









PRODUCT DATASHEET



- ➤ Subminiature SMD (Reverse Mount)
- 2520RV Series
- ► Green (525nm)

N0G23S21RV



2520RV Series





Package: Reverse Mount Subminiature SMD

Forward Current: 20mA Forward Voltage (typ.): 3.5V

Luminous Intensity (typ.): 1800mcd@20mA

Colour: Green Wavelength: 525nm Viewing angle: 20°

Materials: Die: InGaN

FEATURES:

Resin: Epoxy (Water Clear) Operating Temperature: -20~+80°C Storage Temperature: -30~+100°C

ESD: 150V

Grouping parameters:

Forward voltage

Luminous intensity **Dominant Wavelength**

Soldering methods: Reflow

Preconditioning: acc. to JEDEC Level 3

Packing: 12mm tape with 1500/reel, ø180mm (7")

2520RV Series

APPLICATIONS:

- Backlighting
- Indication Light
- Switch light
- Dashboard



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30	mA
Peak Forward Current Duty 1/10@10KHz	I _{FP}	100	mA
Reverse Voltage	V_R	5	V
Reverse Current @5V	I _R	50	μΑ
Power Dissipation	P _D	120	mW
Electrostatic Discharge	ESD	150	V
Operating Temperature	T _{OPR}	-20~+80	°C
Storage Temperature	T_{STG}	-30~+100	°C

Electrical & Optical Characteristics (Ta=25°C)

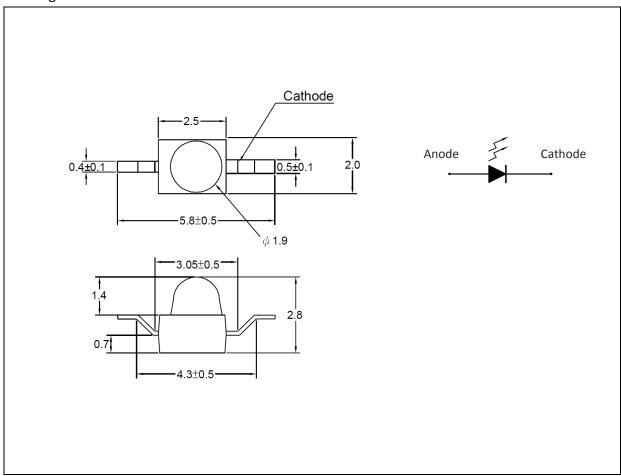
Darameter	Cumbal	Values		Unit	Test	
Parameter	Parameter Symbol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	2.8	3.5	4.0	V	I _F =20mA
Luminous Intensity	I _V	1100	1800	2800	mcd	I _F =20mA
Peak Wavelength	λ_{P}		518		nm	I _F =20mA
Dominant Wavelength	λ_{D}		525		nm	I _F =20mA
Spectral Line Half Bandwidth	Δλ		36		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		20		deg	I _F =20mA

^{1.} Luminous intensity (I $_{V}$) ±15%, Forward Voltage (V $_{F}$) ±0.1V



OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
1	2.8	4.0	V

Luminous Intensity Classifications ($I_F = 20$ mA):

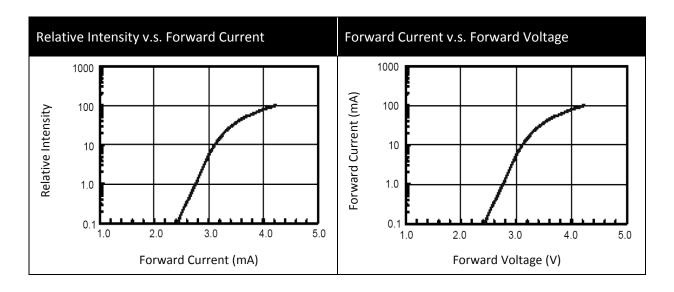
Code	Min.	Max.	Unit
G1	1100	1800	mcd

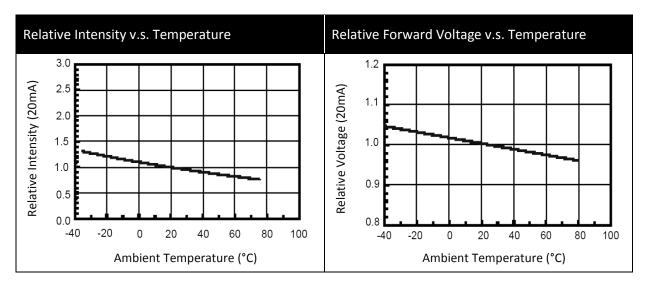
Dominant Wavelength Classifications (I_F = 20mA):

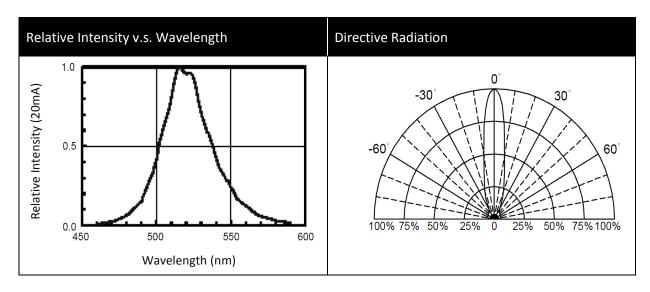
Code	Min.	Max.	Unit
G27	520	530	nm



ELECTRO-OPTICAL CHARACTERISTICS:



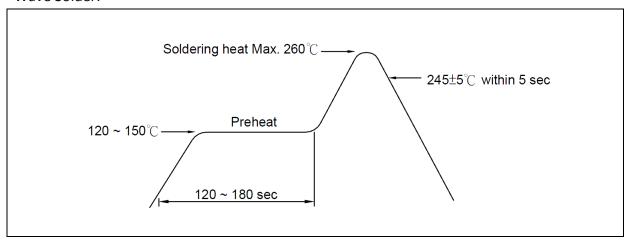




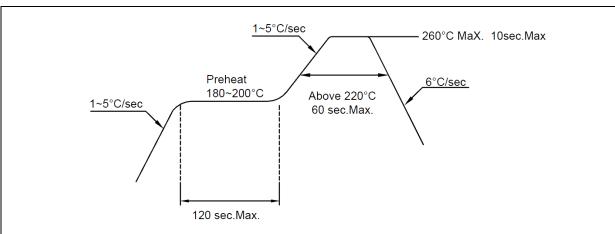


RECOMMENDED SOLDERING PROFILE:

Wave Solder:



Lead-free Solder:



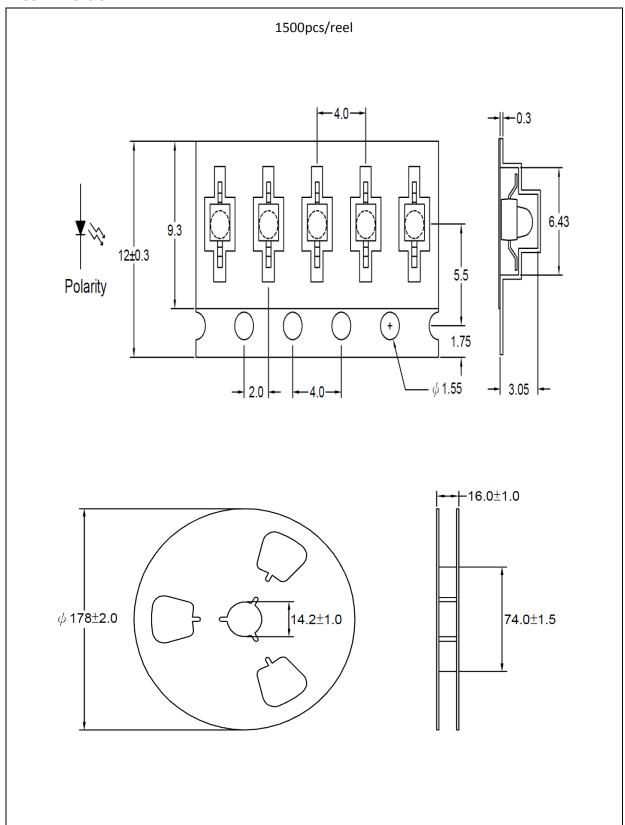
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

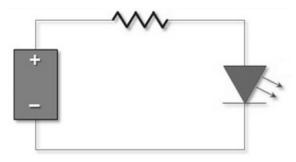
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	01/03/2016	Datasheet set-up.