



PRODUCT DATASHEET



- ► PCB / CHIP LED
- ▶ 0805 (2012) 0.8t
- Yellow (595nm) / Green (574nm)



<u>0805 (2012) 0.8t</u>



FEATURES:

- Package: PCB SMT Package Top View Dual Colours
- Forward Current: 20/20mA*
- Forward Voltage (typ.): 2.1/2.1V
- Luminous Intensity (typ.): 100/45mcd@20mA
- Colour: Yellow/Green
- Wavelength: 595/570nm
- Viewing angle: 140/140°
- Materials:
 - Die: AlGaInP/AlGaInP
 - Resin: Epoxy (Water Clear)
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+100°C
- **ESD:** 2000V
- Grouping parameters:
 - Forward voltage
 - Luminous intensity
- Dominant Wavelength
- Soldering methods: Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 8mm tape with max.4000/reel, ø180mm (7")

* in the order of Yellow/Green

0805 (2012) 0.8t

APPLICATIONS:

N0D50S31

- Indication Light
- Switch light
- Dashboard
- Keyboard
- Consumer Goods



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	lf	30/30*	mA
Peak Forward Current Duty 1/10@10KHz	IFP	60/60	mA
Reverse Current @5V	IR	10	μΑ
Power Dissipation	PD	78/78	mW
Electrostatic Discharge	ESD	2000	V
Operating Temperature	Topr	-40~+85	°C
Storage Temperature	T _{STG}	-40~+100	°C

* in the order of Yellow/Green

Electrical & Optical Characteristics (Ta=25°C)

Doromotor	Symphol		Values		Linit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	VF	1.7/1.7*		2.6/2.6	V	I _F =20mA
Luminous Intensity	Iv	50/20	100/45	320/125	mcd	I _F =20mA
Dominant Wavelength	λ_{D}		595/570		nm	I⊧=20mA
Spectral Line Half Bandwidth	Δλ		15/20		nm	I⊧=20mA
Viewing Angle	2 θ 1/2		140/140		deg	I _F =20mA

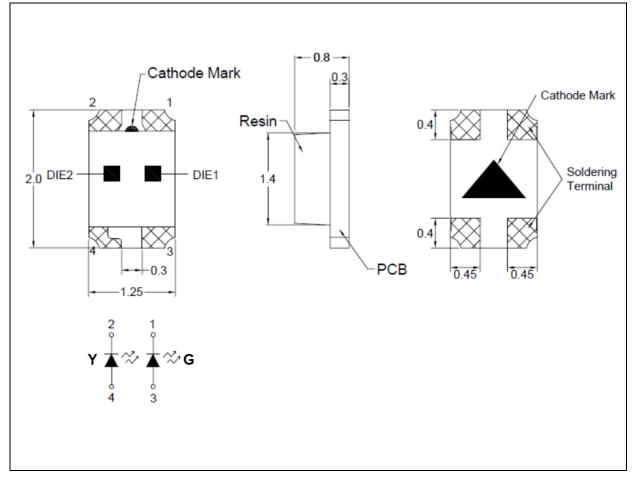
1. * in the order of Yellow/Green

2. Luminous intensity (Iv) ±15%, Forward Voltage (Vr) ±0.1V



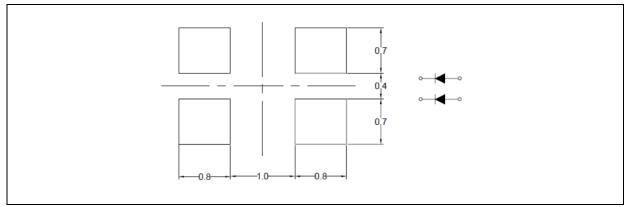
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



1. Dimensions are in millimetre (mm).

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2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit	
Yellow	1.7	2.6	V	
Green	1.7	2.6	V	

Luminous Intensity Classifications (I_F = 20mA):

Со	de	Min.	Max.	Unit
Yellow	Р	50	80	mcd
	Q	80	125	
	R	125	200	
	S	200	320	
Green	М	20	32	mcd
	N	32	50	
	Р	50	80	
	Q	80	125	

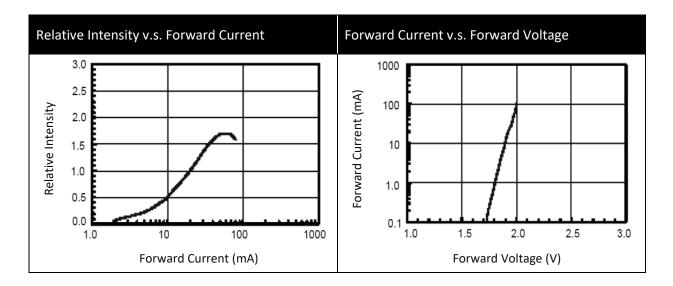
Dominant Wavelength Classifications (I_F = 20mA):

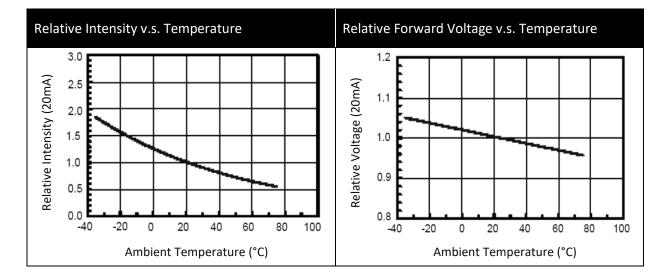
Co	ode	Min.	Max.	Unit
Yellow	17	589	592	mcd
	18	592	595	
	19	595	598	
	20	598	600	
Green	6	566	568	mcd
	7	568	570	
	8	570	572	
	9	572	574	

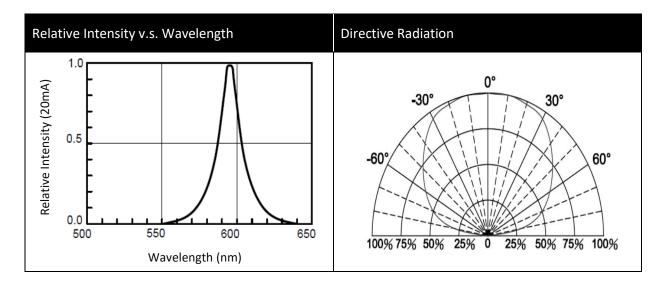
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ELECTRO-OPTICAL CHARACTERISTICS (YELLOW):

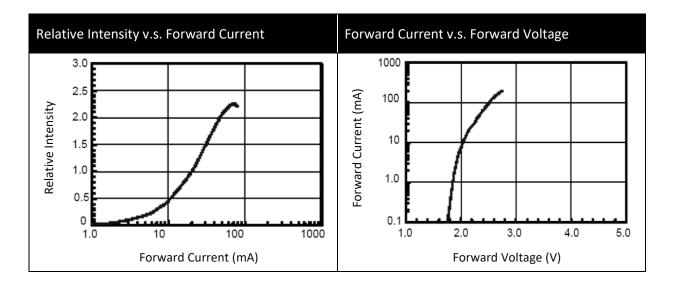


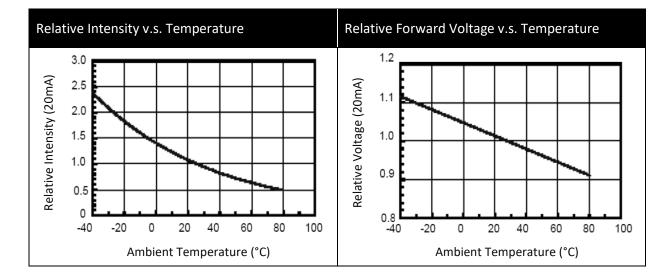


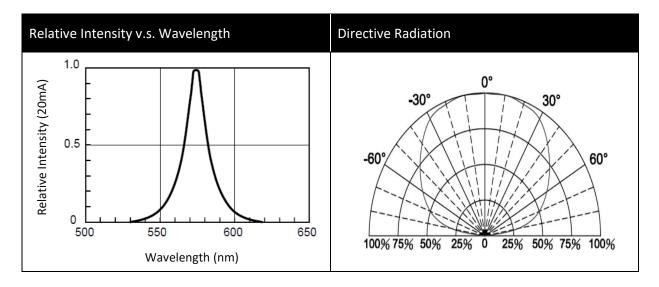




ELECTRO-OPTICAL CHARACTERISTICS (GREEN):



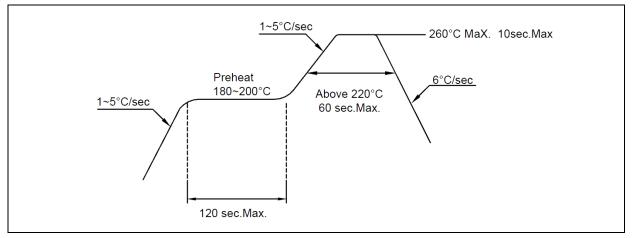






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



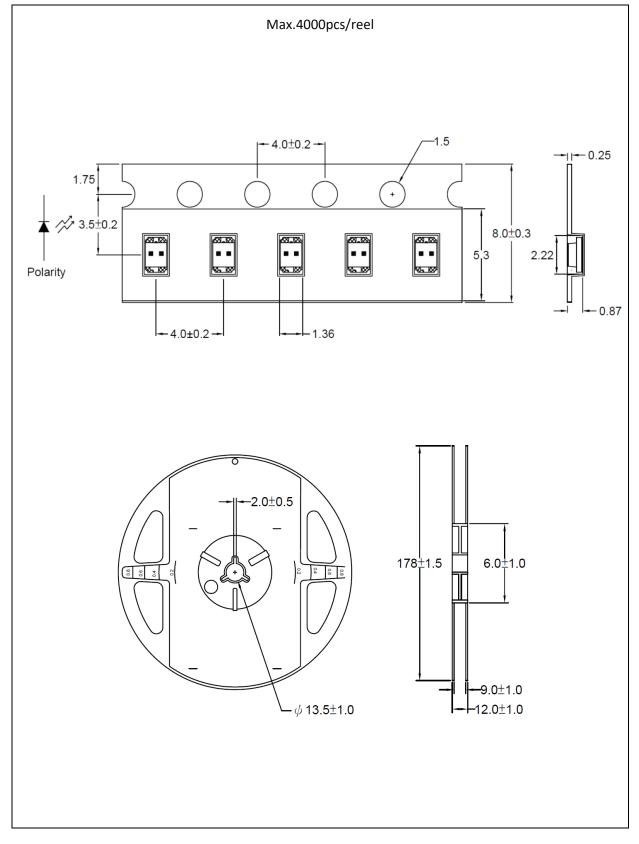
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



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PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking.

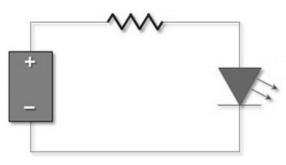
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	21/11/2019	Datasheet set-up.