









Release Date: 06 April 2018 Version: A1.1

PRODUCT DATASHEET



- ► SMC High Power
- ▶ 3030 SMC 3.0t Series
- ► Infrared (IR) 850nm

N0F25S45





3030 SMC Series





FEATURES:

Package: TOP View SMC Package with Silicon Lens

Forward Current: 250mA Forward Voltage (typ.): 1.6V

Luminous Flux (typ.): 175mW@250mA

Colour: Infrared Wavelength: 850nm Viewing angle: 30°

Materials:

Die: AlGaInP

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+80°C Storage Temperature: -40~+100°C

Grouping parameters:

Forward Voltage

Radiant Power

Peak Wavelength

Soldering methods: IR Reflow

Preconditioning: MSL2 according to J-STD020

Packing: 12mm tape with 500pcs Min./reel, ø180mm (7")

APPLICATIONS:

- Security Camera
- **Data Communication**
- Surveillance
- **Facial Recognition**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	320	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge (HBM: MIL-STD-883 C2)	ESD	2000	V
Thermal Resistance Junction to Solder Point	R _{th}	14	°C/W
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Soldering Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

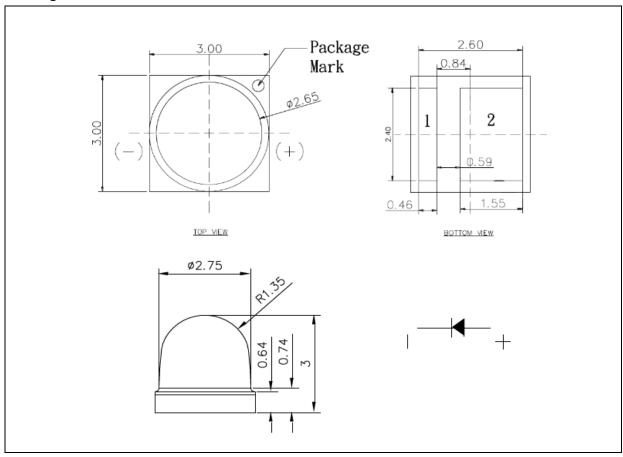
Parameter	Symbol	Values			Unit	Test	
Parameter	Зуппоп	Min. Typ.		Max.	Offic	Condition	
Forward Voltage	V_{F}	1.4		2.0	V	I _F =250mA	
Radiant Power	Po	125		225	mW	I _F =250mA	
Dominant Wavelength	λD	840		870	nm	I _F =250mA	
Viewing Angle	2θ _{1/2}		30		deg	I _F =250mA	

^{1.} Radiant Power (Po) ±7%, Forward Voltage (VF) ±0.1V, Viewing angle(2 $\theta_{1/2}$) ±10°



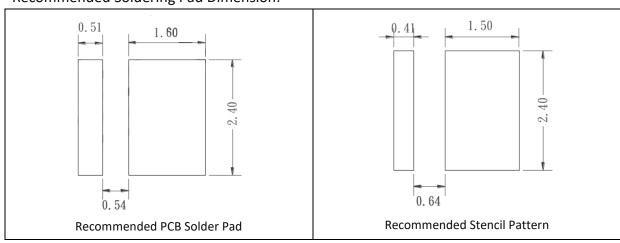
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 250mA):

Code	Min.	Max.	Unit
V1416	1.4	1.6	
V1618	1.6	1.8	V
V1820	1.8	2.0	

Radiant Power Classifications (I_F = 250mA):

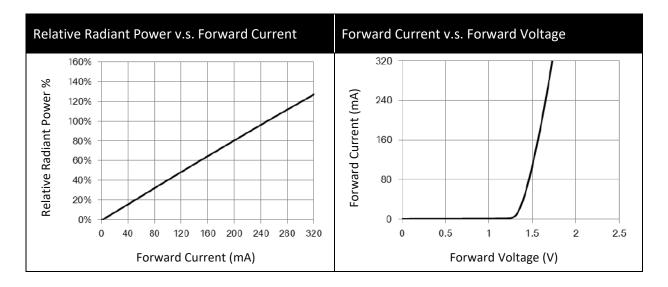
Code	Min.	Max.	Unit
P12	125	150	
P13	150	175	
P14	175	200	mW
P21	200	225	

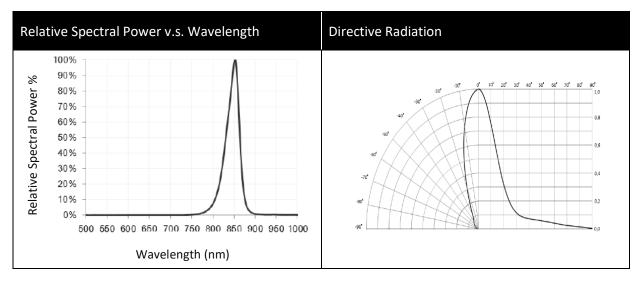
Peak Wavelength Classifications (IF = 250mA):

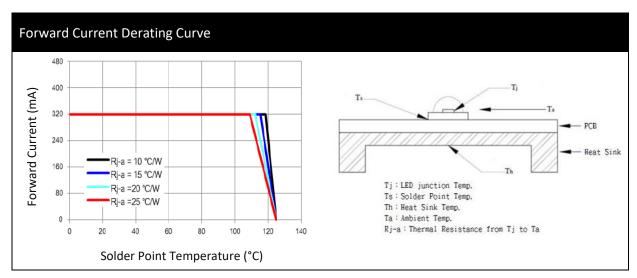
Code	Min.	Max.	Unit
P850	840	870	nm



ELECTRO-OPTICAL CHARACTERISTICS:



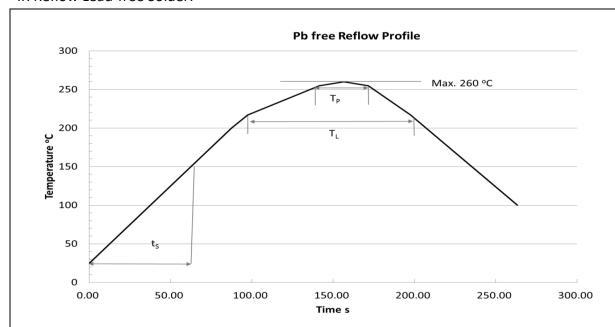






RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



Profile Feature		Pb-Free (SnAgCu) Assembly			Unit	
FIOIIIE I Eature	Symbol	Minimum	Recommendation	Maximum	Onit	
Ramp-up Rate to Preheat (25°C to 150°C)			2	3	K/s	
Time t _S (T _{Smin} to T _{smax})	ts	60	100	120	s	
Ramp-up Rate to Peak (T _{Smax} to T _P)			2	3	K/s	
Liquidus Temperature	TL		217		°C	
Time above Liquidus temperature	t _L		80	100	s	
Peak Temperature	Тр		245	260	°C	
Time within 5 °C of the specified peaktemperature T _P - 5 K	t _P	10	20	30	s	
Ramp-down Rate (T _P to 100 °C)			3	4	K/s	
Time 25 °C to T _P				480	s	

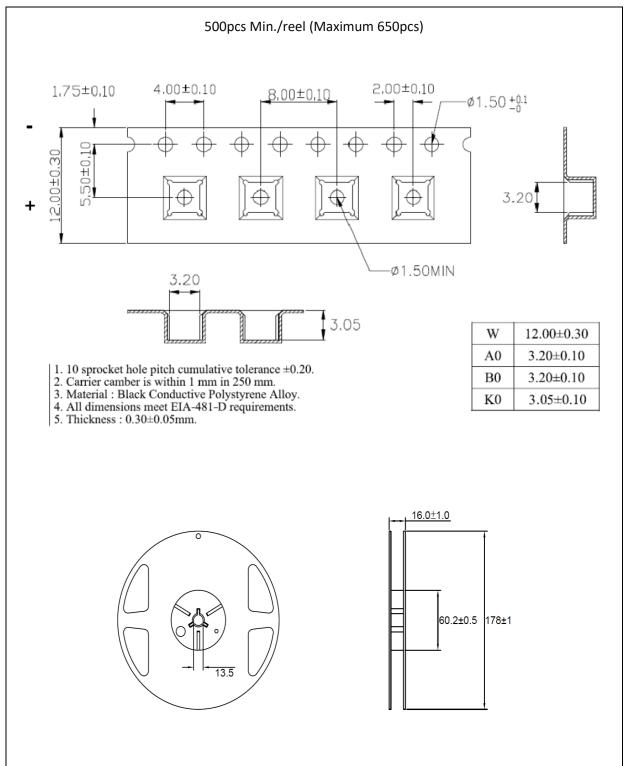
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended soldering temperature is 245°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

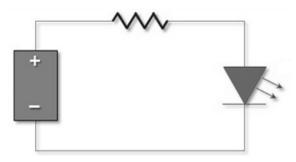
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision	
A1.0	26/05/2016	Datasheet set-up.	
A1.1	06/04/2018	Revise lead frame solder pad design.	