









PRODUCT DATASHEET



- ➤ Subminiature SMD (Reverse Mount)
- ➤ 2520RV Series
- ▶ Blue (470nm)

NOB50S36RV



2520RV Series





2520RV Series

APPLICATIONS:

- Backlighting
- Indication Light
- Switch light
- Dashboard

FEATURES:

- Package: Reverse Mount Subminiature SMD
- Forward Current: 20mA Forward Voltage (typ.): 3.5V
- Luminous Intensity (typ.): 800mcd@20mA
- Colour: Blue
- Wavelength: 470nm
- Viewing angle: 20°
- **Materials:**
 - Die: InGaN
 - Resin: Epoxy (Water Clear) Operating Temperature: -20~+80°C
- Storage Temperature: -30~+100°C
- **ESD:** 500V
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 12mm tape with max.1500/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

| Parameter | Symbol | Ratings | Unit |
|--------------------------------------|------------------|----------|------|
| Forward Current | IF | 30 | mA |
| Peak Forward Current Duty 1/10@10KHz | I _{FP} | 100 | mA |
| Reverse Current @5V | IR | 50 | μА |
| Power Dissipation | PD | 120 | mW |
| Electrostatic Discharge | ESD | 500 | V |
| Operating Temperature | T _{OPR} | -20~+80 | °C |
| Storage Temperature | T _{STG} | -30~+100 | °C |

Electrical & Optical Characteristics (Ta=25°C)

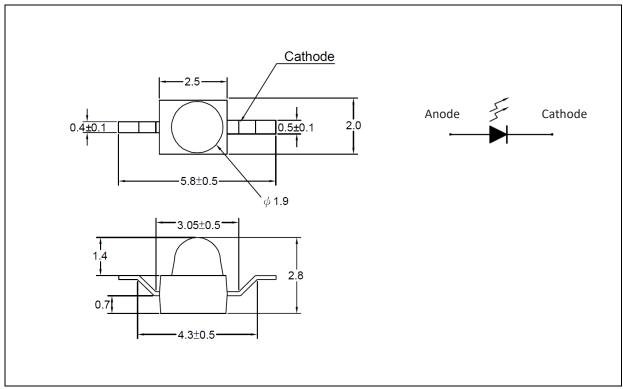
| Parameter | Symbol | Values | | | Unit | Test |
|---------------------------------|-------------------|--------|------|------|-------|----------------------|
| Parameter | Зуппоп | Min. | Тур. | Max. | Offic | Condition |
| Forward Voltage | VF | | 3.5 | 4.0 | V | I _F =20mA |
| Luminous Intensity | I _V | 300 | 800 | | mcd | I _F =20mA |
| Dominant Wavelength | λ_{D} | | 470 | | nm | I _F =20mA |
| Spectral Line Half Bandwidth | Δλ | | 30 | | nm | I _F =20mA |
| Viewing Angle | 2θ _{1/2} | | 20 | | deg | I _F =20mA |

^{1.} Luminous intensity (I $_{V}$) ±15%, Forward Voltage (V $_{F}$) ±0.1V



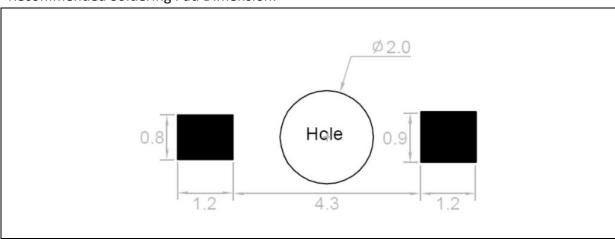
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

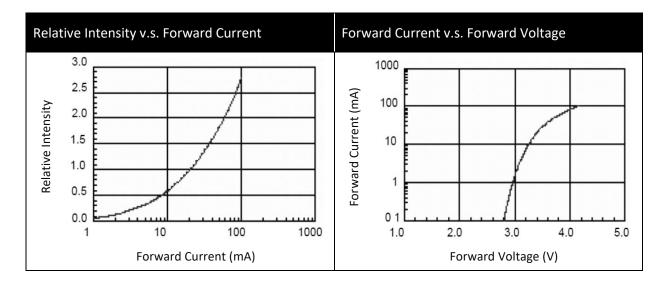
Recommended Soldering Pad Dimension:

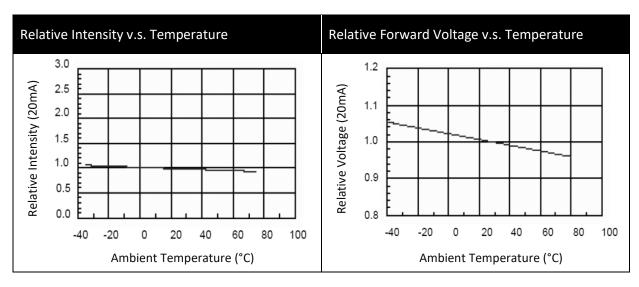


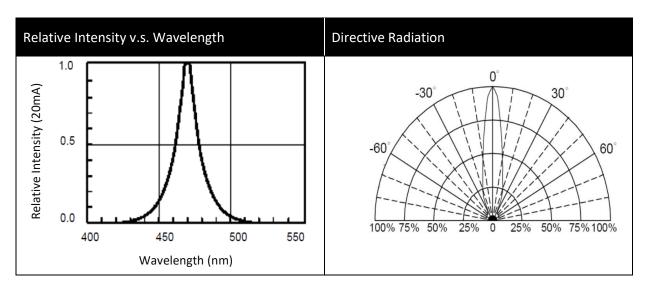
- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



ELECTRO-OPTICAL CHARACTERISTICS:



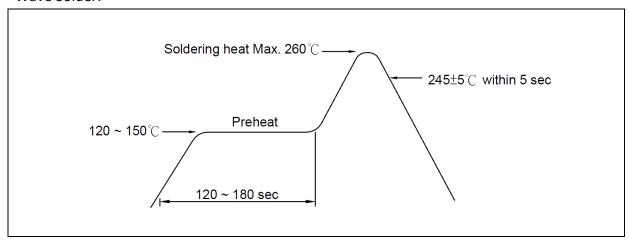




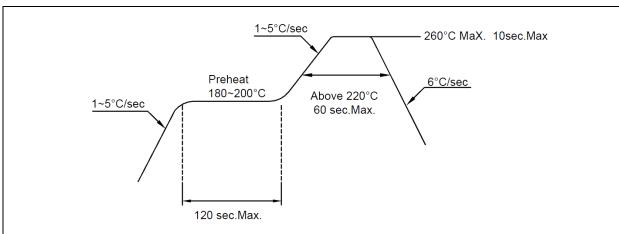


RECOMMENDED SOLDERING PROFILE:

Wave Solder:



Lead-free Solder:



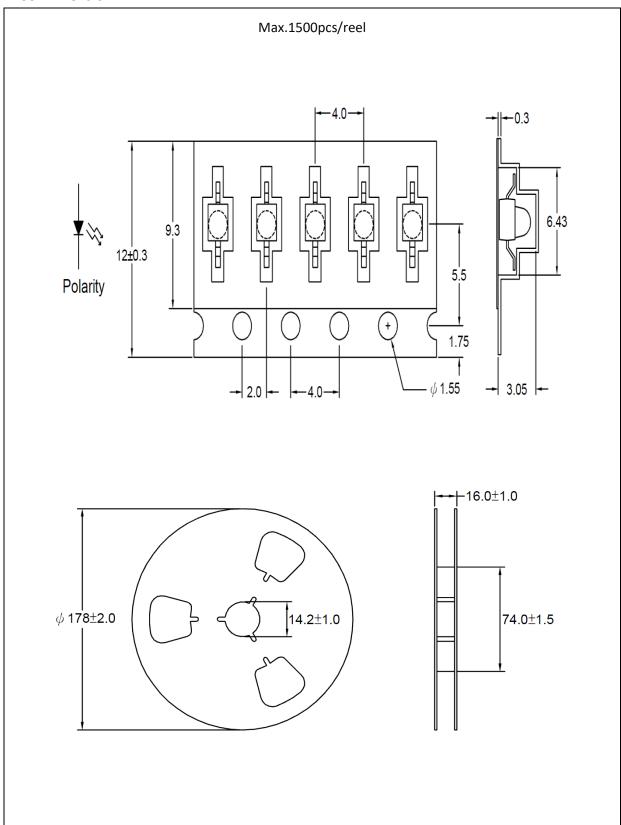
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking.

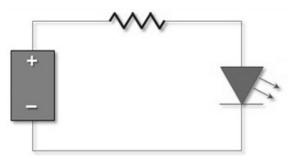
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±3°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

| Version | Date | Summary of Revision |
|---------|------------|---------------------|
| A1.0 | 02/12/2019 | Datasheet set-up. |