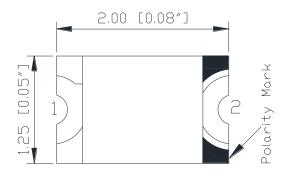
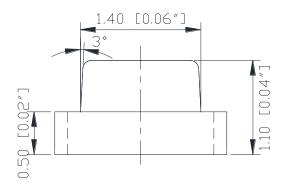
INFRARED EMITTING DIODE

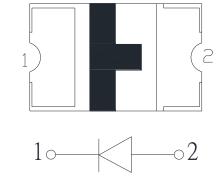
SMD Chip LED Lamps

Part Number: N0F47S73

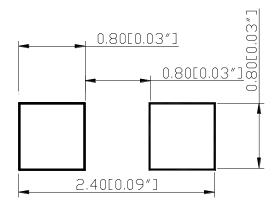
Package outlines







RECOMMEND PAD LAYOUT



| ITEM | MATERIALS | | |
|---------------|-------------------|--|--|
| Resin (mold) | Ероху | | |
| Lens color | Water transparent | | |
| Dice | GaAlAs | | |
| Emitted color | Infrared | | |

NOTES:

- All dimensions are in millimeters (inches);
 Tolerances are ±0.1mm (0.004inch) unless otherwise noted.

| Rev: | Date | Drawn by : | Checked by: | Approved by: |
|------|------------|------------|-------------|--------------|
| A | 2018/12/03 | 唐云 | 周書蘭 | 李用基 |

INFRARED EMITTING DIODE

Part Number: N0F47S73

| Absolute maximum ratings | | (T _A = | =25° ℃) |
|--|--------|-------------------|------------------------|
| Parameter | Symbol | Value | Unit |
| Power dissipation | Pd | 90 | mW |
| Peak forward current Pulse width 100μs, duty cycle =1% | Ifp | 1 | А |
| Continuous forward current | If | 50 | mA |
| Reverse voltage | Vr | 5 | V |
| Operating temperature range | Тор | -40 ~+80 | $^{\circ}\!\mathbb{C}$ |
| Storage temperature range | Tstg | -40 ~+85 | $^{\circ}\!\mathbb{C}$ |

Electro-optical characteristics

(T_A=25°C)

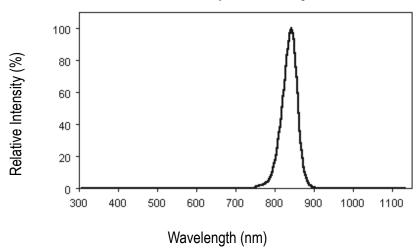
| Parameter | Test | Symbol | Value | | | 11:4 | |
|-------------------------|-----------|----------------|-------|------|-----|-------|--|
| Parameter | Condition | Symbol | Min | Тур | Max | Unit | |
| Chip radiant intensity | If=20mA | le | 0.6 | 1.43 | 2.6 | mW/sr | |
| Forward voltage | If=20mA | Vf | 1.0 | 1.4 | 1.8 | V | |
| Reverse current | Vr=5V | lr | | | 10 | μΑ | |
| Peak wavelength | If=20mA | λр | 840 | 850 | 860 | nm | |
| Spectral bandwidth | If=20mA | Δλ | | 32 | | nm | |
| Viewing angle at 50% lv | lf=10mA | 2 <i>0</i> 1/2 | | 140 | | Deg | |

INFRARED EMITTING DIODE

Part Number: N0F47S73

OPTICAL CHARACTERISTIC CURVES

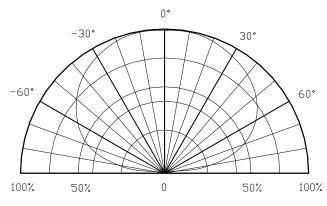
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage

(A) 1.550 1.400 1.000

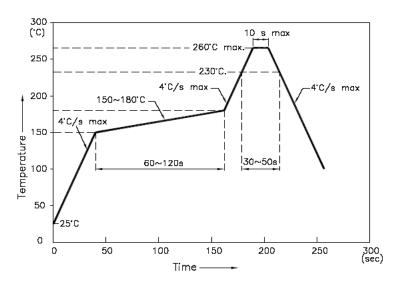
Directive Characteristics



INFRARED EMITTING DIODE

Reflow Profile

■ Reflow Temp/Time



NOTES:

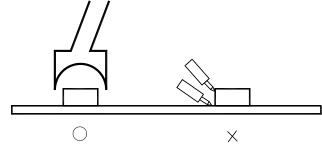
- 1. We recommend the reflow temperature 245 $^{\circ}$ C (±5 $^{\circ}$ C).the maximum soldering temperature should be limited to 260 $^{\circ}$ C.
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

■Soldering iron

Basic spec is \leq 5sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable . Surface temperature of the device should be under 230°C.

■Rework

- 1. Customer must finish rework within 5 sec under 260°C.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.

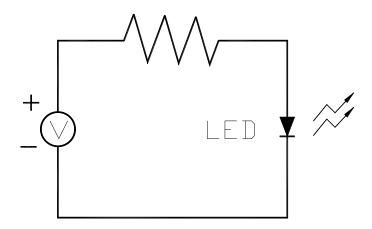


■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 、 solder etc.

INFRARED EMITTING DIODE

Test circuit and handling precautions

■ Test circuit



■ Handling precautions

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Shelf life in sealed bag: 12 month at 5° C \sim 30 $^{\circ}$ C and <60% R.H;
- 3. After the package is Opened:
- 3.1. It is recommended to baking before the first use:

Baking condition:

- a. $60\pm5^{\circ}$ C x (24~48hrs) and <5%RH, taped reel type ;
- b. 110±5°C x (8~16hr), bulk type;
- 3.2. The products should be used within a week and to be stored at \leq 20% R.H. with zip-lock sealed:
 - a. Baking is required before soldering when the pack is unsealed after 24hrs;
 - b. Baking condition as 3.1 baking condition.

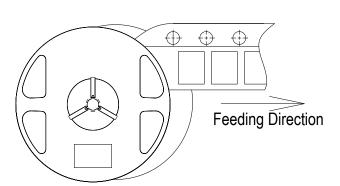
INFRARED EMITTING DIODE

Test items and results of reliability

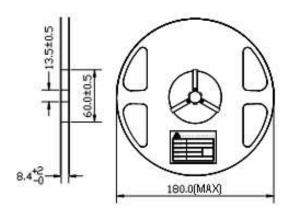
| Туре | Test Item | Test Conditions | Note | Number of Damaged |
|---------------------------|------------------------------|---|-----------|----------------------|
| | Temperature Cycle | -20°C 30min ↑ ↓ 80°C 30min | 100 cycle | 0/22 |
| | Thermal Shock | -20°C 15min ↑ ↓ 100 cycle 80°C 15min | | 0/22 |
| mental ence | High Humidity Heat Cycle | 30°C ⇔ 65°C 90%RH 24hrs/1cycle | 10 cycle | 0/22 |
| Environmental Sequence | High Temperature Storage | T _a =80°C | 1000 hrs | 0/22 |
| | Humidity Heat Storage | T _a =60°ℂ RH=90% | 1000 hrs | 0/22 |
| | Low Temperature Storage | T _a =-30°C | 1000 hrs | 0/22 |
| Operation Sequence | Life Test | T _a =25°C I _F =20mA | 1000 hrs | 0/22 |
| | High Humidity Heat Life Test | 60°C RH=90% I _F =10mA | 500 hrs | 0/22 |
| | Low Temperature Life Test | T _a =-20°C I _F =20mA | 1000 hrs | 0/22 |

SMD Chip LED Lamps Packaging Specifications

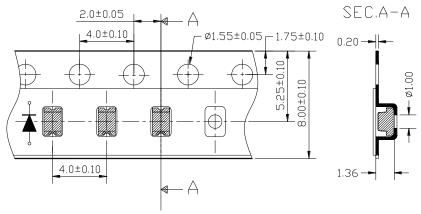
Feeding Direction



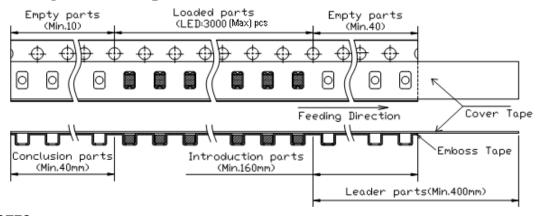
• Dimensions of Reel (Unit: mm)



• Dimensions of Tape (Unit: mm)



• Arrangement of Tape

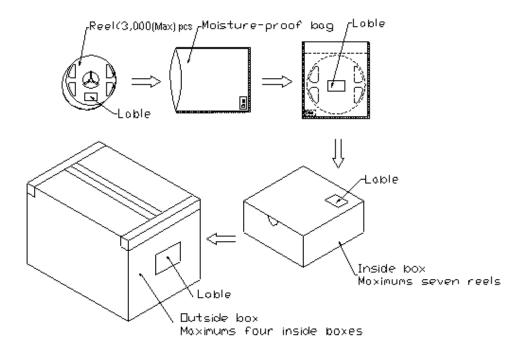


NOTES

- 1. Empty component pockets are sealed with top cover tape;
- 2. The maximum number of missing lamps is two;
- 3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications.
- 4. 3,000(Max)pcs/Reel

SMD Chip LED Lamps Packaging Specifications

• Packaging specifications



NOTES:

Reeled products [numbers of products are 3,000(Max)pcs] packed in a seal off moisture-proof bag along with a desiccant one by one, Seven moisture-proof bag of maximums [total maximum number of products are 21,000(Max)pcs] packed in an inside box (size: about 238mm x about 194mm x about 102mm) and four inside boxes of maximums are put in the outside box (size: about 410mm x about 254mm x about 229mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the cardboard box.) The number of the loading steps of outside box (cardboard box) has it to three steps.

INFRARED EMITTING DIODE

| Part Number: N0F47S73 | | | | | | | |
|--|---------------|------------|-------|----------|-------------------|--|--|
| Forward Voltage Rank Combination (IF=20mA) | | | | | | | |
| Rank | Min. | | Max. | | | | |
| | 1.00 | 1.00 | | | V | | |
| Radiant Intensit | y Rank Combin | ation (IF= | =20mA | .) | | | |
| Rank | Min. | | Max. | | Unit | | |
| В | 0.60 | | | 1.10 | | | |
| С | 1.10 | 1.60 | | | | | |
| D | 1.60 | | | 2.10 | mW/sr | | |
| E | 2.10 | | 2.60 | | | | |
| Peak wavelengt | h Rank Combin | ation (IF= | =20mA |) | | | |
| Rank | Min. | | Max. | | Unit | | |
| | 840 | | 860 | | nm | | |
| Group Name on Label (Example DATA: □C□ 20) | | | | | | | |
| DATA: □C□ 20 | Vf(V) | le (mV | V/Sr) | λ p (nm) | Test Condition | | |
| □→C→□→20 | 1.00~1.80 | 1.10~1.60 | | 840~860 | IF=20mA | | |

X NOTE:

- 1. The tolerance of Radiant incidence (le)is $\pm 15\%$.
- 2. The tolerance of Peak wavelength is ± 1.5 nm.
- 3. This specification is preliminary.