



# PRODUCT DATASHEET



- PCB Side View
- 1204SV Series (1.4t)
  - Green (525nm)







# **APPLICATIONS:**

- Backlighting
- Indication Light
- Switch light
- Dashboard

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# **FEATURES:**

- Package: Side View PCB / CHIP LED
- Forward Current: 20mA
- Forward Voltage (typ.): 3.2V
- Luminous Intensity (typ.): 370mcd @20mA
- Colour: Green
- Wavelength: 525nm
- Viewing angle: 150°
- Materials:

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- Die: InGaN
- Resin: Epoxy (Water Clear)
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+85°C
- Grouping parameters:
  - Forward voltage
  - Luminous intensity
  - Dominant wavelength
- Soldering methods: Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 8mm tape with 3000/reel, ø180mm (7")



# CHARACTERISTICS:

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current Duty 1/8@1KHz	I <sub>FP</sub>	125	mA
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Power Dissipation	P <sub>D</sub>	111	mW
Operating Temperature	T <sub>OPR</sub>	-40~+80	°C
Storage Temperature	T <sub>stg</sub>	-40~+85	°C

## Electrical & Optical Characteristics (Ta=25°C)

Parameter Symbol		Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V <sub>F</sub>	2.8	3.2	3.7	V	I <sub>F</sub> =20mA
Luminous Intensity	Iv	200	370	630	mcd	I <sub>F</sub> =20mA
Dominant Wavelength	$\lambda_{D}$	520	525	530	nm	I <sub>F</sub> =20mA
Peak Wavelength	$\lambda_{P}$		520		nm	I <sub>F</sub> =20mA
Spectral Line Half Bandwidth	Δλ		33		nm	I <sub>F</sub> =20mA
Viewing Angle	20 <sub>1/2</sub>		150		deg	I <sub>F</sub> =20mA

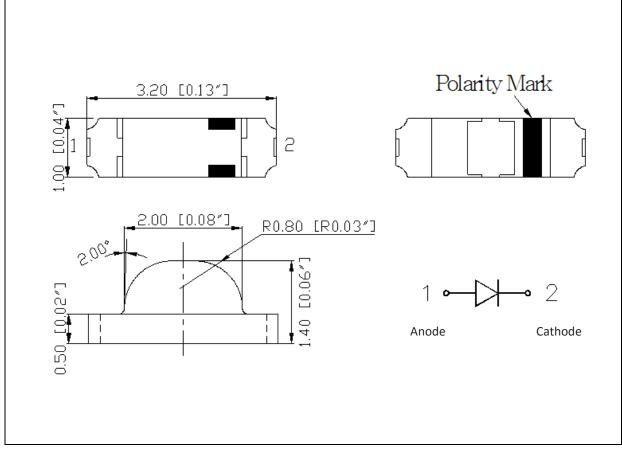
1. Luminous intensity (I\_v) ±15%, Forward Voltage (V\_F) ±0.1V, Viewing angle(2 $\theta_{1/2}$ ) ±5%

2. IS standard testing



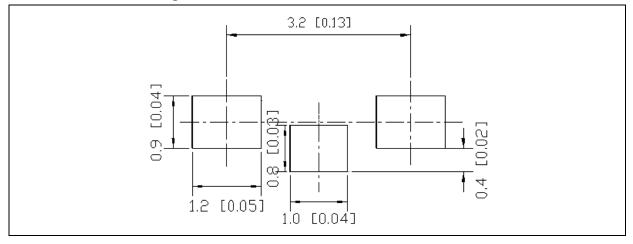
# **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

#### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



## **BINNING GROUPS:**

Code	Min.	Max.	Unit
F	2.8	3.1	
G	3.1	3.4	V
Н	3.4	3.7	

## Forward Voltage Classifications ( $I_F = 20mA$ ):

## Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

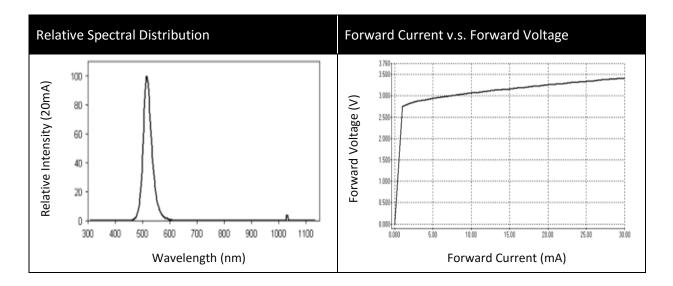
Code	Min.	Max.	Unit
М	200	250	
Ν	250	320	
0	320	400	mcd
Р	400	500	
Q	500	630	

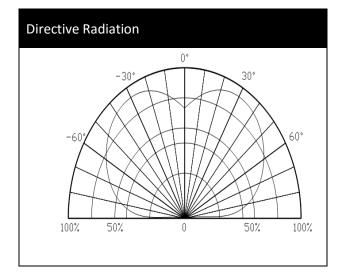
## Dominant Wavelength Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
U	520	522.5	
V	522.5	525	
W	525	527.5	nm
X	527.5	530	



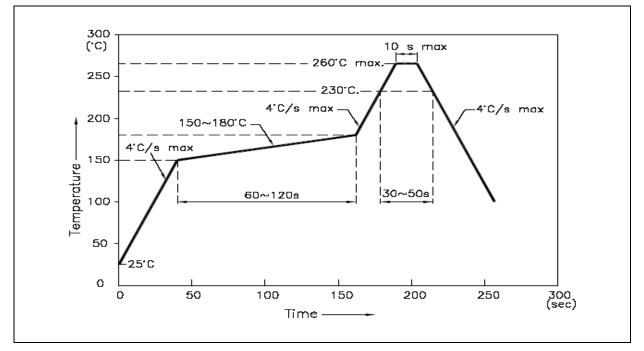
## **ELECTRO-OPTICAL CHARACTERISTICS:**







# **RECOMMENDED SOLDERING PROFILE:**



Reflow Solder:

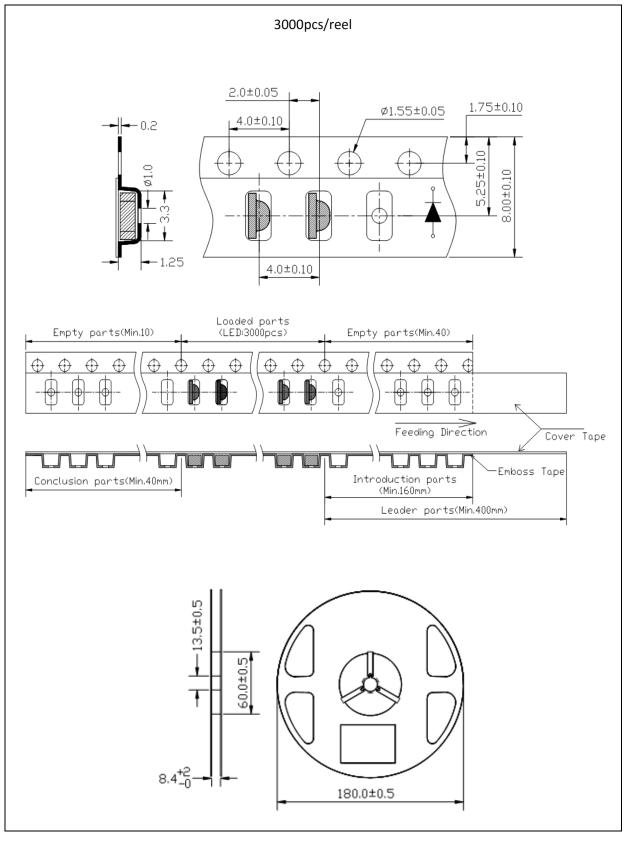
#### Note:

- 1. Recommend reflow temperature 245°C.
- 2. Maximum reflow soldering: 2 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



# PACKING SPECIFICATION:

### Reel Dimension:



## **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

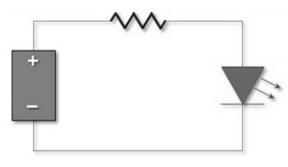
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision	
A1.0	07/08/2014	Datasheet set-up.	
A1.1	09/09/2016	Part number adds -SV to indicate side view.	