









PRODUCT DATASHEET



- ► NCSP CHIP LED
- ➤ 2030 0.9t Series
- ► Gold White (1900K) / Blue (465nm)

NOD53S28PC





2030 0.9t Series





Release Date: 25 November 2021 Version: A1.1

FEATURES:

- Package: Ceramic High Power CSP Package Forward Current: 350~700mA per colour
- Forward Voltage (typ.): 3/3V*
- Luminous Flux (typ.): 95/45lm@350mA
- Colour: Gold White/Blue
- CCT/Colour Temperature (typ.): 1900/465nm
- Viewing angle: 120°
- **Materials:**
 - Die: Flip-Chip InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/T Finish: Au plated AIN
- Operating Temperature: -40~+125°C
- Storage Temperature: -40~+125°C
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **CIE Chromaticity**
- Soldering methods: IR Reflow
- Preconditioning: MSL2 according to J-STD020
- Packing: 8mm tape with max.2000pcs /reel, ø180mm (7")

APPLICATIONS:

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- Commercial Lighting
- **Indoor Lighting Industrial Lighting**
- **Automotive Lighting**

^{*} in order of Gold White/Blue



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	350/350*	mA
Maximum Forward Current	Імах	700/700	mA
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R _{th(J-S)}	10	K/W
Radiating Surface		1.44	mm ²
Operating Temperature	T _{OPR}	-40~+125	°C
Storage Temperature	T _{STG}	-40~+125	°C

^{*} in order of Gold White/Blue

Electrical & Optical Characteristics (Ta=25°C)

Parameter Symbol		Values			Unit	Test
Parameter	Зуппрог	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	VF	2.9/2.9*	3.0/3.0	3.2/3.2	V	I _F =350mA
Luminous Flux	Ф۷	80/30	/	110/60	lm	I _F =350mA
Gold White CCT		1700	1900	2100	К	I _F =350mA
Blue Wavelength	λ _D	460		470	nm	I _F =350mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =350mA

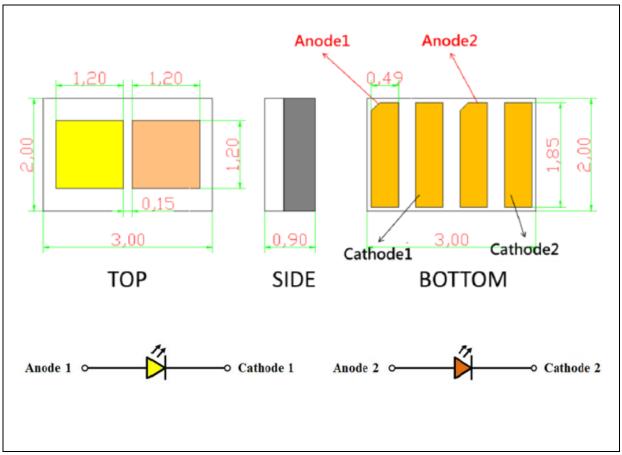
^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°, CRI ±2

^{2. *} in order of Gold White/Blue



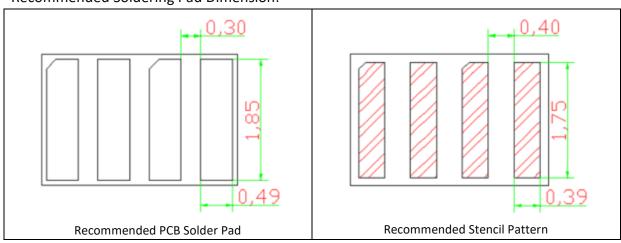
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 350mA):

Со	de	Min.	Max.	Unit
	Gold White	2.9	3.2	V
	Blue	2.9	3.2	V

Luminous Flux Classifications (I_F = 350mA):

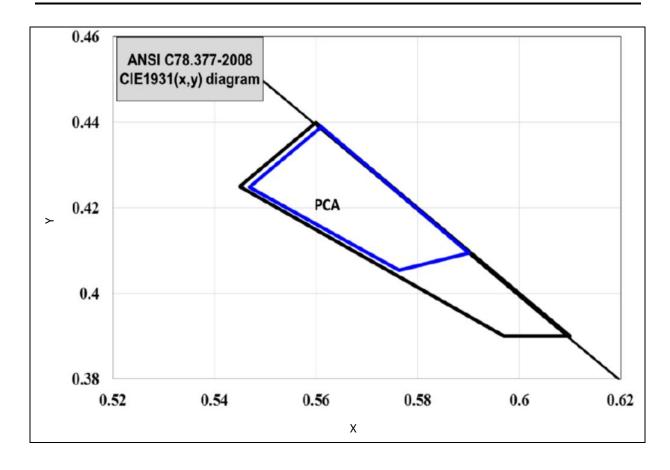
Со	de	Min.	Max.	Unit
	8	80	90	
Gold White	9	90	100	lm
	А	100	110	
	D3	30	40	
Blue	D4	40	50	lm
	D5	50	60	

Dominant Wavelength (Blue) Classifications (I_F = 700mA):

Code	Min.	Max.	Unit
460	460	465	2.22
465	465	470	nm



CIE CHROMATICITY DIAGRAM (Gold White):

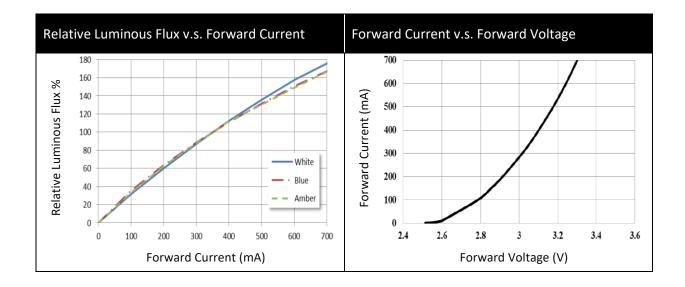


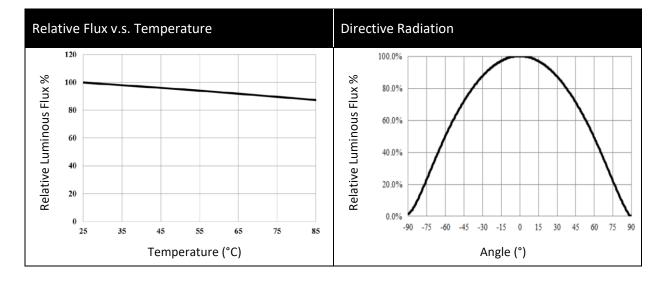
Chromaticity Coordinates Classifications (IF = 350mA):

	- 1	1	7	2	3	3	4	1
	Х	Υ	Х	Υ	X	Υ	Х	Υ
PCA	0.5763	0.4054	0.5901	0.4094	0.4601	0.4390	0.5469	0.4249



ELECTRO-OPTICAL CHARACTERISTICS:

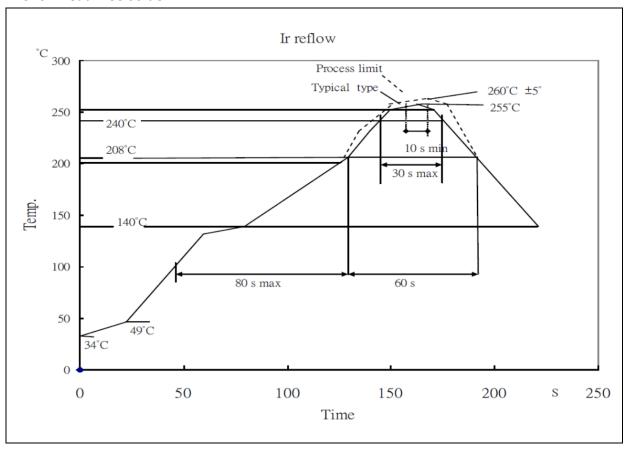






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



Note:

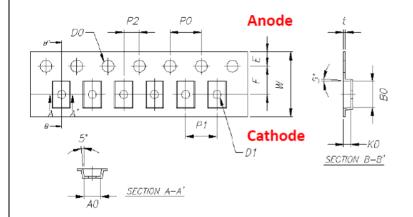
- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

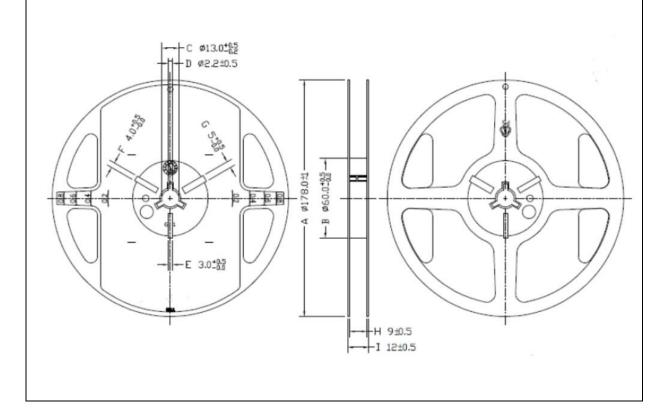
Reel Dimension:





Item	Specification	Tol. (+/-)
W	8.00	± 0.20
E	1.75	± 0.10
F	3.50	± 0.05
D0	1.50	+0.10, -0
D1	1.00	± 0.10
P0	4.00	± 0.05
P1	4.00	± 0.10
P2	2.00	± 0.05
P0 x 10	40.00	± 0.20
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t	0.23	± 0.05
A0	2.19	± 0.10
В0	3.24	± 0.10
K0	0.95	± 0.05





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

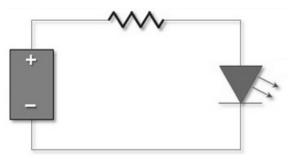
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	06/11/2020	Datasheet set-up.
A1.1	25/11/2021	New datasheet format.