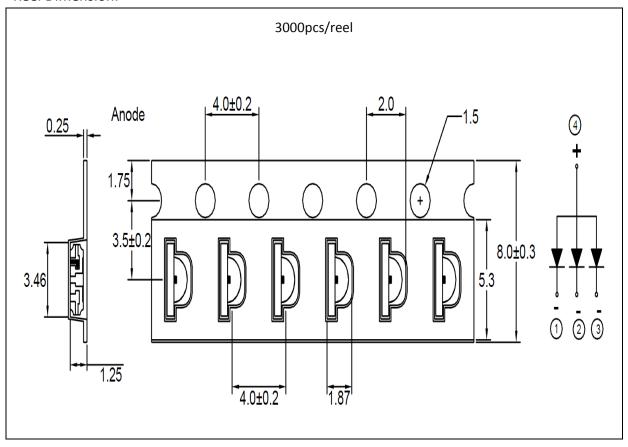
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



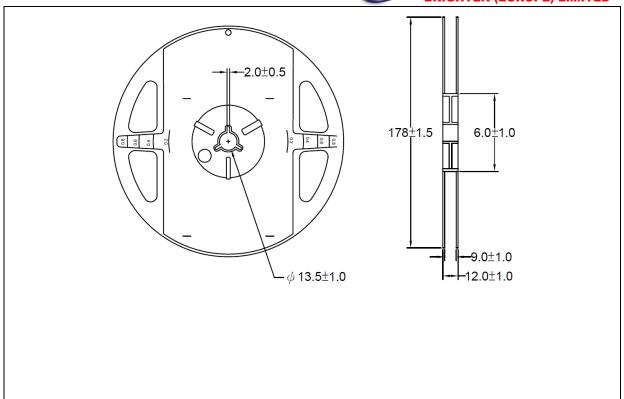
# **PACKING SPECIFICATION:**

### Reel Dimension:



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#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

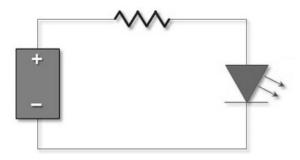
### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	23/12/2013	Datasheet set-up.
A1.1	14/10/2014	Revise binning information.
A1.2	13/11/2015	Part number adds -SV for side view.
A1.3	13/06/2016	Revise incorrect part number.