



PRODUCT DATASHEET



- Ceramic SMD
- ▶ 3535 1.93t Series
- ▶ Royal Blue (455nm)





N0B57S95

APPLICATIONS:

- Decorative Lighting
- Portable Lighting
- Outdoor Lighting
- Commercial Lighting
- Architectural Lighting
- Plant Growing Light

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3535 1.93t Series



FEATURES:

- Package: TOP View Ceramic SMT Package
- Forward Current: 350~1200mA
- Forward Voltage (typ.): 2.8V
- Luminous Flux (typ.): 24lm@350mA
- Colour: Blue
- Peak Wavelength: 450~460nm
- Viewing angle: 120°
- Materials:
 - Resin: Silicon (Water Clear)
 - L/T Finish: Ag plated
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+105°C
- Grouping parameters:
 - Forward Voltage
 - Luminous Flux
 - Peak Wavelength
- Soldering methods: Reflow
- MSL Level: MSL3 according to J-STD020
- Packing: 12mm tape with max.1000/reel, ø165mm (6.5")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	lF	1200	mA
Pulse Forward Current (width≤100µS; duty≤1/10)	IFP	1500	mA
Power Dissipation	PD	4000	mW
Reverse Voltage	VR	5	V
Reverse Current @5V	IR	10	μΑ
Junction Temperature	Tj	115	°C
Thermal Resistance	R _{th(j-sp)}	5	°C/W
Electrostatic Discharge (HBM)	ESD	1000	V
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	Тѕтб	-40~+105	°C
Soldering Temperature	T _{SOL}	230 or 260 for 10S	°C

Electrical & Optical Characteristics (Ta=25°C)

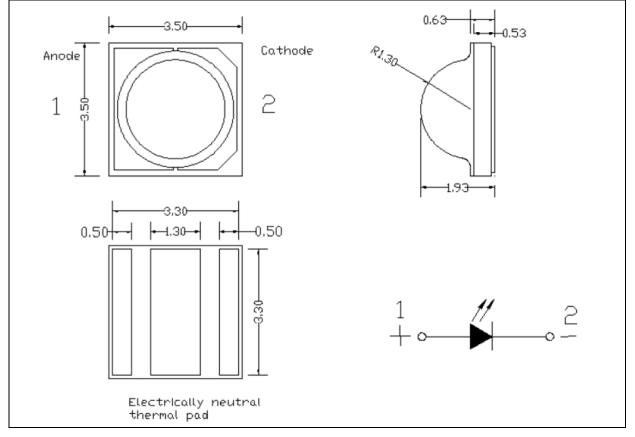
Darameter	Symbol	Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition
Forward Voltage	VF	2.4	2.8	3.4	V	I⊧=350mA
Luminous Flux	Φν	14		37	lm	I _F =350mA
Dominant Wavelength	λ_{D}	450		460	nm	I⊧=350mA
Viewing Angle	2 θ 1/2		120		deg	I⊧=350mA

1. Luminous flux (Φ_V) ±10%, Forward Voltage (V_F) ±0.1V



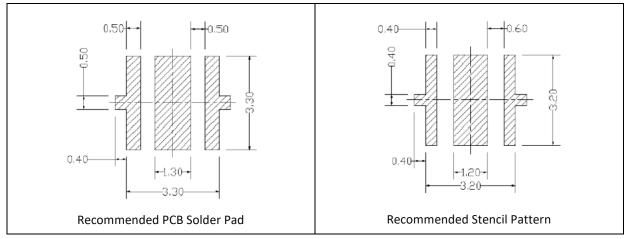
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- **2.** Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Code	Min.	Max.	Unit
F3	2.4	2.6	
G3	2.6	2.8	
H3	2.8	3.0	V
J3	3.0	3.2	
К3	3.2	3.4	

Forward Voltage Classifications (I_F = 350mA):

Luminous Flux Classifications (I_F = 350mA):

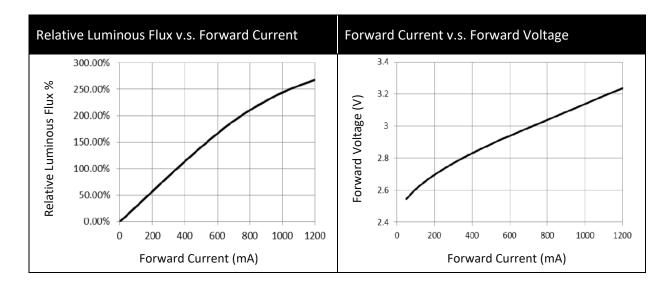
Code	Min.	Max.	Unit
AG	14	18	
АН	18	22	
AJ	22	26	lm
АК	26	30	
AL	30	37	

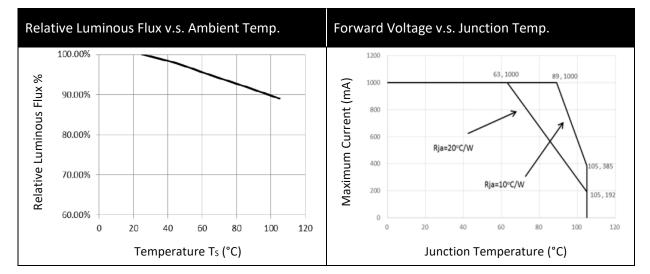
Dominant Wavelength Classifications (I_F = 350mA):

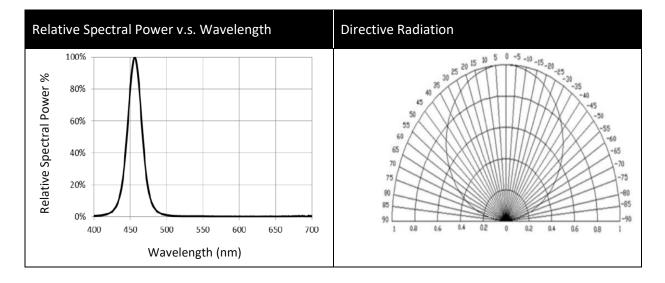
Code	Min.	Max.	Unit
B6	450	452.5	
В7	452.5	455	
B8	455	457.5	nm
В9	457.5	460	



ELECTRO-OPTICAL CHARACTERISTICS:



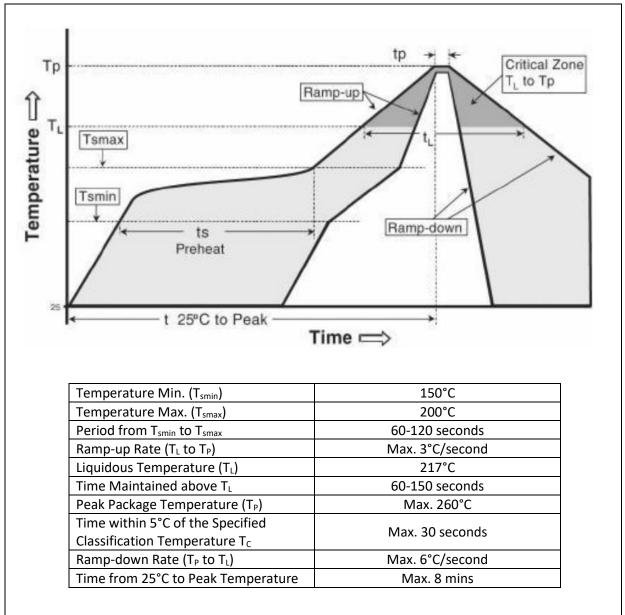




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RECOMMENDED SOLDERING PROFILE:



Reflow Lead-free Solder:

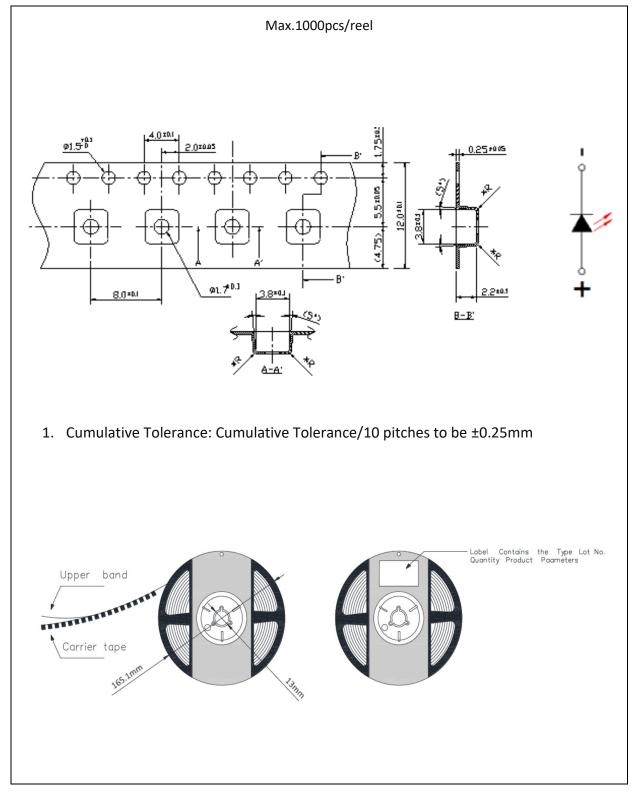
Note:

- 1. Maxima reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended soldering temperature: 230°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.



PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	28/12/2020	Datasheet set-up.