









PRODUCT DATASHEET



- ► CSP CHIP LED
- ▶ 1818 0.92t Series
- ► Royal Blue 450nm

N0B57S28











1818 0.92t Series

APPLICATIONS:

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**
- **Indoor Lighting**
- **Industrial Lighting**

1818 0.92t Series

FEATURES:

- Package: Ceramic High Power CSP Package
- Forward Current: 700mA Forward Voltage (typ.): 3.2V
- Luminous Flux (typ.): 40lm@700mA
- Colour: Royal Blue
- Wavelength: 450~465nm
- Viewing angle: 115°
- **Materials:**
 - Die: Flip-Chip InGaN
 - Resin: Silicon (Water Clear)
 - L/T Finish: Ag plated
- Operating Temperature: -30~+85°C
- Storage Temperature: -40~+125°C
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **Dominant Wavelength**
- Soldering methods: Reflow
- Preconditioning: MSL2 according to J-STD020
- Packing: 8mm tape with max.1000pcs /reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	800	mA
Power Dissipation	P _D	2.9	W
Reverse Voltage	V _R	5	V
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R _{th(J-S)}	10	°C/W
Temperature Coefficient of Voltage		-2.5	mV/°C
Operating Temperature	T _{OPR}	-30~+85	°C
Storage Temperature	T _{STG}	-40~+125	°C

Electrical & Optical Characteristics (Ta=25°C)

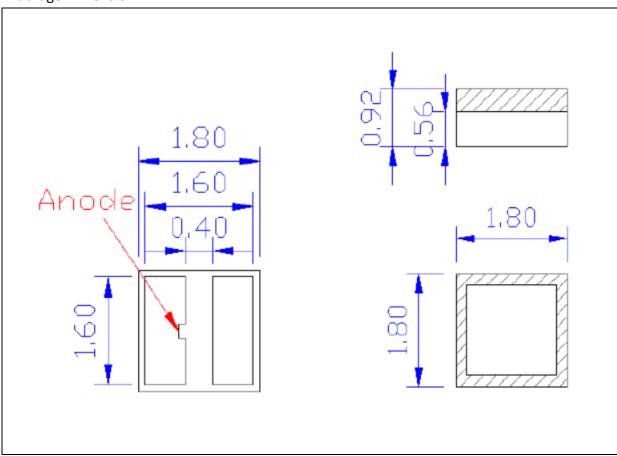
Parameter Symbol		Values			Unit	Test
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	2.8	3.2	3.6	V	I _F =700mA
Luminous Flux Φ _V	Φ.	25	40	50	lm	I _F =700mA
	Ψν		43			I _F =800mA
Dominant Wavelength	λ _D	450		465	nm	I _F =700mA
Viewing Angle	2θ _{1/2}		115		deg	I _F =700mA

^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°



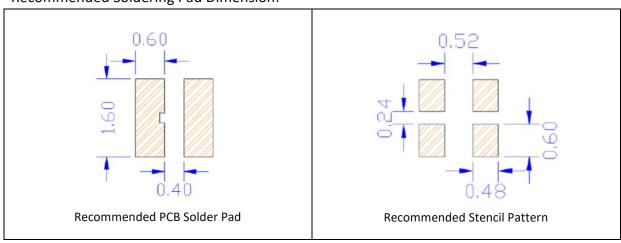
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 700mA):

Code	Min.	Max.	Unit
M9	2.8	3.0	
MA	3.0	3.2	V
MB	3.2	3.4	V
MC	3.4	3.6	

Luminous Flux Classifications (I_F = 700mA):

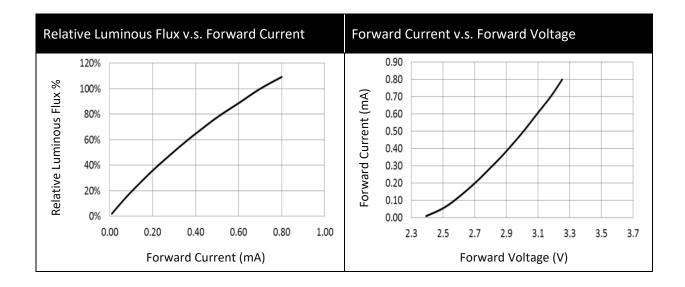
Code	Min.	Max.	Unit
A07	35	40	
A08	40	45	lm
A09	45	50	

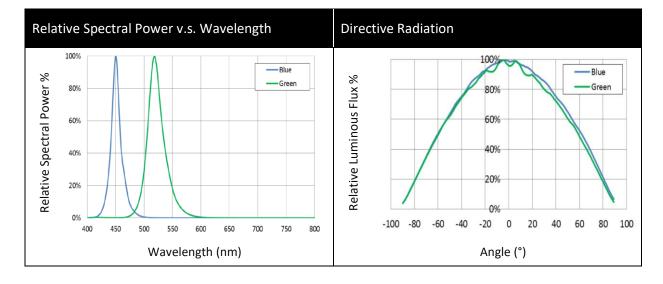
Dominant Wavelength Classifications (I_F = 700mA):

Code	Min.	Max.	Unit
450	450	455	
455	455	460	nm
460	460	465	



ELECTRO-OPTICAL CHARACTERISTICS:

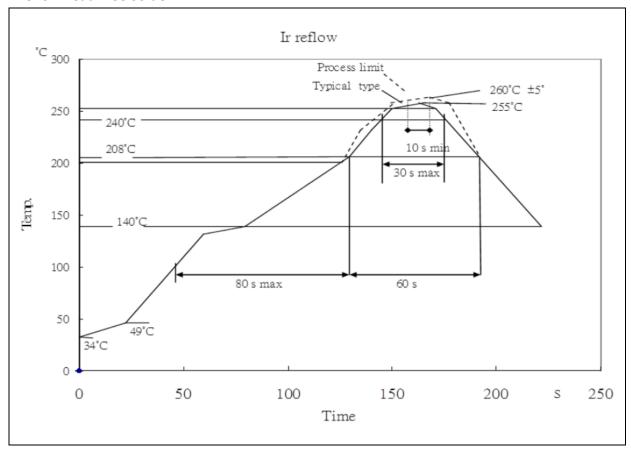






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



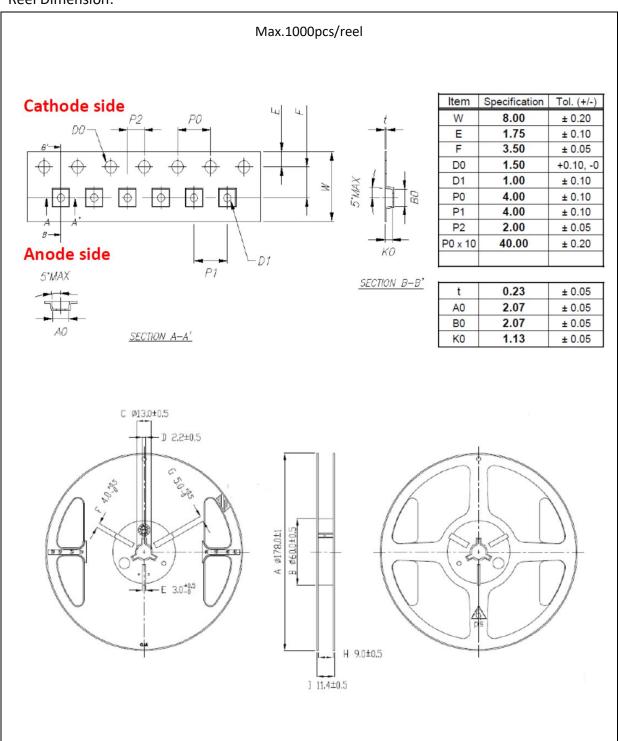
Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

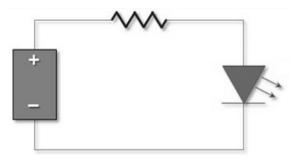
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	04/12/2020	Datasheet set-up.
A1.1	25/11/2021	New datasheet format.