









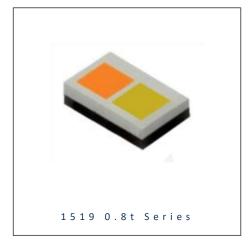
PRODUCT DATASHEET



- ► Ceramic High Power
- ▶ 1519 0.8t Series
- ► Cool White 6000K / Gold White (PC Amber) 1700K

NOD64S30ZPC





1519 0.8t Series







FEATURES:

- Package: Ceramic High-Power SMT Package
- Forward Current: 200/200mA*
- Forward Voltage (typ.): 3.1/3.0V
- Luminous Flux (typ.): 65/40lm@200mA
- Colour: Cool White / Gold White (PC Amber)
- Colour Temperature (typ.): 6000/1700K
- Viewing angle: 120/120°
- **Materials:**
 - Resin: Silicon (Yellow Diffused)
- Operating Temperature: -40~+125°C
- Storage Temperature: -40~+125°C
- ESD: 8KV (HBM: ANSI/JEDEC JS-001 Class 3B)
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **CIE Chromaticity**
- Soldering methods: Reflow
- MSL Level: according to J-STD020 Level 2
- Packing: 8mm tape with max.3000pcs /reel, ø180mm (7")

APPLICATIONS:

- **Automotive Exterior Lighting**
- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Indoor Lighting**
- **Industrial Lighting**

Commercial Lighting

^{*} in the order of Cool White/Gold White



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l _F	500/500*	mA
Pulse Forward Current Duty 1/10, Pulse Width 10mS	lpf	700/700	mA
Reverse Voltage	V _R	5/5	V
Reverse Current @5V	I _R	10/10	μΑ
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R _{тнл-S}	6/8	°C/W
Electrostatic Discharge (HBM: ANSI/JEDEC JS-001 Class 3B)	ESD	8000	V
Operating Temperature	T _{OPR}	-40~+125	°C
Storage Temperature	T_{STG}	-40~+125	°C
Soldering Temperature	TsoL	260	°C

^{*} in the order of Cool White/Gold White

Electrical & Optical Characteristics (Ta=25°C)

Parameter		Values	Unit	Test		
Parameter	Symbol	Min. Typ. Max.		Offic	Condition	
Forward Voltage	V _F	2.8/2.8*	3.1/3.0	3.4/3.4	V	I _F =200mA
Luminous Flux	Ф۷	50/32	65/40	76/50	lm	I _F =200mA
Colour Temperature	ССТ	5400/1600	6000/1700	6700/1800	К	I _F =200mA
Viewing Angle	2θ _{1/2}		120/120		deg	I _F =200mA

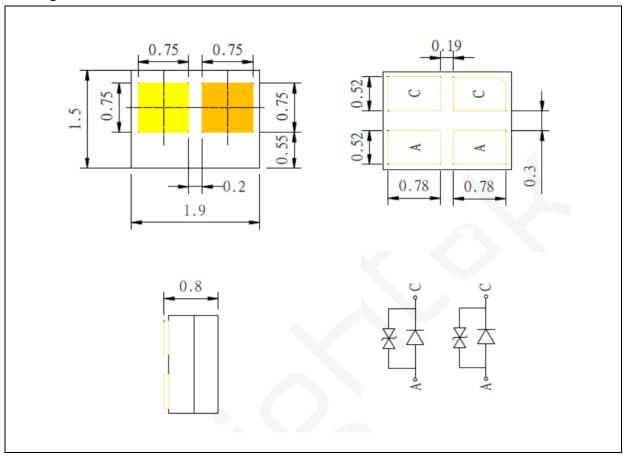
^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°

^{2. *} in the order of Cool White/Gold White



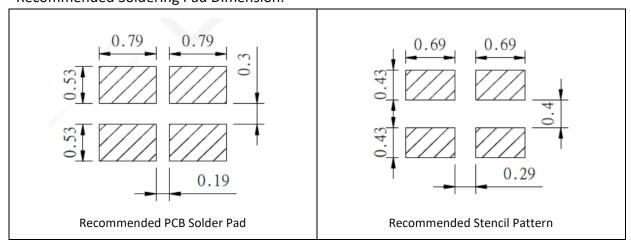
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 200mA):

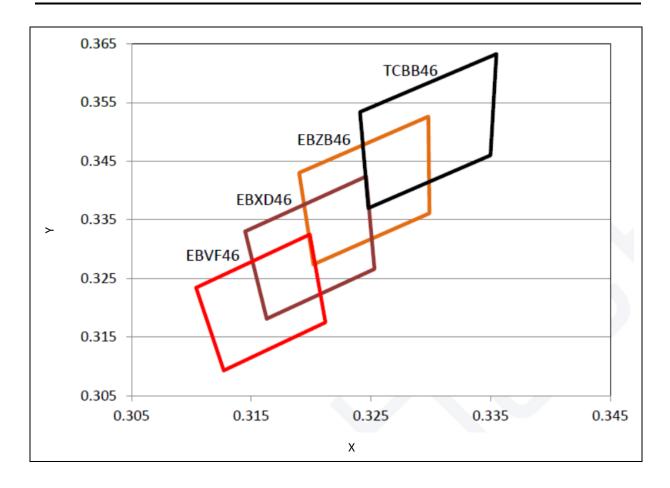
Code	Min.	Max.	Unit
L	2.8	3.0	
M	3.0	3.2	V
N	3.2	3.4	

Luminous Flux Classifications (I_F = 200mA):

Со	de	Min.	Max.	Unit
	21	50	58	
Cool White	22	58	66	lm
	23	66	76	
	18	32	38	
Gold White	19	38	44	lm
	20	44	50	



CIE CHROMATICITY DIAGRAM (COOL WHITE):

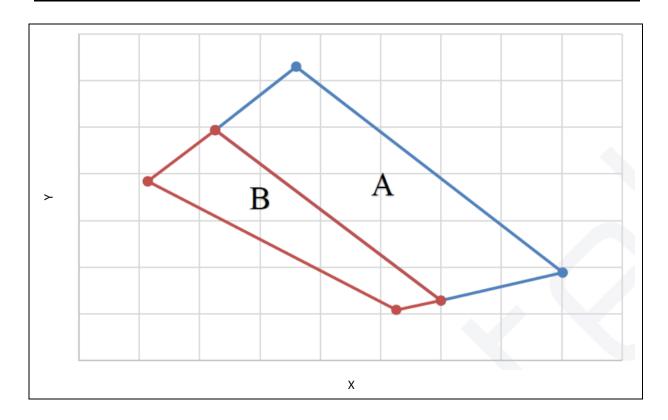


Chromaticity Coordinates Classifications (I_F = 200mA):

	1	l	2		3	3	4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
TCBB46	0.3248	0.3370	0.3350	0.3460	0.3355	0.3633	0.3241	0.3534
EBZB46	0.3202	0.3274	0.3299	0.3361	0.3298	0.3526	0.3190	0.3430
EBXD46	0.3163	0.3181	0.3253	0.3266	0.3246	0.3424	0.3145	0.3330
EBVF46	0.3127	0.3093	0.3212	0.3175	0.3199	0.3325	0.3104	0.3234



CIE CHROMATICITY DIAGRAM (GOLD WHITE):

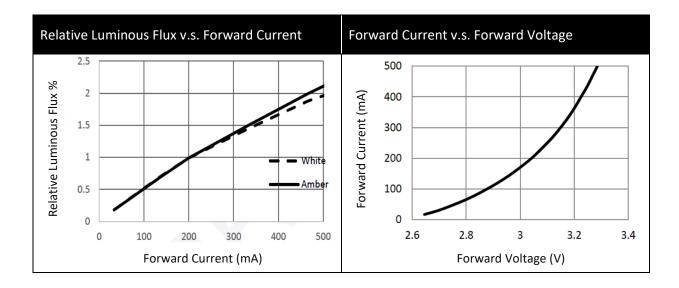


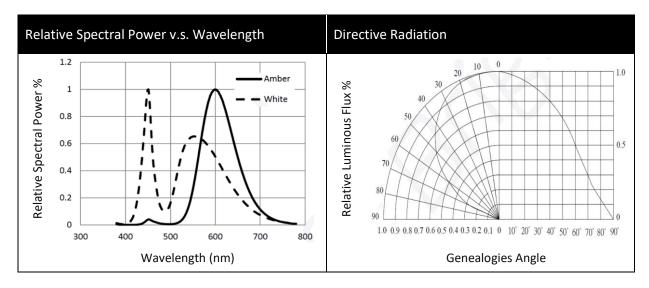
Chromaticity Coordinates Classifications (IF = 200mA):

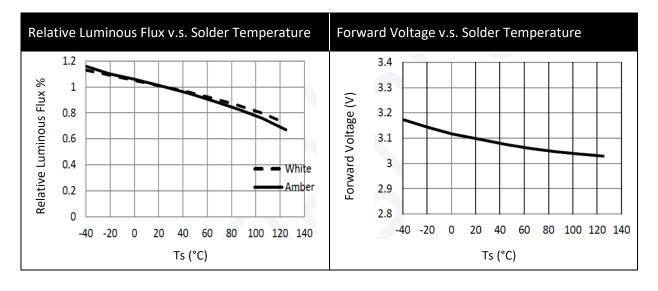
	1	1	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
Α	0.5613	0.5901	0.4247	0.4094	0.5800	0.5680	0.4064	0.4315
В	0.5557	0.5800	0.4192	0.4064	0.5763	0.5613	0.4054	0.4247



ELECTRO-OPTICAL CHARACTERISTICS:









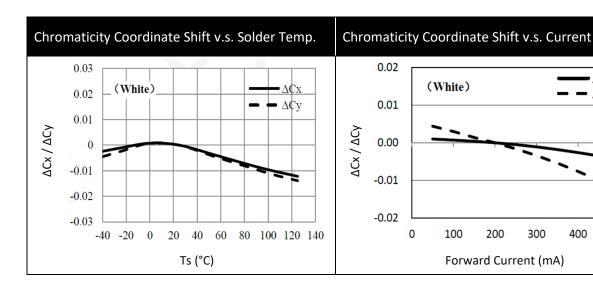
→ Cx

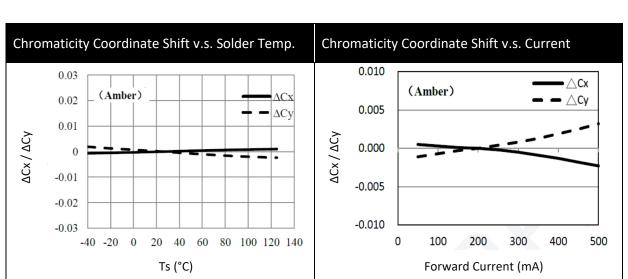
— △Cy

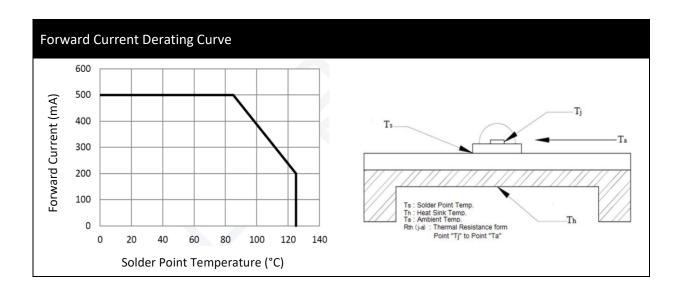
300

400

500



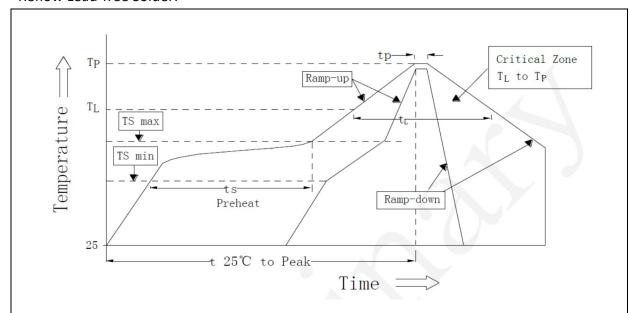






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



Des Cile Frances	Samula 1	Pb-I	Unit		
Profile Feature	Symbol	Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)		7	2	3	K/s
Time t _S (T _{S min} to T _{S max})	ts	60	100	120	s
Ramp-up rate to peak (T _{S max} to T _P)			2	3	K/s
Liquidus temperature	T_L		217		°C
Time above liquidus temperature	t_{L}		80	100	s
Peak temperature	T _P		245	260	°C
Time within 5 °C of the specified peak temperature Tp - 5 K	t _P	10	20	30	s
Ramp-down Rate (T _P to 100 °C)			3	4	K/s
Time 25 °C to T _P				480	s

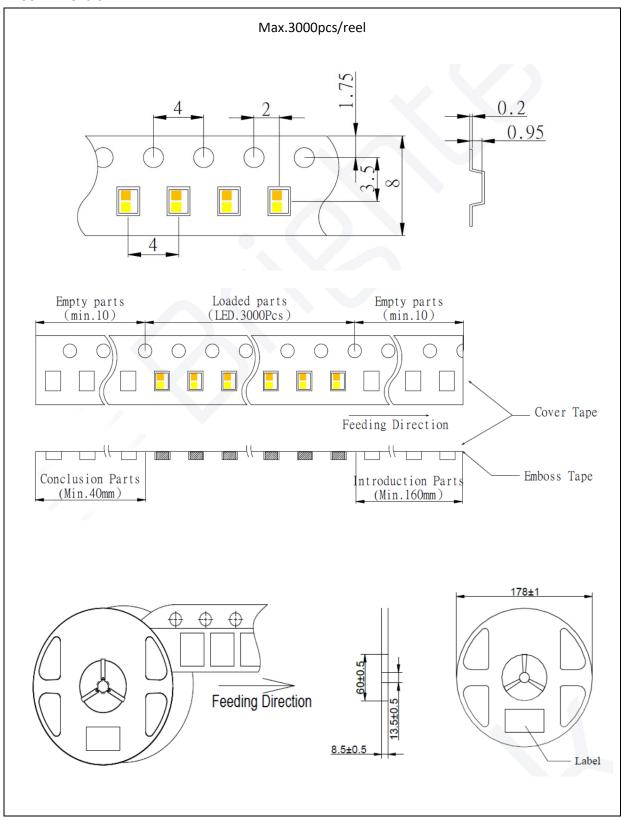
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

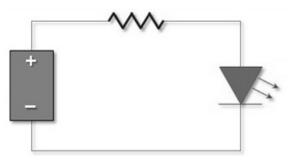
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	02/08/2021	Datasheet set-up.
A1.1	05/02/2023	New datasheet format.