









Release Date: 25 August 2022 Version: A1.1

PRODUCT DATASHEET



- ► PCB / CHIP LED
- ▶ 1206 (3216) 1.85t
- ► Blue (470nm)

N0B57S88



1206 (3216) 1.85t





FEATURES:

Package: PCB / CHIP LED Top View with Lens

Forward Current: 20mA Forward Voltage (typ.): 3.3V

Luminous Intensity (typ.): 715mcd@20mA

Colour: Blue

Wavelength (typ.): 460~480nm

Viewing angle: 20°

Materials:

Die: InGaN

Resin: Epoxy (Water Clear)

Operating Temperature: -40~+85°C

Storage Temperature: -40~+100°C

Grouping parameters:

Forward voltage

Luminous intensity

Dominant wavelength

Soldering methods: Reflow

Preconditioning: acc. to JEDEC Level 3

Packing: 8mm tape with max.2000/reel, ø180mm (7")

1206 (3216) 1.85t

APPLICATIONS:

Indication Light

3C Application

Switch Light



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	l _F	30	mA
Peak Forward Current Duty 1/10@1KHz	I _{FP}	100	mA
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Power Dissipation	P _D	85	mW
Electrostatics Discharge	ESD	200	V
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C

Electrical & Optical Characteristics (Ta=25°C)

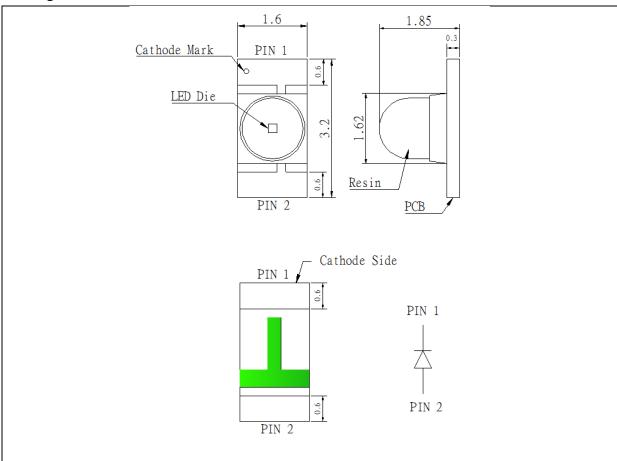
Darameter	Cumbal	Values			Linit	Test
Parameter Symbol	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V_{F}	2.7	3.3	3.9	V	I _F =20mA
Luminous Intensity	lv	260	715	1440	mcd	I _F =20mA
Dominant Wavelength	λ_{D}	460	470	480	nm	I _F =20mA
Peak Wavelength	$\lambda_{ extsf{P}}$		470		nm	I _F =20mA
Spectral Line Half Bandwidth	Δλ		40		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		20		deg	I _F =20mA

^{1.} Luminous intensity (I_V) ±15%, Forward Voltage (V_F) ±0.1V, Viewing angle($2\theta_{1/2}$) ±5%



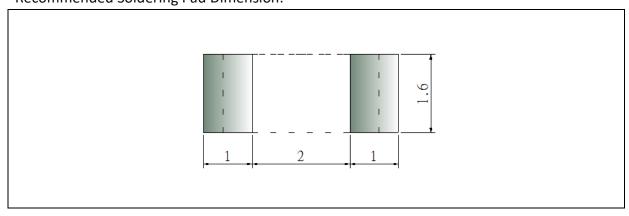
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
G8	2.7	2.9	
H7	2.9	3.1	
Н8	3.1	3.3	V
J7	3.3	3.5	V
18	3.5	3.7	
K7	3.7	3.9	

Luminous Intensity Classifications (I_F = 20mA):

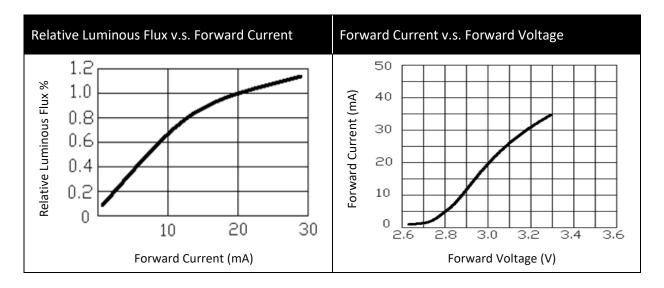
Code	Min.	Max.	Unit
U	360	450	
V	450	560	
W	560	715	mad
X	715	900	mcd
Υ	900	1125	
Z	1125	1440	

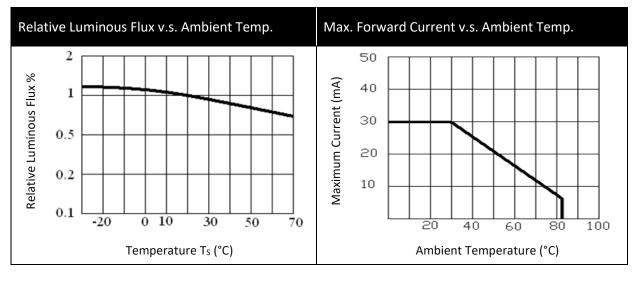
Dominant Wavelength Classifications ($I_F = 20 \text{mA}$):

Code	Min. Max.		Unit
А	460	464	
В	464	468	
С	468	472	nm
D	472	476	
E	476	480	



ELECTRO-OPTICAL CHARACTERISTICS:

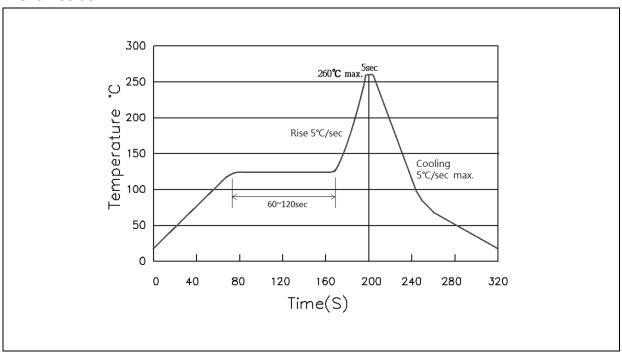






RECOMMENDED SOLDERING PROFILE:

Reflow Solder:



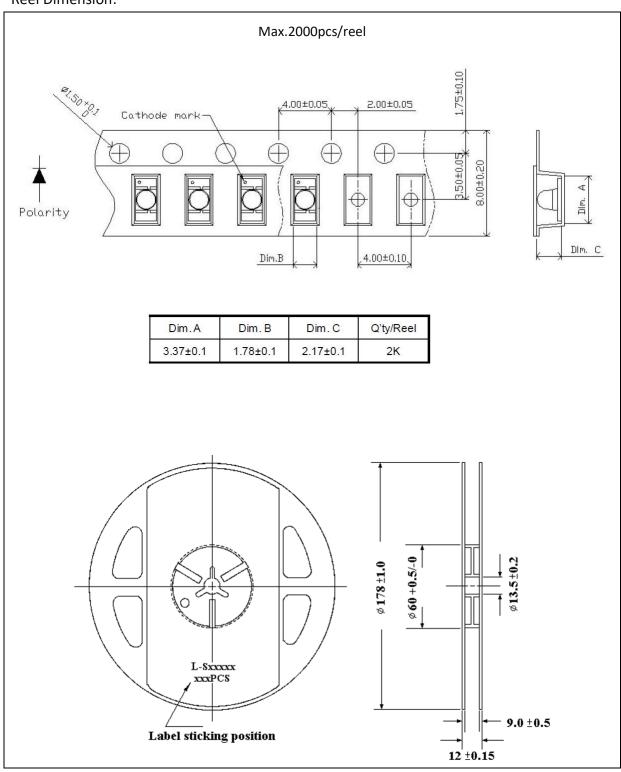
Note:

- 1. Recommend reflow temperature 245°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maxima reflow soldering: 1 time.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

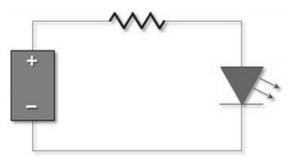
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	22/12/2020	Datasheet set-up.
A1.1	25/08/2022	New datasheet format.

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