









PRODUCT DATASHEET



- ► PLCC2 SMD
- ➤ 2835 0.2W Series
- ► Royal Blue (455nm)

N0B15S55



2835 0.2W Series





FEATURES:

Package: PLCC2 Mid Power White SMT Package

Forward Current: 60mA Forward Voltage (typ.): 3.2V

Luminous Intensity (typ.): 700mcd@60mA

Colour: Royal Blue Wavelength: 455nm Viewing angle: 120°

Materials: Die: InGaN

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+85°C Storage Temperature: -40~+100°C

Grouping parameters:

Forward voltage

Luminous intensity

Dominant wavelength Soldering methods: IR Reflow

Preconditioning: acc. to JEDEC Level 3

Packing: 12mm tape with max.2000/reel, ø180mm (7")

2835 0.2W Series

APPLICATIONS:

- **Decorative Lighting**
- Backlighting
- Indicator
- Display



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	60	mA
Peak Forward Current (Duty 1/10; width 10KHz)	I _{FP}	100	mA
Reverse Current @5V	IR	50	μΑ
Power Dissipation	P _D	216	mW
Electrostatic Discharge	ESD	500	V
Junction Temperature	Tj	125	°C
Operating Temperature	T_OPR	-40~+85	°C
Storage Temperature	T _{STG}	-40~+100	°C

Electrical & Optical Characteristics (Ta=25°C)

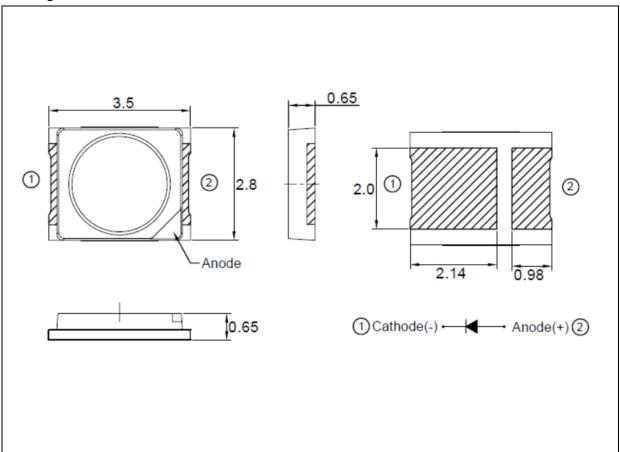
Parameter	Symbol	Values			Unit	Test
	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V_{F}	2.8	3.2	3.6	V	I _F =60mA
Luminous Intensity	lv	500	700	1250	mcd	I _F =60mA
Dominant Wavelength	λ_{D}	447	455	459	nm	I _F =60mA
Spectral Half Width	Δλ		30		nm	I _F =60mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =60mA

^{1.} Luminous intensity (I_V) ±15%, Forward Voltage (V_F) ±0.1V, Viewing angle(2 $\theta_{1/2}$) ±5%



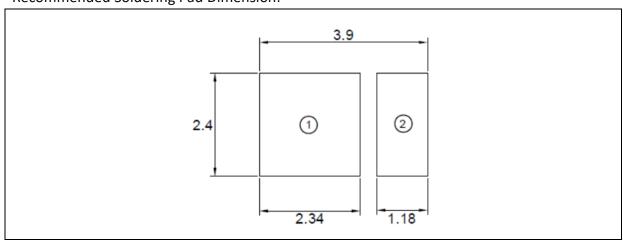
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 60mA):

Code	Min.	Max.	Unit
1	2.8	2.9	
2	2.9	3.0	
3	3.0	3.1	
4	3.1	3.2	V
5	3.2	3.3	V
6	3.3	3.4	
7	3.4	3.5	
8	3.5	3.6	

Luminous Intensity Classifications (I_F = 60mA):

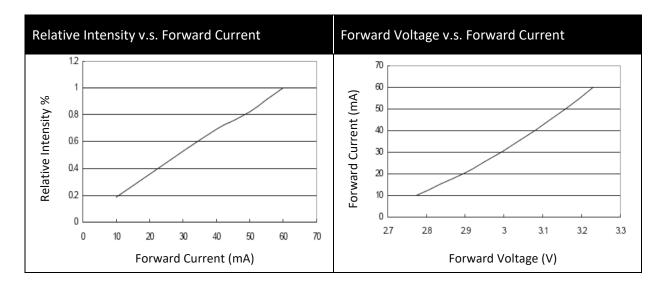
Code	Min.	Max.	Unit
OJ	447	450	
01	450	453	mad
0H	453	456	mcd
0G	456	459	

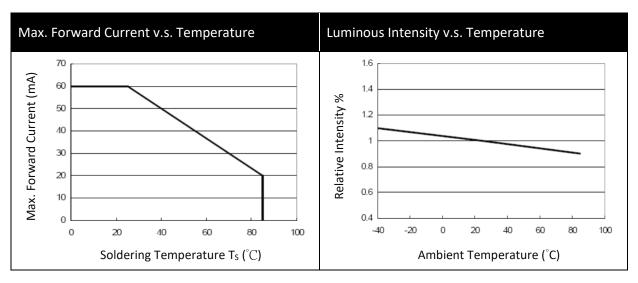
Dominant Wavelength Classifications (I_F = 60mA):

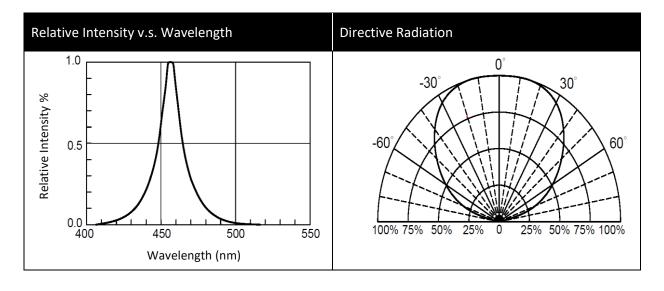
Code	Min.	Max.	Unit
U	500	800	
V-1	800	1000	nm
V-2	1000	1250	



ELECTRO-OPTICAL CHARACTERISTICS:



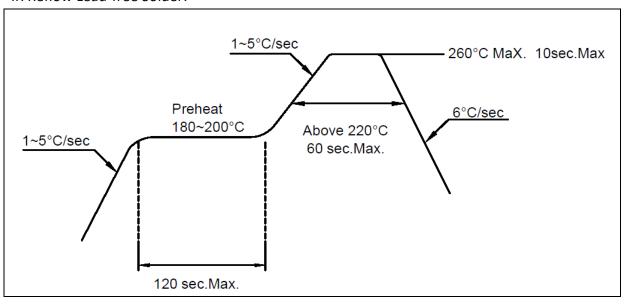






RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



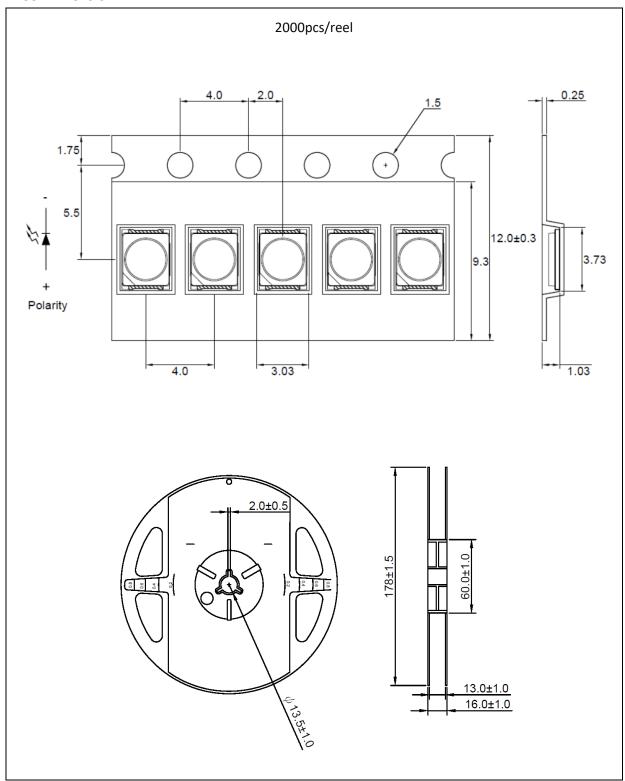
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended reflow temperature 240 $^{\circ}$ C. The maximum soldering temperature should be limited to 260 $^{\circ}$ C.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

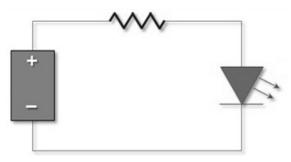
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	26/11/2014	Datasheet set-up.
A1.1	18/06/2015	Revise circuit Anode-Cathode direction.
A1.2	02/02/2023	Revise bin table.