









PRODUCT DATASHEET



- ► PCB / CHIP LED
- ▶ 0606 (1615) 0.55t
- ► Red / Blue

N0D25S62



0606 (1615) 0.55t

FEATURES (Red/Blue):





Release Date: 12 October 2016 Version: A1.0

Package: 4 Pins Top View Chip PCB LED

Forward Current: 20/20mA* Forward Voltage (typ.): 1.9/3.2V

Luminous Flux (typ.): 80/180mcd@20mA

Colour: Red/Blue

Wavelength: 630/470nm Viewing angle: 120/120°

Materials:

Die: AlGaInP/InGaN

Resin: Epoxy (White Clear)

Operating Temperature: -40~+85°C

Storage Temperature: -40~+90°C

ESD: 2000/500V (HBM)

Grouping parameters:

Forward voltage

Luminous intensity

Dominant Wavelength

Soldering methods: Reflow soldering

Preconditioning: MSL 3 according to JEDEC

Packing: 8mm tape with 4000pcs/reel, ø180mm (7")

* In the order of Red/Blue.

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APPLICATIONS:

- Switch Light
- 3C Application
- Indication Light
- **Decoration Light**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30/25*	mA
Pulse Forward Current (duty 1/10; 10KHz)	I _{FP}	90/100	mA
Power Dissipation	P _D	72/80	mW
Reverse Voltage	V _R	5/5	V
Reverse Current @5V	I _R	10/50	μΑ
Electrostatic Discharge (HBM)	ESD	2000/500	V
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	T_{STG}	-40~+90	°C

^{1. *} In the order of Red/Blue.



Electrical & Optical Characteristics (Ta=25°C)

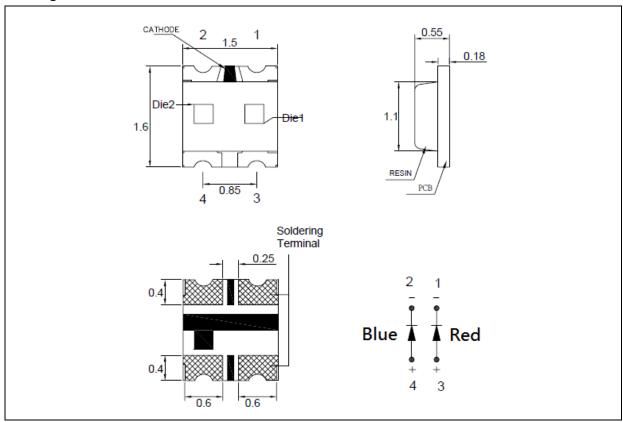
Parameter	Symbol Values			Unit	Test	
raiailletei	Зуппоот	Min.	Тур.	Max.	Offic	Condition
Red - Forward Voltage	V_{F}	1.5		2.4	V	I _F =20mA
Red - Luminous Intensity	I _V	50	80		mcd	I _F =20mA
Red - Wavelength	W_P		630		nm	I _F =20mA
Red - Spectral Line Half-Width	Δλ		20		nm	I _F =20mA
Blue - Forward Voltage	V _F	2.8		3.6	V	I _F =20mA
Blue - Luminous Intensity	I _V	125	180		mcd	I _F =20mA
Blue - Wavelength	W_P		470		nm	I _F =20mA
Blue - Spectral Line Half- Width	Δλ		30		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA

^{1.} Luminous intensity (I_V) ±15%, Forward Voltage (V_F) ±0.1V



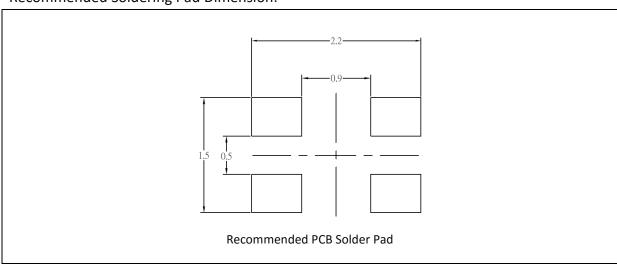
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

	Code	Min.	Max.	Unit
VDCD	Red	1.5	2.4	V
VRGB	Blue	2.8	3.6	V

Luminous Intensity Classifications ($I_F = 20mA$):

	Code	Min.	Max.	Unit
	Р	50	80	mad
Dad	Q	80	125	
Red	R	125	200	mcd
	S	200	320	

	Code	Min.	Max.	Unit
Plue	R	125	200	med
	S	200	320	
Blue	Т	320	500	mcd
	U	500	800	

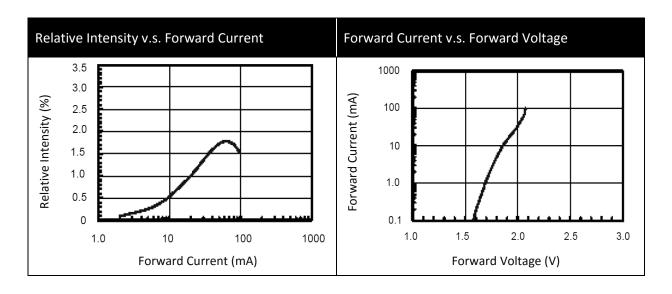
Wavelength Classifications ($I_F = 20 \text{mA}$):

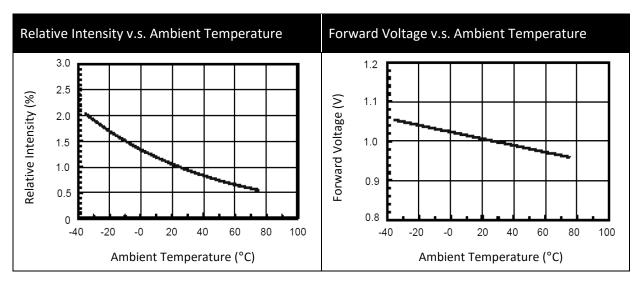
	Code	Min.	Max.	Unit
	28	621	624	
29	29	624	627	2000
Red	30	627	630	nm
	31	630	633	

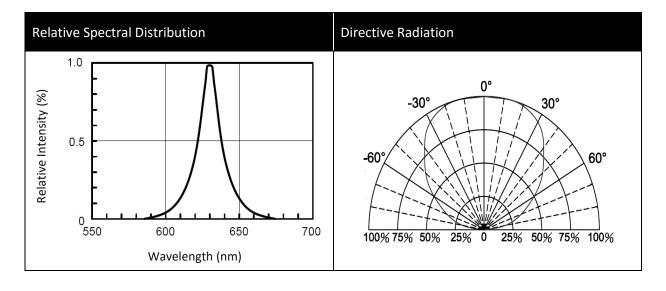
	Code	Min.	Max.	Unit
	0D	465	468	
Dive	0C	468	471	
Blue	ОВ	471	474	nm
	0A	474	477	



ELECTRO-OPTICAL CHARACTERISTICS (RED):

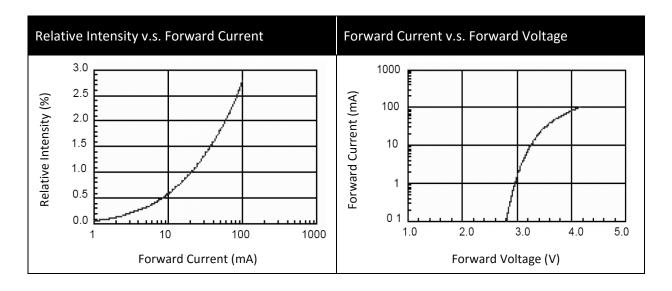


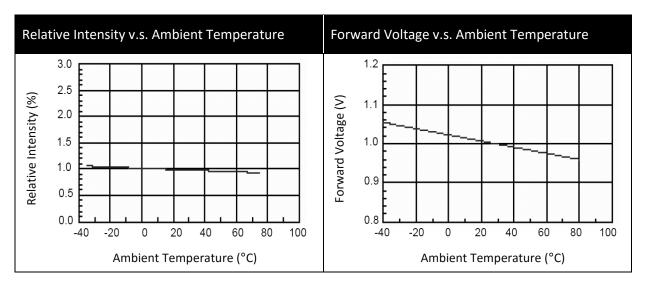


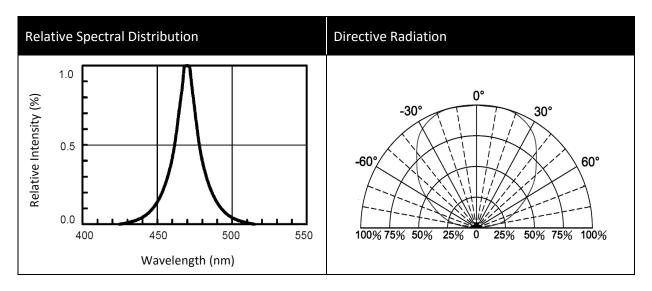




ELECTRO-OPTICAL CHARACTERISTICS (BLUE):



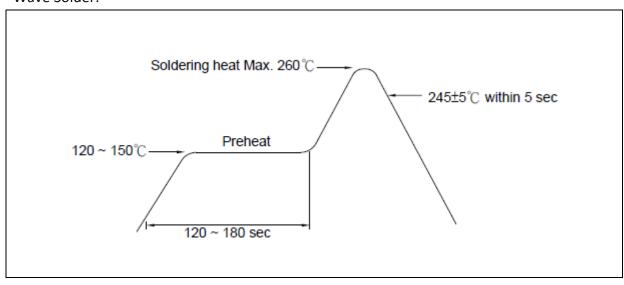




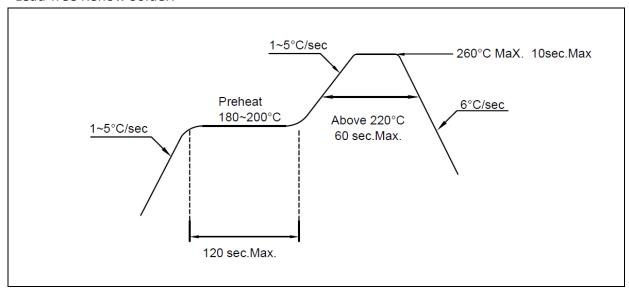


RECOMMENDED SOLDERING PROFILE:

Wave Solder:



Lead-free Reflow Solder:



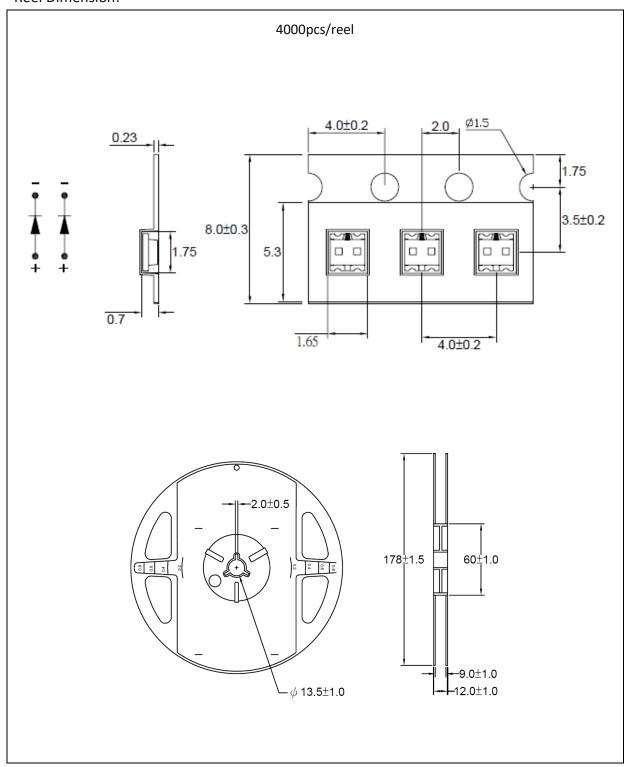
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended reflow temperature is 240°C; the maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

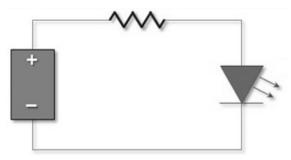
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±5°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	12/10/2016	Datasheet set-up.