







Release Date: 30 August 2022 Version: A1.1



# PRODUCT DATASHEET



- ► Ceramic High Power
- ➤ 3535 1.95t Series
- ► True Green (520nm)

N0G56S84Z



# 3535 1.95t Series





#### **FEATURES:**

Package: Ceramic SMT Package with Silicon Lens

Forward Current: 350~700mA Forward Voltage (typ.): 3.2V

Luminous Flux (typ.): 100lm@350mA

Colour: True Green Wavelength: 515~530nm Viewing angle: 120°

**Materials:** 

Resin: Silicon (Water Clear) L/T Finish: Au plated

Operating Temperature: -40~+85°C Storage Temperature: -40~+100°C

**Grouping parameters:** 

Forward Voltage

Luminous Flux

**Dominant Wavelength** 

Soldering methods: Reflow Soldering

Preconditioning: MSL4 according to J-STD020

Packing: 12mm tape with max.1000pcs/reel, ø180mm (7'')

3535 1.95t Series

### **APPLICATIONS:**

- Portable Lighting
- **Outdoor Lighting**
- Commercial Lighting
- **Indoor Lighting**
- **Industrial Lighting**
- Plant Grow Light



### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	700	mA
Pulse Forward Current D=0.01s; Duty 1/10	Ipf	1000	mA
Reverse Voltage	$V_R$	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	115	°C
Operating Temperature	Topr	-40~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C
Thermal Resistance - Junction to Solder Point	$R_{th}$	7	°C/W

 $<sup>^{</sup>f *}$  in the order of Cool White / Warm White

# Electrical & Optical Characteristics (Ta=25°C)

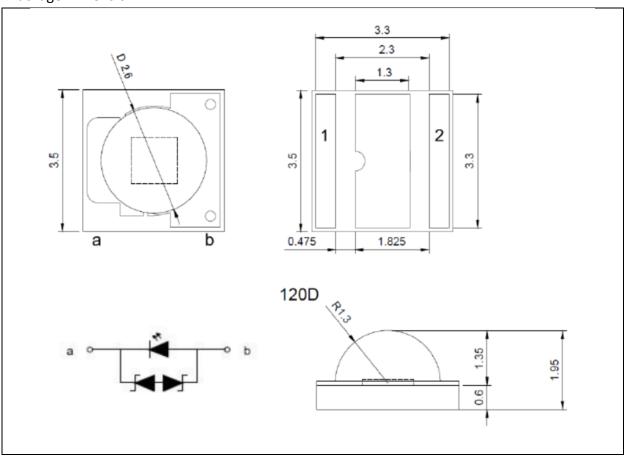
Parameter	Symbol		Values		Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	$V_{F}$	2.8		3.6	V	I <sub>F</sub> =350mA
Luminous Flux	Ф۷	90		110	lm	I <sub>F</sub> =350mA
Dominant Wavelength	λD	515		530	nm	I <sub>F</sub> =350mA
Viewing Angle	2θ <sub>1/2</sub>		125		deg	I <sub>F</sub> =350mA

<sup>1.</sup> Radiant Flux ( $\Phi_V$ ) ±5%, Forward Voltage ( $V_F$ ) ±0.06V, Viewing angle( $2\theta_{1/2}$ ) ±10°



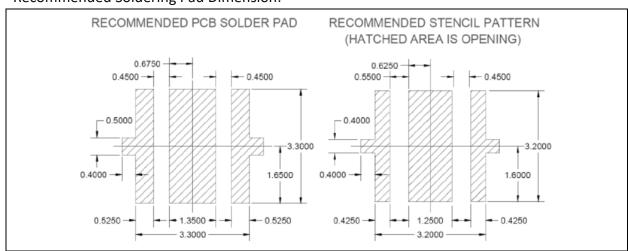
### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

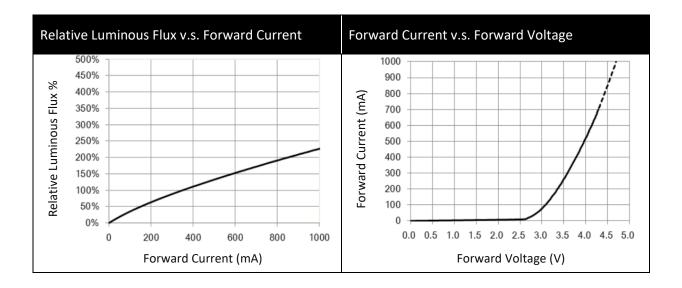
### **Recommended Soldering Pad Dimension:**

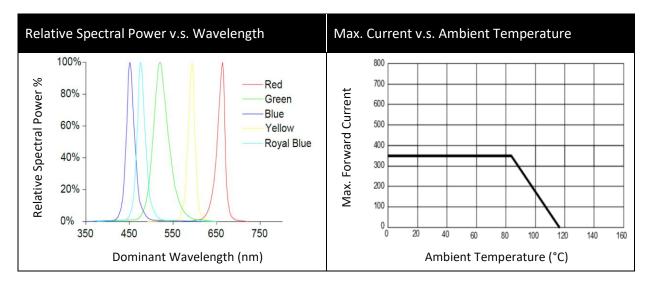


- Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



### **ELECTRO-OPTICAL CHARACTERISTICS:**







### **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 350mA):

Code	Min.	Max.	Unit
V28	2.8	3.0	
V30	3.0	3.2	V
V32	3.2	3.4	V
V34	3.4	3.6	

### Luminious Flux Classifications (I<sub>F</sub> = 350mA):

Code	Min.	Max.	Unit	
G90	90	100	lue	
GH1	100	110	- Im	

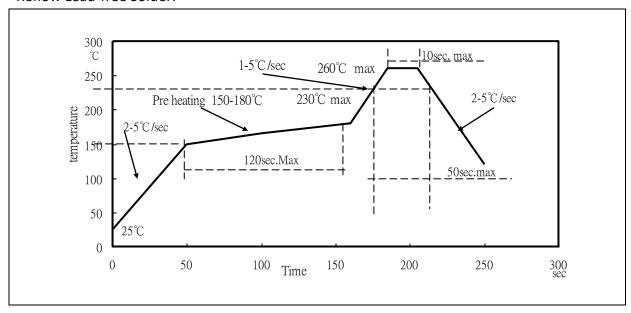
# Dominant Wavelength Classifications (IF = 350mA):

Code	Min.	Max.	Unit
G1	515	520	
G2	520	525	nm
G3	525	530	



### **RECOMMENDED SOLDERING PROFILE:**

### Reflow Lead-free Solder:



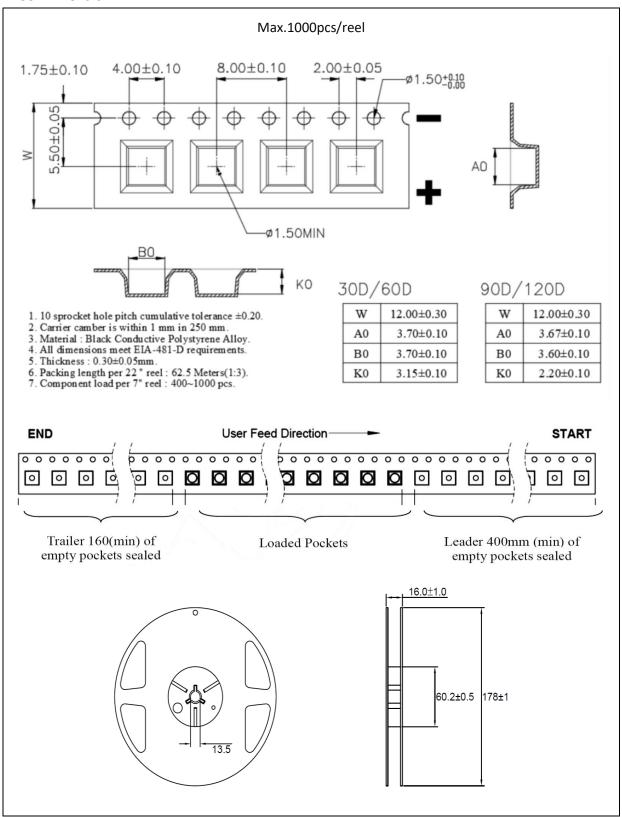
### Note:

- 1. Maxima reflow soldering: 3 times.
- 2. The recommend reflow temperature is 240°C. The maxima soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

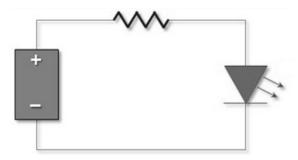
### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	13/12/2018	Datasheet set-up.
A1.1	30/08/2022	New datasheet format.