









PRODUCT DATASHEET



- ► EMC 4-PIN SMD
- ▶ 2034 0.52t
- ► Cool White (6500K) / Warm White (2700K)

N0D46S63





2034 EMC Series





Release Date: 06 November 2018 Version: A1.0

FEATURES:

- Package: Top View Dual Colour EMC Package
- Forward Current: 150/150mA* (*in order of Cool/Warm White)
- Forward Voltage (typ.): 3.2/3.2V
- Luminous Flux (typ.): 70/63lm@150mA
- Colour: Cool White/Warm White
- Colour Temperature (CCT): 6500/2700K
- Viewing angle: 120°
- **Materials:**
 - Die: InGaN/InGaN
 - Resin: Silicon (Yellow Diffused)
 - Package: EMC
- Operating Temperature: -40~+105°C
- Storage Temperature: -40~+85°C
- **Electrostatics Discharge: 1000V**
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **CIE Chromaticity**
- Soldering methods: Reflow Soldering
- MSL Level: MSL3 according to J-STD020
- Packing: 8mm tape with Max. 2000/reel, ø178mm (7")

APPLICATIONS:

- **General Lighting**
- Portable Lighting
- **Commercial Lighting**
- **Indoor Lighting**
- Situation Lighting
- **Decorative Lighting**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C, RH=60%)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	150/150*	mA
Pulse Forward Current (Duty 1/10, width≤100μS)	IPF	225	mA
Power Dissipation	P _D	525	mW
Reverse Voltage	V _R	5	V
Reverse Current @10V	I _R	10	μΑ
Junction Temperature	Tj	120	°C
Electrostatic Discharge (HBM)	ESD	1000	V
Thermal Resistance (Junction to Solder Point)	R _{THJSP}	38	°C/W
Operating Temperature	T _{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+85	°C
Soldering Temperature	T _{SOL}	230/260 for 10S	°C
Colour Rendering Index	CRI	80/80	

^{*}in order of White/Amber

Electrical & Optical Characteristics (Ta=25°C, RH=60%)

Parameter	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	2.9/2.9*	/	3.5/3.5	V	I _F =150mA
Luminous Flux	Ф۷	65/60	70/63	80/75	lm	I _F =150mA
Chromaticity	Х		0.3130/ 0.4582			I _F =150mA
Coordinates	Υ		0.3290/ 0.4099			
Colour Temperature	ССТ	6020/2580	6530/2725	7040/2870	К	I _F =150mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =150mA

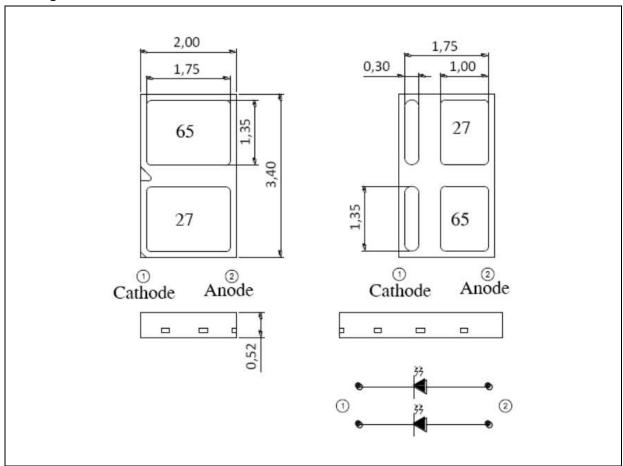
^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.1V

^{2. *}in order of Cool White/Warm White



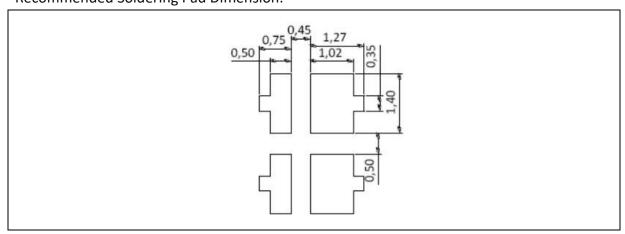
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 150mA):

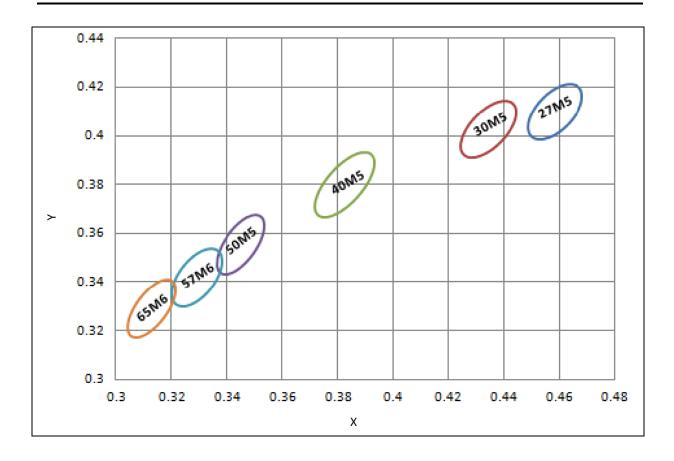
Code		Min. Max.		Unit
	C1	2.9	3.0	
	D1	3.0	3.1	
Cool White /	E1	3.1	3.2	V
Warm White	F1	3.2	3.3	V
	G1	3.3	3.4	
	H1	3.4	3.5	

Luminous Flux Classifications (I_F = 150mA):

Code		Min.	Max.	Unit
	1T	65	70	
Cool White	1W	70	75	lm
	1X	75	80	
	15	60	65	
Warm White	1H	65	70	lm
	1J	70	75	



CIE CHROMATICITY DIAGRAM:



Chromaticity Coordinates Classifications (I_F = 150mA):

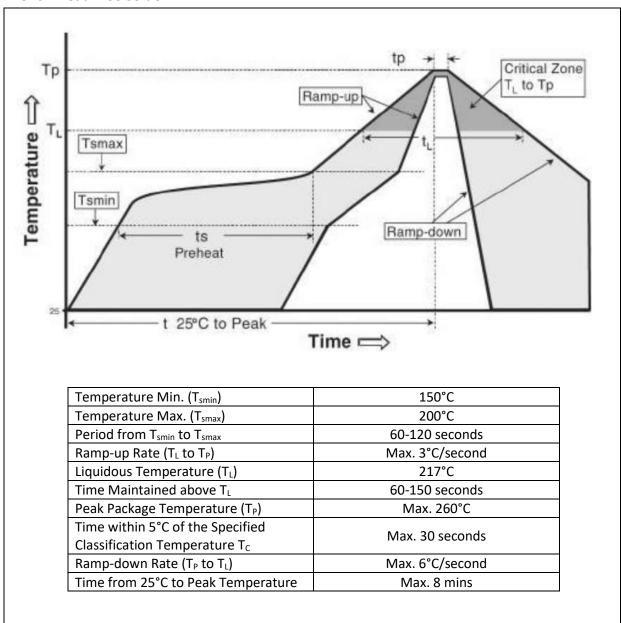
~/	Cada	Centre		Radius		Angle
(a/)	Code	Х	Υ	а	b	Φ
→ b √ Φ /	65M5	0.3130	0.3290	0.01115	0.00475	58.34
	27M5	0.4582	0.4099	0.01350	0.00700	53.42

Tolerance ±0.005.



RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



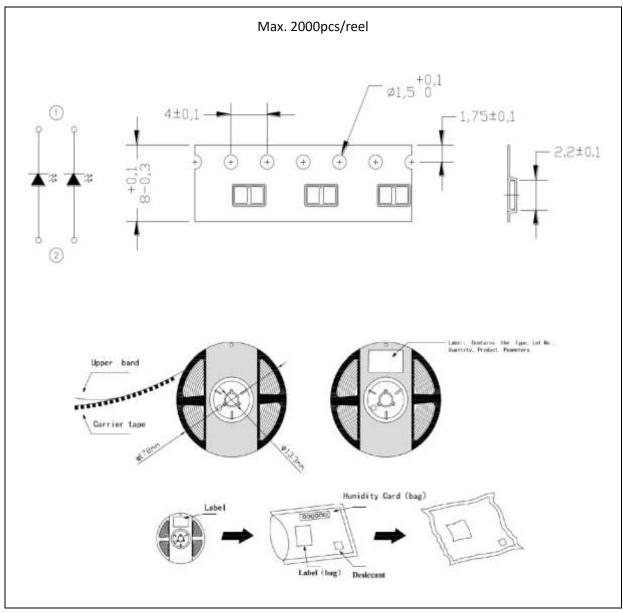
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended soldering temperature: 230°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

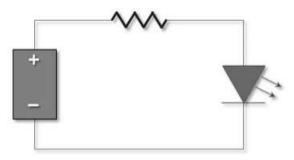
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	06/11/2018	Datasheet set-up.