















- ► PLCC2 Top View SMD
- ▶ 2214 1.3t
- ► True Green 525nm

N0G40S08Z





2214 1.3t Series

# **2214 1.3t Series**







#### **FEATURES:**

- Package: PLCC2 Single Colour Top View SMD
- Forward Current: 20mA Forward Voltage (typ.): 3.2V
- Luminous Intensity (typ.): 860mcd@20mA
- Colour: True Green Wavelength: 520~535nm Viewing angle: 120°
- **Materials:** 
  - Die: InGaN
  - Resin: Silicone (Water Clear)
  - Finishing: Ag plated
- Operating Temperature: -40~+105°C Storage Temperature: -40~+105°C
- ESD (HBM): 6KV
- **Grouping parameters:** 
  - Forward voltage
  - Luminous intensity
  - Dominant wavelength
- Soldering methods: Reflow
- MSL: acc. to JEDEC Level 2a
- Packing: 8mm tape with max.3000/reel, ø180mm (7")

#### **APPLICATIONS:**

- Automotive
- Backlighting
- Indication Light
- Switch light
- Dashboard
- **Decoration Lighting**



### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	lf	30	mA
Peak Forward Current Duty 1/10; width 0.1ms	I <sub>FP</sub>	100	mA
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R <sub>th</sub>	130	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C

# Electrical & Optical Characteristics (Ta=25°C)

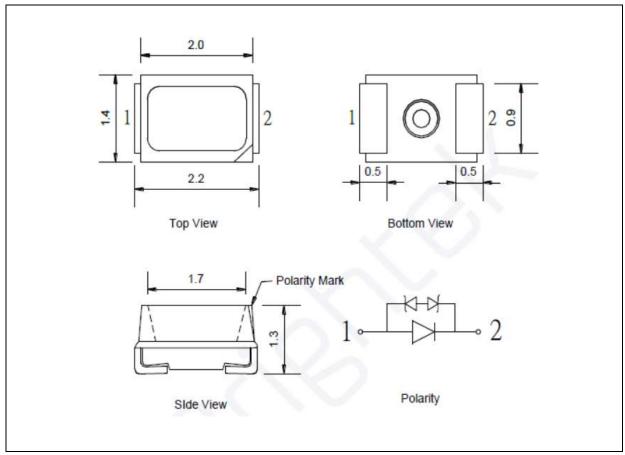
Darameter	Symbol	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	$V_{F}$	3.0	3.2	3.6	V	I <sub>F</sub> =20mA	
Luminous Intensity	lv	460	860		mcd	I <sub>F</sub> =20mA	
Dominant Wavelength	$\lambda_{D}$	520		535	nm	I <sub>F</sub> =20mA	
Peak Wavelength	$\lambda_{P}$		520		nm	I <sub>F</sub> =20mA	
Spectral Width 50%	Δλ		34		nm	I <sub>F</sub> =20mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =20mA	

<sup>1.</sup> Luminous intensity (I<sub>V</sub>)  $\pm 10\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1$ V.



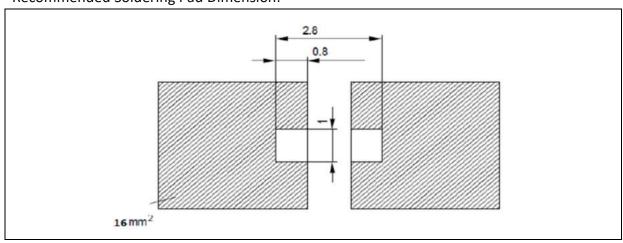
### **OUTLINE DIMENSION:**

# Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

# **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



# **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
D	3.0	3.1	
E	3.1	3.2	
F	3.2	3.3	V
G	3.3	3.4	V
Н	3.4	3.5	
I	3.5	3.6	

# Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

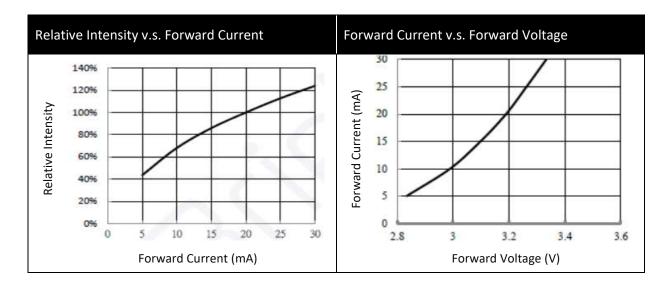
Code	Min.	Max.	Unit
12	460	600	
13	600	780	mad
14	780	1000	mcd
15	1000	1300	

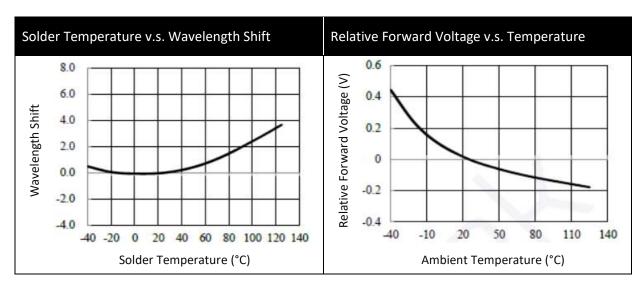
# Dominant Wavelength Classifications (I<sub>F</sub> = 20mA):

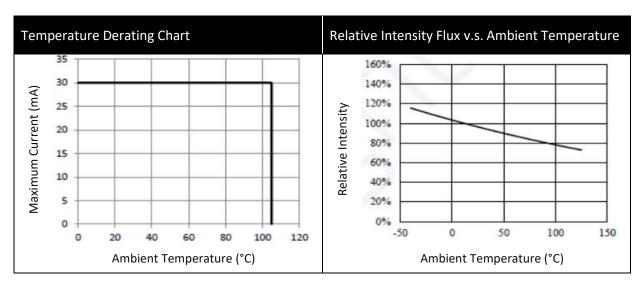
Code	Min.	Max.	Unit
G	520	525	
Н	525	530	nm
I	530	535	



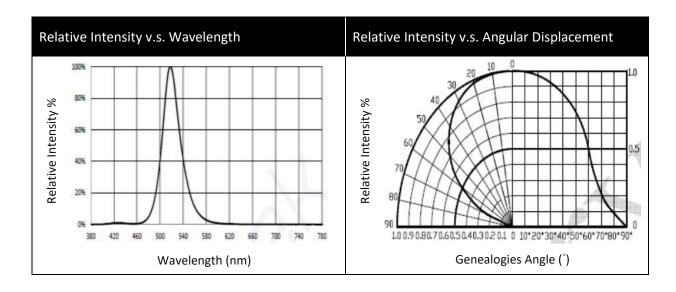
#### **ELECTRO-OPTICAL CHARACTERISTICS:**

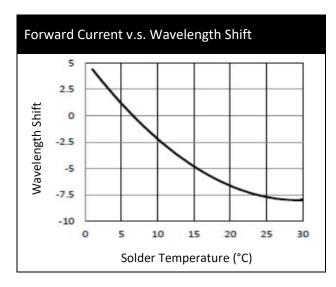








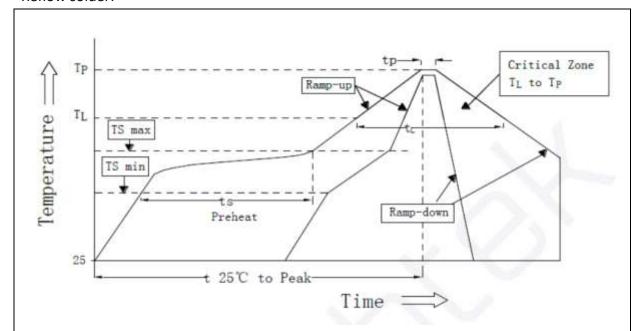






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow solder:



P. 61. F	Symbol	Pb-Free (SnAgCu) Assembly			** **
Profile Feature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-		2	3	K/s
Time ts (Ts min to Ts max)	ts	60	100	120	5
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )			2	3	K/s
Liquidus temperature	TL	(*)	217		°C
Time above liquidus temperature	tL	(0.00)	80	100	s
Peak temperature	Tp		245	260	°C
Time within 5 °C of the specified peak temperature Tp - 5 K	tp		89.	10	5
Ramp-down Rate (Tp to 100 °C)	-	020	3	4	K/s
Time 25 °C to Tp		-		480	5

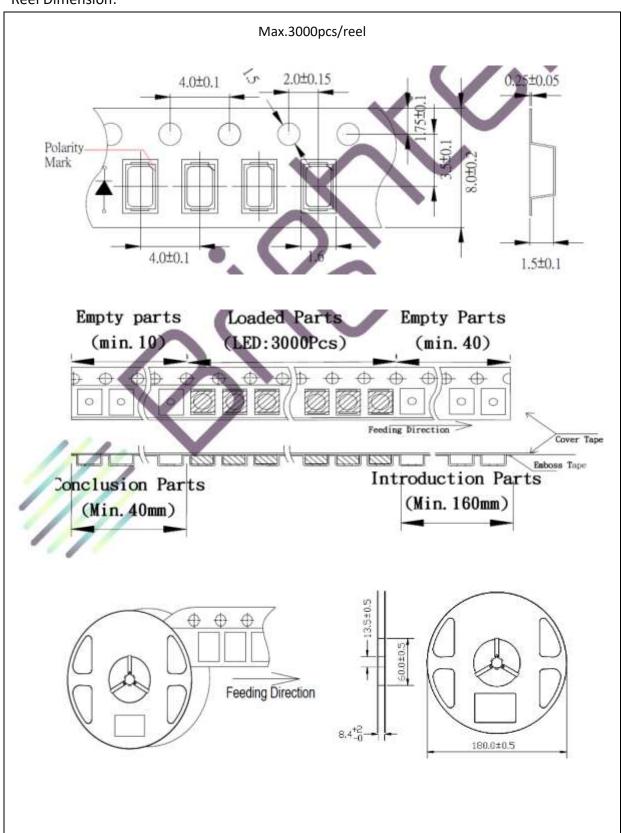
#### Note:

- 1. Recommend reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 3 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 4 weeks. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

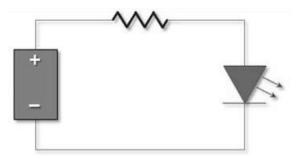
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	30/11/2020	Datasheet set-up.
A1.1	27/05/2022	New datasheet format.