

NOB27P45S

SuperFlux Flat

APPLICATIONS:

Indicator

Signal Light

Decorative Light

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PRODUCT DATASHEET



- Flat 2.5t
- Blue (470nm)



SuperFlux Flat



FEATURES:

- Package: PTH Through Hole 4-Pins Package
- Forward Current: 20mA
- Forward Voltage (typ.): 3.4V
- Luminous Intensity (typ.): 450mcd@20mA .
- Colour: Blue .
- Wavelength: 470nm .
- Viewing angle: 106° •
- Materials:
 - Die: InGaN _
 - Resin: Epoxy (Water Clear) _
 - _ L/T Finish: Ag plated
- Operating Temperature: -20~+80°C
- Storage Temperature: -30~+100°C
- ESD (HBM): 150V

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- **Grouping parameters:**
 - Forward voltage _
 - _ Luminous intensity
 - **Dominant Wavelength** _
- Soldering methods: Iron or Wave Soldering
- MSL: acc. to JEDEC Level 3
- Packing: 60pcs/tube; 6300pcs/carton



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	lf	30	mA
Pulse Forward Current Duty 1/10 at 10KHz	Ipf	100	mA
Power Dissipation	PD	120	mW
Reverse Current @5V	IR	50	μΑ
Electrostatics Discharge (HBM)	ESD	150	V
Operating Temperature	Topr	-20~+80	°C
Storage Temperature	T _{STG}	-30~+100	°C

Electrical & Optical Characteristics (Ta=25°C)

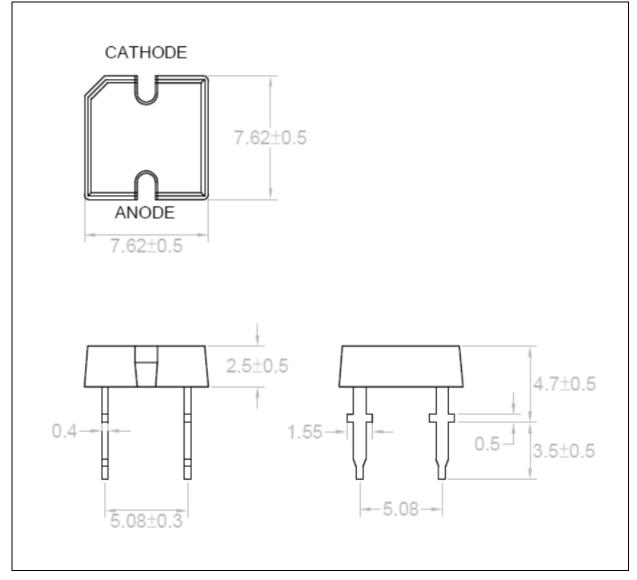
Parameter	Symbol	Values			Unit	Test
Parameter Sy	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	VF	2.8		4.0	V	I⊧=20mA
Luminous Intensity	Iv	220	450		mcd	I _F =20mA
Dominant Wavelength	λ_{D}		470		nm	I⊧=20mA
Spectral Half Width	Δλ		30		nm	I _F =20mA
Viewing Angle	2 θ 1/2		106		deg	I⊧=20mA

1. Luminous intensity (I_v) ±15%, Forward Voltage (V_F) ±0.1V, Viewing angle(2 $\theta_{1/2}$) ±5%



OUTLINE DIMENSION:

Package Dimension:



1. All dimensions are in millimetre (mm).

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2. Tolerance ±0.2mm, unless otherwise noted.



BINNING GROUPS:

Code	Min.	Max.	Unit
V1	2.8	3.0	
V2	3.0	3.2	
V3	3.2	3.4	V
V4	3.4	3.6	v
V5	3.6	3.8	
V6	3.8	4.0	

Forward Voltage Classifications (I_F = 30mA):

Luminous Intensity Classifications (I_F = 30mA):

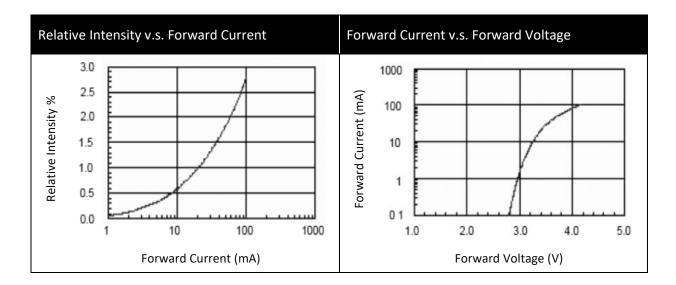
Code	Min. Max.		Unit
A15	220	300	
A16	300	350	
A17	350	450	mod
A18	450	550	mcd
A19	550	700	
A20	700	900	

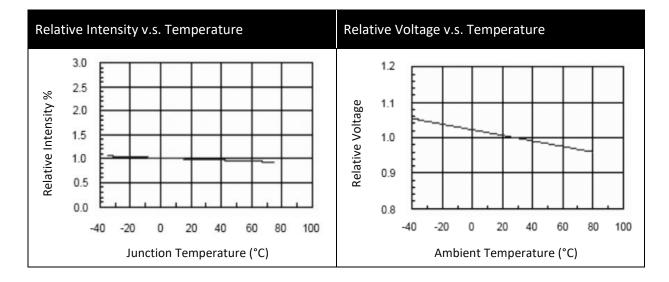
Dominant Wavelength Classifications (I_F = 30mA):

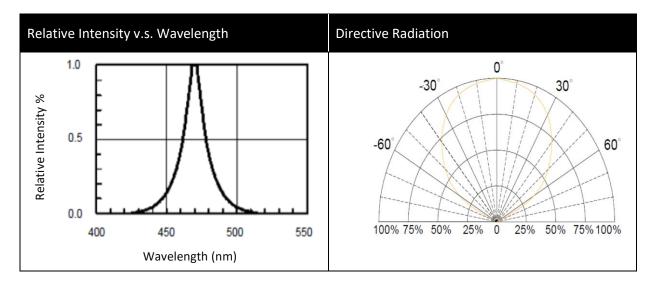
Code	Min.	Max.	Unit
0C	468	471	
ОВ	471	474	nm



ELECTRO-OPTICAL CHARACTERISTICS:





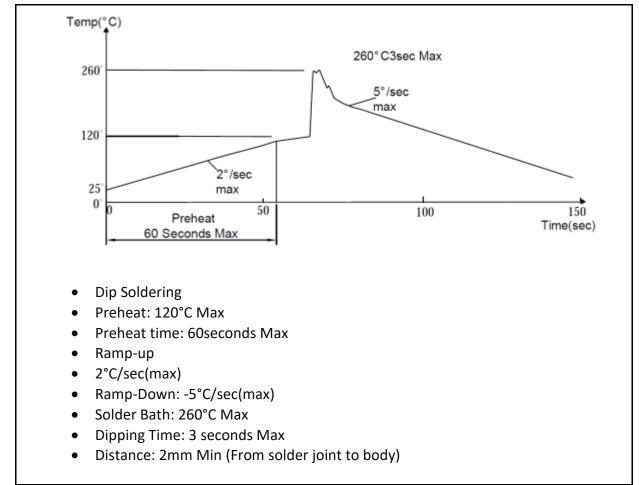




DIP Iron:

- Soldering Iron 30W Max.
- Temperature 350°C Max.
- Soldering Time 3 seconds Max. One time only.
- Distance 2mm Min. (from solder joint to body).

Wave Soldering Profile:



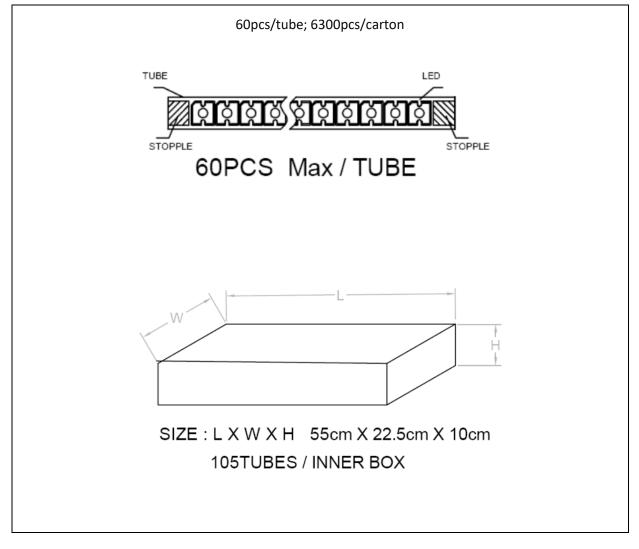
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.



PACKING SPECIFICATION:

Tube Dimension:



PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

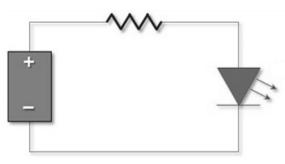
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, for reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	28/10/2015	Datasheet set-up.
A1.1	27/06/2022	New datasheet format.