













- ► PLCC2 SMD
- ➤ 3528 1.9t Series
- ► True Green (525nm)

N0G57S06Z





3528 1.9t Series





AEC-Q102

FEATURES:

Package: PLCC2 Top View White SMT Package

Forward Current: 20mA Forward Voltage (typ.): 3.2V

Luminous Intensity (typ.): 1200mcd@20mA

Colour: True Green Wavelength: 520~535nm Viewing angle: 120°

Materials:

Resin: Silicon (Water Clear) L/T Finish: Ag plated

Operating Temperature: -40~+105°C Storage Temperature: -40~+105°C

ESD (HBM): 6kV

Grouping parameters:

Forward voltage

Luminous intensity **Dominant Wavelength**

Soldering methods: IR Reflow

MSL: acc. to JEDEC Level 2a (J-STD20D)

Packing: 8mm tape with max.2000/reel, ø180mm (7")

APPLICATIONS:

- Automotive
- **Decorative Lighting**
- Indicator
- Backlighting
- Dashboard
- Display
- Information Board
- Light Strip



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	30	mA
Pulse Forward Current Duty 1/10, width 0.1mS	IPF	100	mA
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R _{thJ-S}	150	°C/W
Thermal Resistance Junction to Ambient Point	R _{thJ-A}	300	°C/W
Electrostatics Discharge (HBM)	ESD	6000	V
Operating Temperature	T_{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C
Soldering Temperature	T _{SD}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

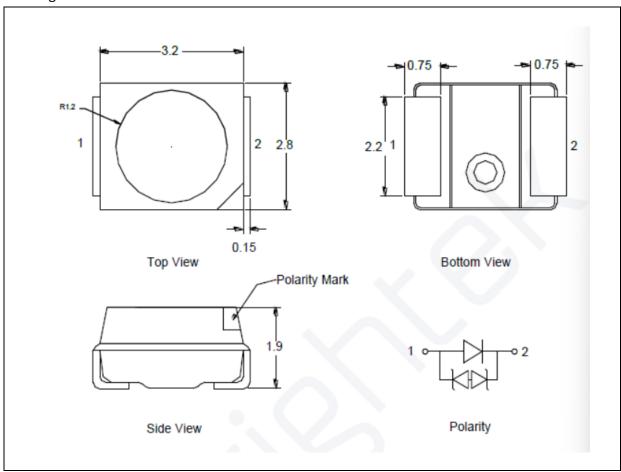
Parameter	Cumbal	Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition
Forward Voltage	V _F	3.0	3.2	3.6	V	I _F =20mA
Luminous Intensity	I _V	780	1200		mcd	I _F =20mA
Dominant Wavelength	λ_{D}	520		535	nm	I _F =20mA
Peak Wavelength	$\lambda_{ extsf{P}}$		519		nm	I _F =20mA
Spectral Width 50%	Δλ		34		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA

^{1.} Luminous intensity (I_V) $\pm 10\%$, Forward Voltage (V_F) $\pm 0.1V$, Viewing angle($2\theta_{1/2}$) $\pm 5\%$, Wavelength ± 1 nm



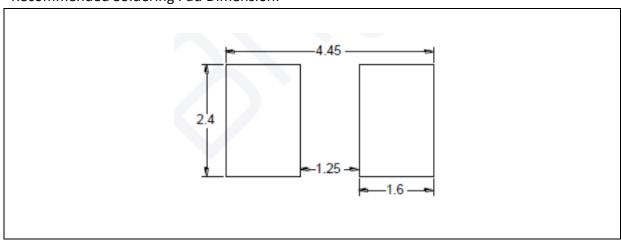
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
D	3.0	3.1	
E	3.1	3.2	
F	3.2	3.3	V
G	3.3	3.4	V
Н	3.4	3.5	
I	3.5	3.6	

Luminous Intensity Classifications (I_F = 20mA):

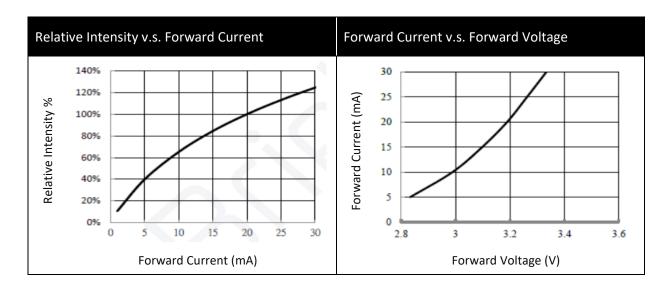
Code	Min.	Max.	Unit
14	780	1000	
15	1000	1300	mcd
16	1300	1700	

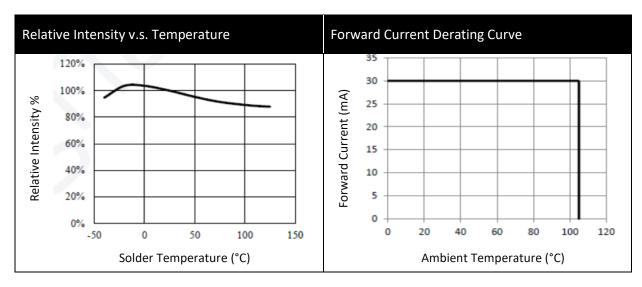
Dominant Wavelength Classifications (I_F = 20mA):

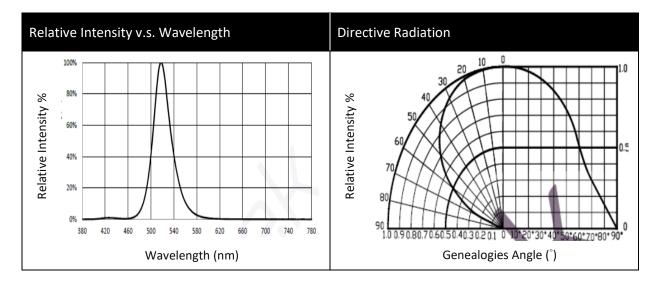
Code	Min.	Max.	Unit
G	520	525	
Н	525	530	nm
I	530	535	



ELECTRO-OPTICAL CHARACTERISTICS:

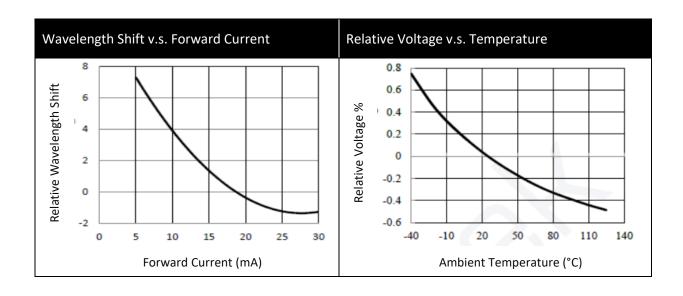


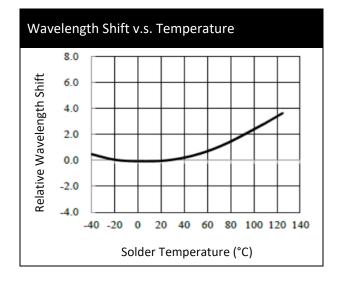




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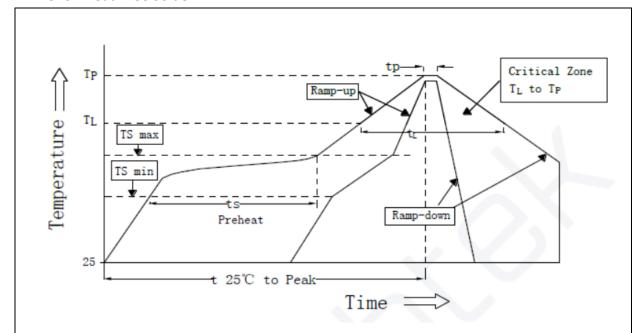






RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



Descile France	Cb-1	Pb-Free (SnAgCu) Assembly			T7-14	
Profile Feature	Symbol	Min.	Recommendation	Max.	Unit	
Ramp-up rate to preheat (25°C to 150°C)	-	-	2	3	K/s	
Time t _S (T _{S min} to T _{S max})	ts	60	100	120	S	
Ramp-up rate to peak (T _{S max} to T _P)	-	-	2	3	K/s	
Liquidus temperature	T_L	-	217	-	°C	
Time above liquidus temperature	t _L	-	80	100	S	
Peak temperature	Tp	-	245	260	°C	
Time within 5 °C of the specified peak temperature T _p - 5 K	tp	-	-	10	s	
Ramp-down Rate (Tp to 100 °C)	-	-	3	4	K/s	
Time 25 °C to Tp	-	-	-	480	s	

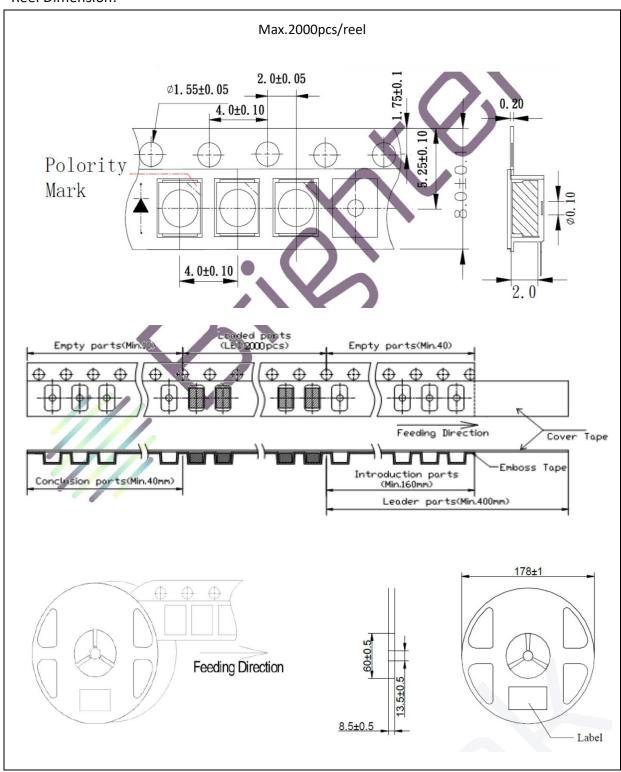
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

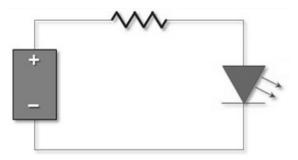
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, for reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision	
A1.0	30/11/2020	Datasheet set-up.	
A1.1	04/06/2022	New datasheet format.	