









# PRODUCT DATASHEET



- ► PLCC2
- ► K1 5.1t Series
- ► Royal Blue (450-460nm)

N0B48S08 (Tube) NOB48S08RL (Reel)







# **FEATURES:**

Package: PLCC Top View SMT Package

Forward Current: 700mA Forward Voltage (typ.): 3.6V

K1 5.1t Series

Radiant Power (typ.): 900mW@700mA

Colour: Royal Blue Wavelength: 450-460nm Viewing angle: 150°

**Materials:** Die: InGaN

Resin: Silicon (Water Clear) Operating Temperature: -30~+100°C

Storage Temperature: -40~+120°C

**Grouping parameters:** 

Forward voltage

Luminous flux

**Dominant Wavelength** 

Soldering methods: Reflow soldering Preconditioning: acc. to JEDEC Level 3

Packing: 2000pcs/carton (40 tubes); 50pcs/tube 24mm tape with Max.1000pcs/reel, ø330mm

(13")

K1 5.1t Series

#### **APPLICATIONS:**

- **Commercial Lighting**
- **Architectural Lighting**
- Flash Lighting
- **Decorative Lighting**



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	l <sub>F</sub>	700	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	1000	mA
Operating Temperature	TOPR	-30~+100	°C
Storage Temperature	Тѕтс	-40~+120	°C
Junction Temperature	Tj	120	°C
Temperature Coefficient of VF	$\Delta V_F/\Delta T_j$	-2	mV/°C
Thermal Resistance Junction to Lead	T <sub>juction-lead</sub>	10	°C/W

<sup>1.</sup> Not suitable to be driven in reverse bias.

# Electrical & Optical Characteristics (Ta=25°C)

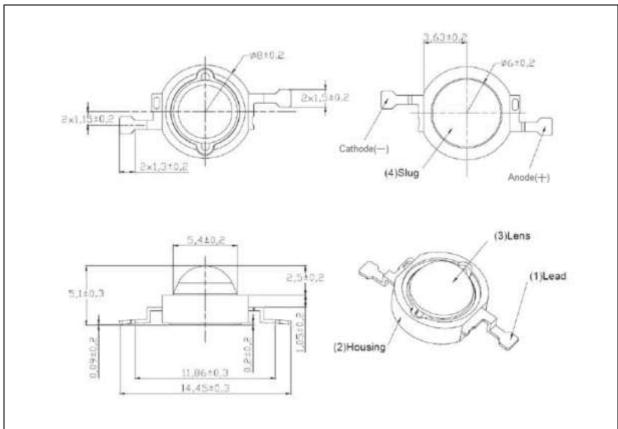
Parameter	Cumbal		Values	Unit	Test	
Parameter	Symbol	Min.	Min. Typ. Max.		Offic	Condition
Forward Voltage	$V_{F}$	3.1	3.6	4.0	V	I <sub>F</sub> =700mA
Radiant Power	Ро	750	900		mW	I <sub>F</sub> =700mA
Dominant Wavelength	$\lambda_{d}$	450		460	nm	I <sub>F</sub> =700mA
Viewing Angle	2θ <sub>1/2</sub>		150		deg	I <sub>F</sub> =700mA

<sup>1.</sup> Luminous intensity (Iv)  $\pm 15\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1V$ , Viewing angle( $2\theta_{1/2}$ )  $\pm 5\%$ 



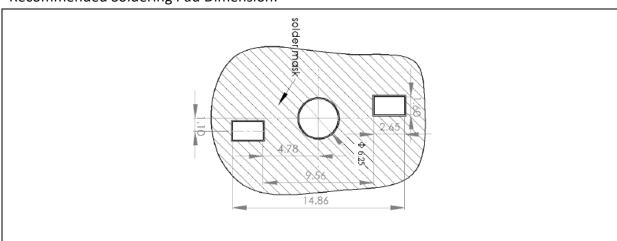
#### **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

# Recommended Soldering Pad Dimension:



- Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



# **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 700mA):

Code	Min.	Max.	Unit
V	3.1	4.0	V

# Radiant Power Classifications (I<sub>F</sub> = 700mA):

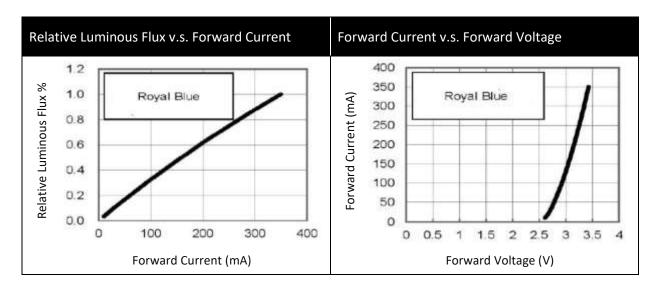
Code	Min.	Max.	Unit
PO	750	1150	mW

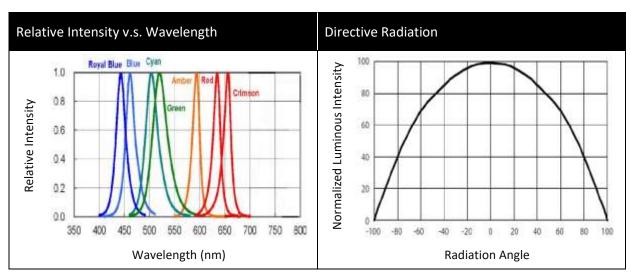
# Dominant Wavelength Classifications (I<sub>F</sub> = 700mA):

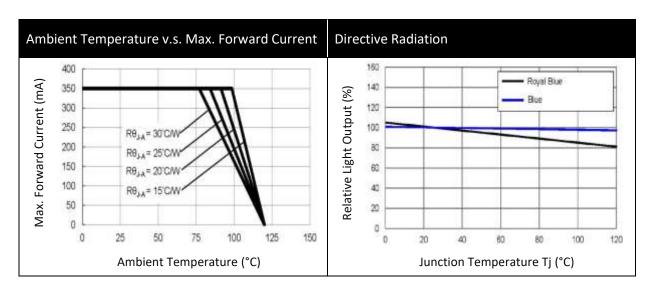
Code	Min.	Max.	Unit
WL	450	460	nm



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



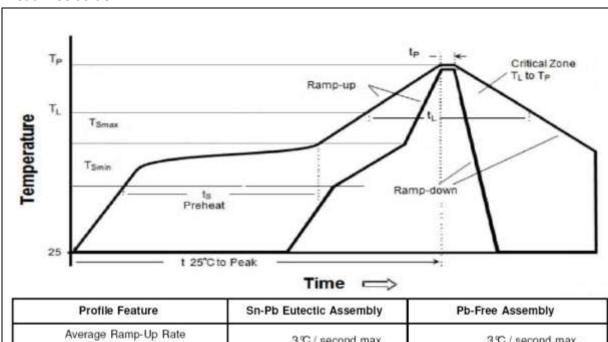






## **RECOMMENDED SOLDERING PROFILE:**

#### Lead-free Solder:



Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly		
Average Ramp-Up Rate (T <sub>Smax</sub> to Tp)	3℃ / second max.	3℃ / second max		
Preheat - Temperature Min (T <sub>Smin</sub> ) - Temperature Max (T <sub>Smax</sub> ) - Time (t <sub>Smin</sub> to t <sub>Smax</sub> )	100 ℃ 150 ℃ 60-120 seconds	150 ℃ 200 ℃ 60-180 seconds		
Time maintained above: - Temperature (T <sub>L</sub> ) - Time (t <sub>L</sub> )	183℃ 60-150 seconds	190 ℃ 60-150 seconds		
Peak/Classification Temperature (Tp)	230℃	250℃		
Time Within 5 ℃ of Actual Peak Temperature (tp)	5 seconds	5 seconds		
Ramp-Down Rate	6℃/second max.	6℃/second max.		
Time 25℃ to Peak Temperature	6 minutes max.	8 minutes max.		

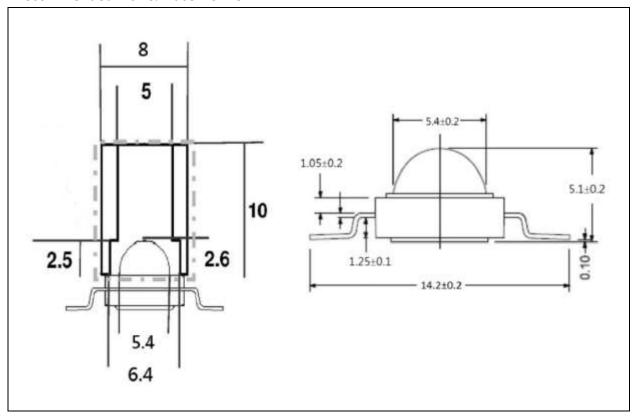
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



# **RECOMMENDED NOZZLE FOR SMT:**

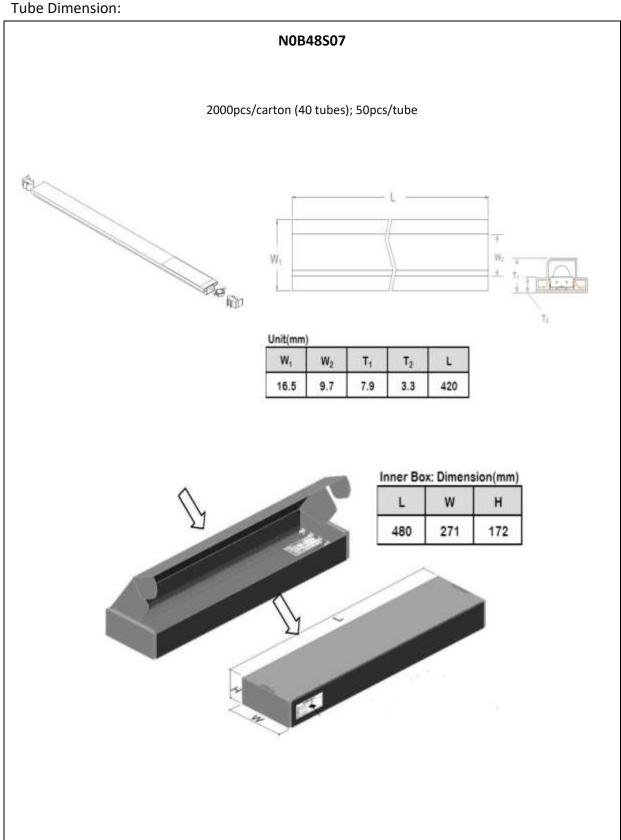
#### Recommended Pick & Place Nozzle:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.



# **PACKING SPECIFICATION:**





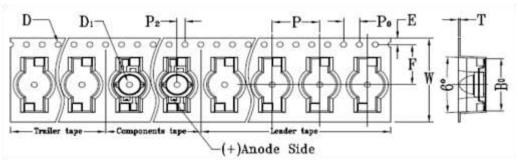
## **PACKING SPECIFICATION:**

#### Reel Dimension:

# NOB48SO7RL 1000pcs/reel ARBCR HOLE(FOR MOUNING REEL ON FICK-AND FLACE MACHINE) REEL (CARRIES TAPE DURING SHIFFING AND COMPONENT FREEDING) COVER TAPE (SECURES DEVICE IN CARRIER) LAB EL (IDENTIFIES DEVICE CONTENTS) UNER FEED DIRECTION

Unit: mm

М	N	W	W1	Н	K	S
Ф330.0	Ф99.5	24.4	29	Ф13.5	10.75	2.5
±1.0	±1.0	±1.0	±1.0	±0.5	±0.5	±0.5



Unit: mm

W	Р	E	F	P <sub>2</sub>	D	$D_1$	P <sub>0</sub>	$A_0$	B <sub>0</sub>	K <sub>0</sub>	T
24.0	12.0	1.75	11.5	2.0	1.5	1.5	4.0	8.2	15.0	6.7	0.4
±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.25	±0.1	±0.1	±0.1	±0.1	±0.05



#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

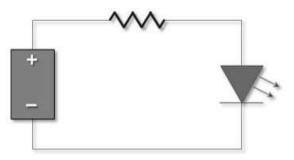
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±3°C x 12hrs and <5%RH, taped / reel package.</li>

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	10/01/2019	Datasheet set-up.