



## **PRODUCT DATASHEET**



- ► PCB / CHIP LED
- ▶ 0606 (1615) 0.55t
  - Red /



# 0606 (1615) 0.55t RoHS Compliant



- Package: 4 Pins Top View Chip PCB LED
- Forward Current: 20/20mA\*
- Forward Voltage (typ.): 2.0/2.1V
- Luminous Flux (typ.): 80/50mcd@20mA
- Colour: Red/Green
- Wavelength: 630/574nm
- Viewing angle: 130/130°
- Materials:
  - Die: AlGaInP/AlGaInP
  - Resin: Epoxy (White Clear)
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+100°C
- **ESD:** 2000/2000V (HBM)
- Grouping parameters:
  - Forward voltage
  - Luminous intensity
  - Dominant Wavelength
- Soldering methods: Reflow soldering
- Preconditioning: MSL 3 according to JEDEC
- Packing: 8mm tape with 4000pcs/reel, ø180mm (7")

\* In the order of Red/Green.

0606 (1615) 0.55t

## **APPLICATIONS:**

N0D25S61

- Switch Light
- 3C Application
- Indication Light
- Decoration Light
- LED Display



## CHARACTERISTICS:

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	30/30*	mA
Pulse Forward Current (duty 1/10; 10KHz)	I <sub>FP</sub>	90/60	mA
Power Dissipation	P <sub>D</sub>	72/78	mW
Reverse Voltage	V <sub>R</sub>	5/5	V
Reverse Current @5V	I <sub>R</sub>	10/10	μΑ
Electrostatic Discharge (HBM)	ESD	2000/2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C

1. \* In the order of Red/Green.



## Electrical & Optical Characteristics (Ta=25°C)

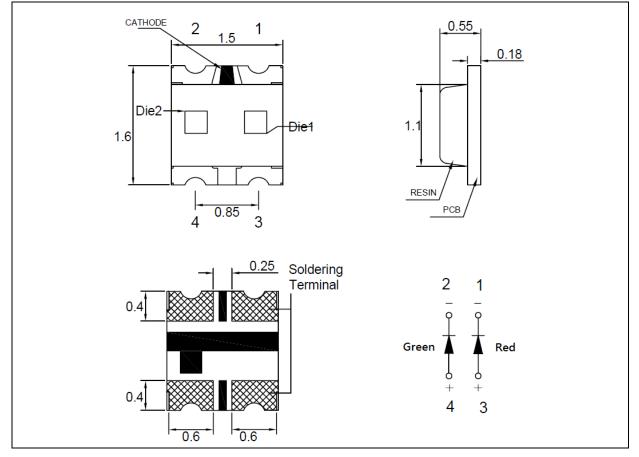
Deremeter	Symbol	Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Red - Forward Voltage	V <sub>F</sub>	1.5		2.4	V	I <sub>F</sub> =20mA
Red - Luminous Intensity	$I_V$	32	80		mcd	I <sub>F</sub> =20mA
Red - Wavelength	W <sub>P</sub>		630		nm	I <sub>F</sub> =20mA
Green - Forward Voltage	V <sub>F</sub>	1.7		2.6	V	I <sub>F</sub> =20mA
Green - Luminous Intensity	Iv	20	50		mcd	I <sub>F</sub> =20mA
Green - Wavelength	W <sub>P</sub>		574		nm	I <sub>F</sub> =20mA
Viewing Angle	20 <sub>1/2</sub>		130		deg	I <sub>F</sub> =20mA

1. Luminous intensity (I<sub>v</sub>)  $\pm 10\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1V$ 



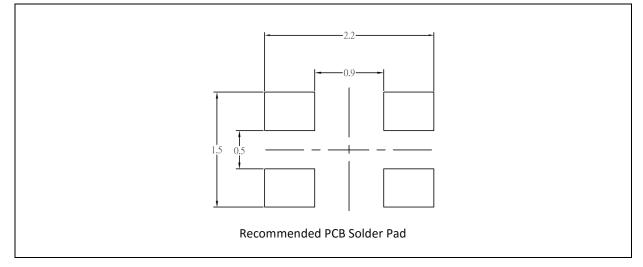
## **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

#### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



## **BINNING GROUPS:**

# Code Min. Max. Unit VRG Red 1.5 2.4 V Green 1.7 2.6 V

## Forward Voltage Classifications ( $I_F$ = 20mA):

### Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

	Code	Min.	Max.	Unit
	Ν	32	50	
Ded	Р	50	80	mod
Red	Q	80	125	mcd
	R	125	200	

	Code	Min.	Max.	Unit
Create	М	20	32	mad
	N	32	50	
Green	Р	50	80	mcd
	Q	80	125	

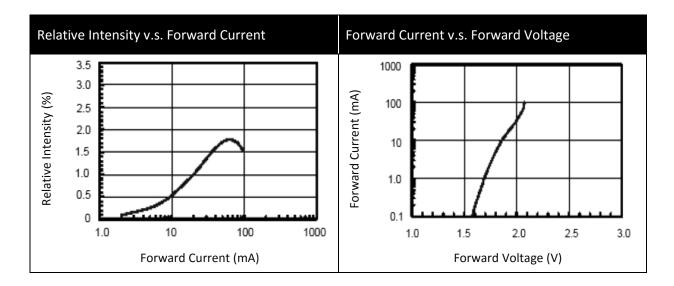
## Wavelength Classifications ( $I_F = 20mA$ ):

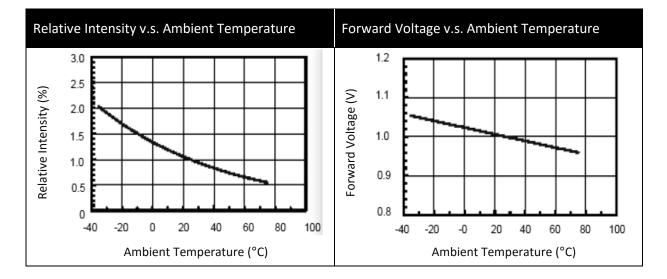
	Code	Min.	Max.	Unit
	29	624	627	
Ded	30	627	630	2.22
Red	31	630	633	nm
	32	633	636	

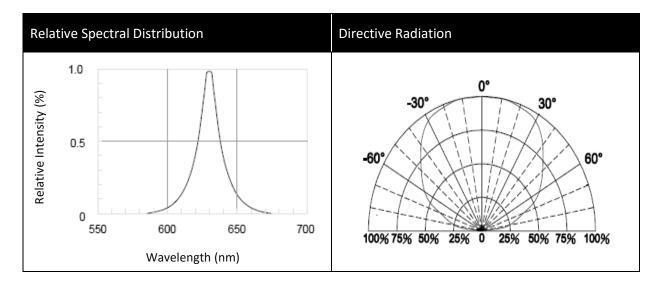
	Code	Min.	Max.	Unit
	7	568	570	-
	8	570	572	
Green	9	572	574	nm
	10	574	576	



## **ELECTRO-OPTICAL CHARACTERISTICS (RED):**

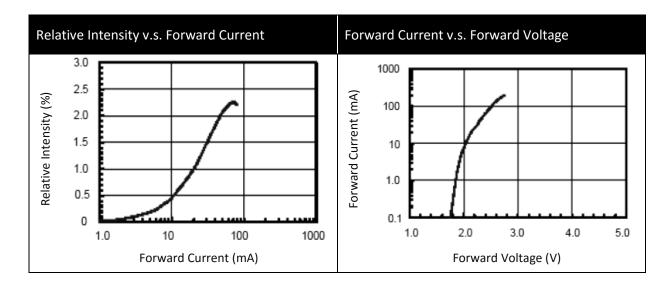


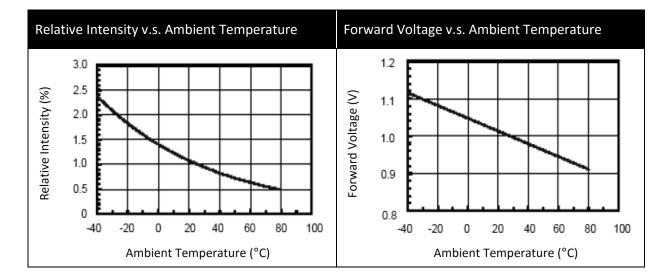


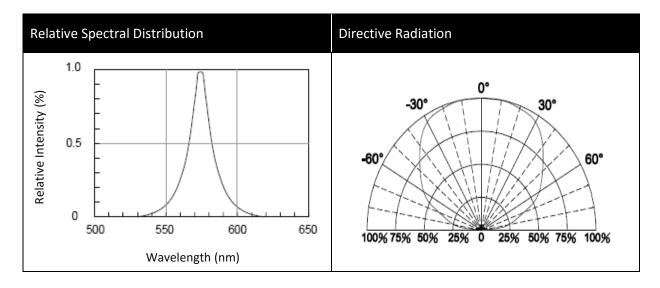




## **ELECTRO-OPTICAL CHARACTERISTICS (GREEN):**



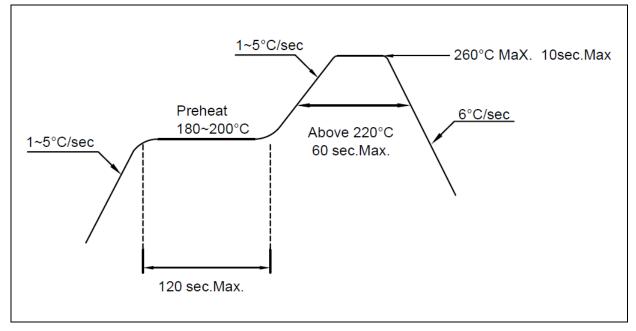






## **RECOMMENDED SOLDERING PROFILE:**

#### Lead-free Solder:



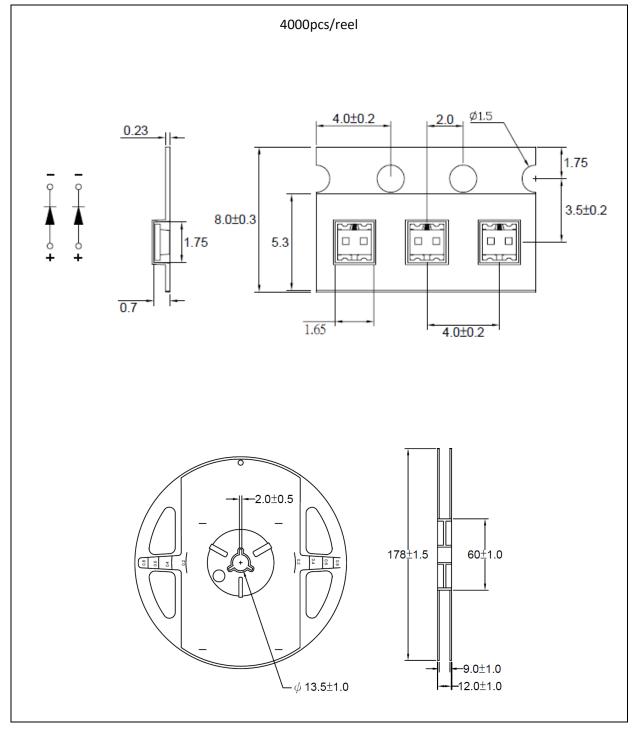
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended reflow temperature is 240°C; the maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:



## **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

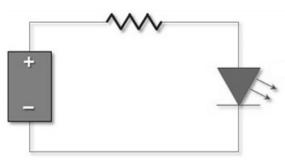
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	10/10/2016	Datasheet set-up.