## Part Number: N0F18S10

# Package outlines

3.20[0.13"]

0.80 [0.03]



#### RECOMMEND PAD LAYOUT



ITEM	MATERIALS		
Resin	Silicon		
Lens color	Water transparent		
Dice	AlGaAs/AlGaAs		
Emitted color	Infrared		

#### NOTES:

1. All dimensions are in millimeters (inches);

0.75 [0.03]

2. Tolerances are  $\pm 0.2$ mm (0.008inch) unless otherwise noted.

Rev :	Date	Drawn by :	Checked by :	Approved by :
А	2012/11/30			

## Part Number: N0F18S10

Absolute maximum ratings (T <sub>A</sub> =25					23()	
Parameter		Symbol		Value		Unit
Power dissipation		Pd		180		mW
Peak forward current Pulse width 100µs, duty cycle =1%		lfp		1		А
Continuous forward current		lf		100		mA
Reverse voltage		Vr	5			V
Operating temperature range		Тор	-40 ~+80			°C
Storage temperature range		Tstg	-40 ~+85			°C
Electro-optical characteristics	S				(T <sub>A</sub> =	<b>≥25°</b> C)
Daramatar	Test	Symbol	Value		Unit	
Falanetei	Condition		Min	Тур	Max	
		1				
Radiated intensity * 1	lf=100mA	le	5.60	7.30	8.60	mW/sr
Radiated intensity * 1 Forward voltage	If=100mA If=100mA	le Vf	5.60 1.0	7.30	8.60	mW/sr V
Radiated intensity * 1 Forward voltage Peak wavelength	If=100mA If=100mA If=100mA	le Vf λ p	5.60 1.0 840	7.30 1.5 850	8.60 1.8 860	mW/sr V nm
Radiated intensity * 1   Forward voltage   Peak wavelength   Spectral bandwidth	If=100mA If=100mA If=100mA If=100mA	le Vf λp △λ	5.60 1.0 840 	7.30 1.5 850 50	8.60 1.8 860	mW/sr V nm
Radiated intensity * 1   Forward voltage   Peak wavelength   Spectral bandwidth   Reverse current	If=100mA If=100mA If=100mA If=100mA Vr=5V	le Vf λp △λ	5.60 1.0 840 	7.30 1.5 850 50 	8.60 1.8 860  10	mW/sr V nm nm

 ${\boldsymbol{*}} \ 1$  Note: Luminous intensity tolerance is  $\pm 10\%$  .

### Part Number: N0F18S10

# **OPTICAL CHARACTERISTIC CURVES**



### **Reflow Profile**

Reflow Temp/Time



NOTES:

- 1. We recommend the reflow temperature 245 °C (±5 °C).the maximum soldering temperature should be limited to 260 °C.
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

### ■Soldering iron

Basic spec is  $\leq$  5sec when 260°C. If temperature is higher, time should be shorter (+10°C  $\rightarrow$  -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230°C .

### ■Rework

- 1. Customer must finish rework within 5 sec under 260  $^\circ\!\mathrm{C}$  .
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.



Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.

## Test circuit and handling precautions

Test circuit



### Handling precautions

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Shelf life in sealed bag: 12 months at 5°C~30°C and < 60% R.H;
- 3. After the package is Opened:
- 3.1. It is recommended to baking before the first use:

Baking condition:

- a. 60±3°C x (36~48hrs) and  $~<\!5\%\text{RH},$  taped reel type ;
- b. 110 $\pm$ 3°C x (8~16hr), bulk type ;
- 3.2 The products should be used within a week:
  - a. It is recommended to baking before soldering when the pack is unsealed after 72hrs ;
  - b. Baking condition as 3.1 baking condition.

# Test items and results of reliability

Туре	Test Item	Test Conditions	Note	Number of Damaged
Environmental Sequence	Temperature Cycle	-20°C 30min ↑↓ 80°C 30min	100 cycle	0/22
	Thermal Shock	-20℃ 15min ↑↓ 80℃ 15min	100 cycle	0/22
	High Humidity Heat Cycle	$30^{\circ}$ C ⇔ $65^{\circ}$ C 90%RH 24hrs/1cycle	10 cycle	0/22
	High Temperature Storage	T <sub>a</sub> =80°C	1000 hrs	0/22
	Humidity Heat Storage	Ta=60℃ RH=90%	1000 hrs	0/22
	Low Temperature Storage	T₂=-30°C	1000 hrs	0/22
Operation Sequence	Life Test	Ta=25°C I⊧=20mA	1000 hrs	0/22
	High Humidity Heat Life Test	60°C RH=90% I <sub>F</sub> =10mA	500 hrs	0/22
	Low Temperature Life Test	T <sub>a</sub> =-20°C I <sub>F</sub> =20mA	1000 hrs	0/22

## PACKAGING SPECIFICATIONS

## High Performance SMD Top LEDs Packaging Specifications

Feeding Direction

• Dimensions of Reel (Unit: mm)





#### • Dimensions of Tape (Unit: mm)



#### • Arrangement of Tape



4. 2,000pcs/Reel

## PACKAGING SPECIFICATIONS

# High Performance SMD Top LEDs Packaging Specifications

## • Packaging specifications



### NOTES:

Reeled products (numbers of products are 2,000pcs) packed in a seal off moisture-proof bag along with desiccant and Humidity card one by one, Seven moisture-proof bag of maximums (total maximum number of products are 14,000pcs) packed in an inside box (size: about 238mm x about 194mm x about 102mm) and four inside boxes of maximums are put in the outside box (size: about 410mm x about 254mm x about 229mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the moisture of the loading steps of outside box (cardboard box) has it to three steps.