













- ► PCB Side View
- ► 1204SV (3010) 2.0t
- ► Green 570nm

N0G63S46SV





PCB Side View 1204SV (3010) 2.0t

#### **APPLICATIONS:**

- Backlighting
- Indication Light
- Switch light
- Dashboard

# 1204SV (3010) 2.0t Compliant

#### **FEATURES:**

Package: Side View PCB / CHIP LED

Forward Current: 20mA Forward Voltage (typ.): 2.0V

Luminous Intensity (typ.): 60mcd@20mA

Colour: Green Wavelength: 570nm Viewing angle: 150°

**Materials:** 

Die: AlGaInP

Resin: Epoxy (Water Clear) Operating Temperature: -40~+80°C

Storage Temperature: -40~+85°C

**Grouping parameters:** 

Forward voltage

Luminous intensity

Dominant wavelength

Soldering methods: Reflow

MSL: Level 3 acc. to JEDEC

Packing: 8mm tape with max.3000/reel, ø180mm (7")



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	30	mA
Peak Forward Current Duty 1/8@1KHz	I <sub>FP</sub>	125	mA
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Power Dissipation	P <sub>D</sub>	75	mW
Operating Temperature	T <sub>OPR</sub>	-40~+80	°C
Storage Temperature	T <sub>STG</sub>	-40~+85	°C

# Electrical & Optical Characteristics (Ta=25°C)

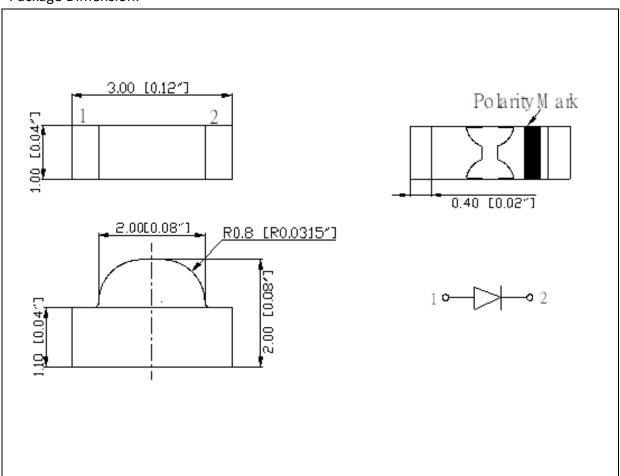
Darameter	Symbol	Values			Lloit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	$V_{F}$	1.7	2.0	2.5	V	I <sub>F</sub> =20mA
Luminous Intensity	lv	32	52	100	mcd	I <sub>F</sub> =20mA
Dominant Wavelength	$\lambda_{D}$	565	571	576	nm	I <sub>F</sub> =20mA
Peak Wavelength	$\lambda_{ extsf{P}}$		572		nm	I <sub>F</sub> =20mA
Spectral Line Half Bandwidth	Δλ		17		nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>		150		deg	I <sub>F</sub> =20mA

<sup>1.</sup> Luminous intensity (Iv)  $\pm 15\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1V$ , Viewing angle( $2\theta_{1/2}$ )  $\pm 5\%$ 



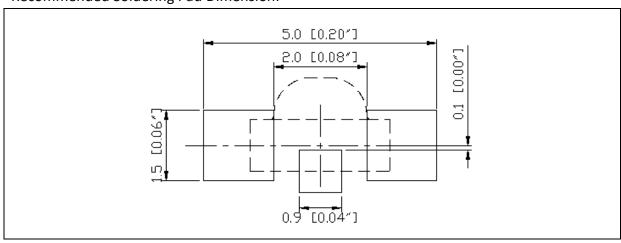
### **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

## Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



## **BINNING GROUPS:**

# Forward Voltage Classifications ( $I_F = 20mA$ ):

Code	Min.	Max.	Unit
	1.7	2.5	V

## Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

Code	Min. Max.		Unit
E	32	40	
F	40	50	
G	50	63	mcd
Н	63	80	
I	80	100	

# Dominant Wavelength Classifications (I<sub>F</sub> = 20mA):

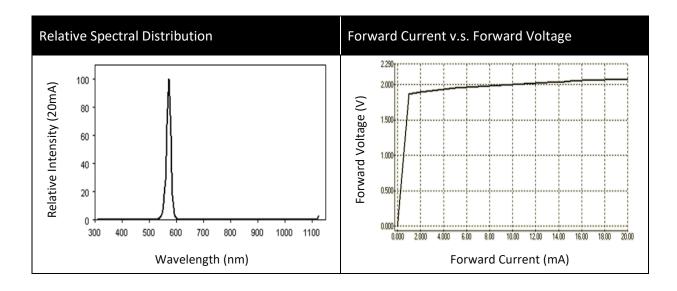
Code	Min.	Max.	Unit
h	565	568	
i	568	572	nm
j	572	576	

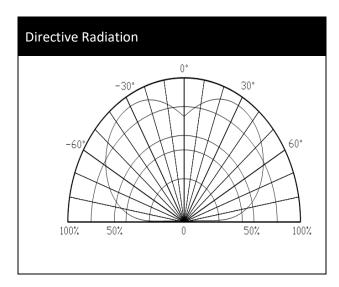
## Example Group Name on Label:

• ☐ Gi 20 = ☐ (1.7~2.5V) ► G (50~63mcd) ► i (568~572nm) ► 20 (IF=20mA)



## **ELECTRO-OPTICAL CHARACTERISTICS:**

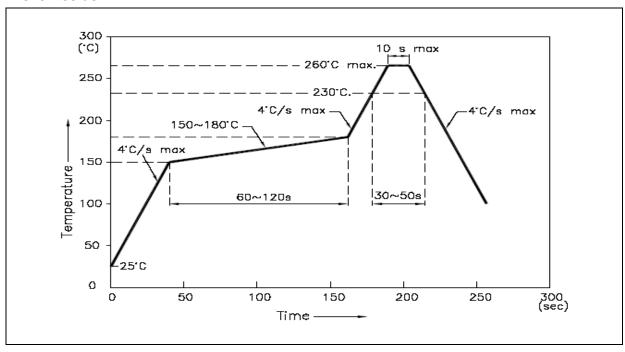






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Solder:



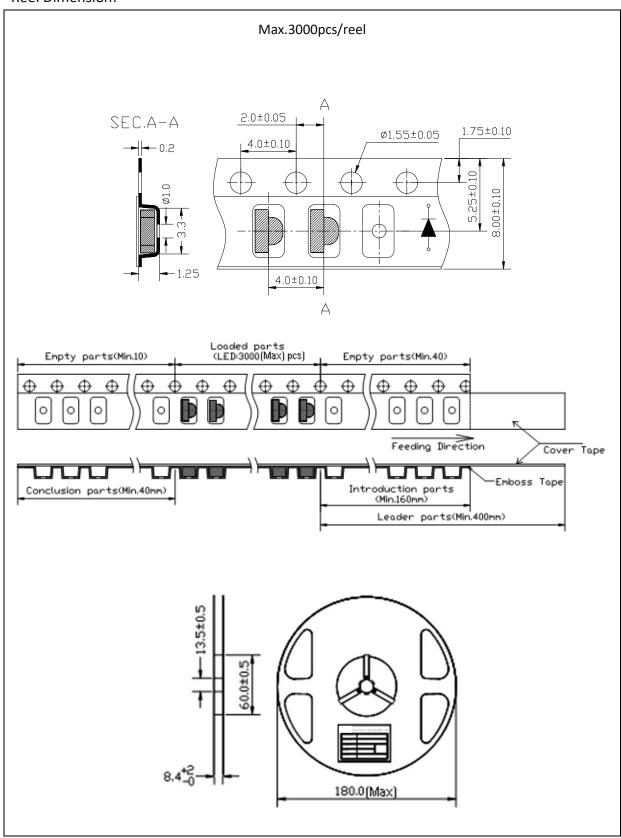
#### Note:

- 1. Recommend reflow temperature 245°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 2 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

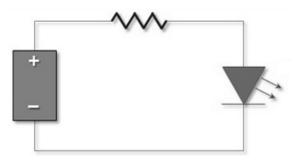
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	08/12/2022	Datasheet set-up.