



PRODUCT DATASHEET



- PLCC2 Top View
- 1608 0.55t Series
- Amber (600~612nm)





APPLICATIONS:

N0A51S60

- Automotive Interior Lighting
- Decorative Lighting
- Back Light for LCD

1608 0.55t Series



FEATURES:

- Package: PLCC2 SMT Top View Package
- Forward Current: 20mA
- Forward Voltage (typ.): 2.0V
- Luminous Intensity (typ.): 50mcd@20mA
- Colour: Amber
- Wavelength: 600~612nm
- Viewing angle: 120°
- Materials:

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- Resin: Silicon (White Diffused)
- L/T Finish: Ag plated
- Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- Grouping parameters:
 - Forward Voltage
 - Luminous Intensity
 - Dominant Wavelength
- Soldering methods: Reflow
- Preconditioning: MSL2a according to J-STD020
- Packing: 8mm tape with max.4000pcs /reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	lf	30	mA
Pulse Forward Current Duty 1/10, Pulse Width 0.1mS	Ipf	100	mA
Reverse Voltage	V _R	10	V
Reverse Current @10V	I _R	10	μΑ
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R _{THJ-S}	130	°C/W
Thermal Resistance Junction to Ambient Point	R _{THJ-A}	260	°C/W
Electrostatic Discharge (HBM)	ESD	2000	V
Operating Temperature	T _{OPR}	-40~+105	°C
Storage Temperature	Тѕтб	-40~+105	°C
Soldering Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	VF	1.8	2.0	2.6	V	I⊧=20mA	
Luminous Intensity	Iv	30	50		mcd	I _F =20mA	
Dominant Wavelength	λ_{D}	600		612	nm	I⊧=20mA	
Peak Wavelength	λ_{P}		613		nm	l⊧=20mA	
Spectral Width 50%	Δλ		15		nm	l⊧=20mA	
Viewing Angle	2 θ 1/2		120		deg	I⊧=20mA	

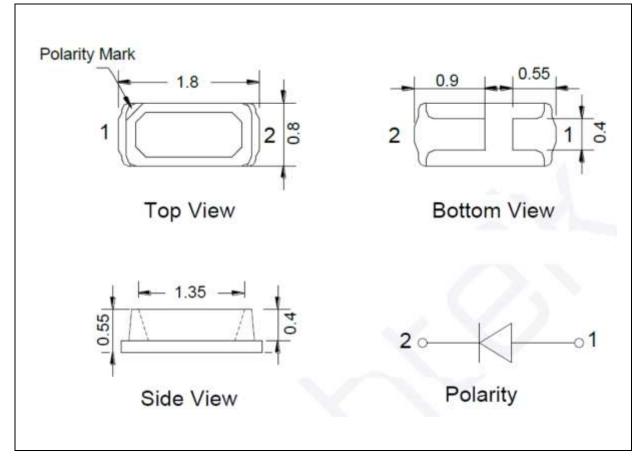
1. Luminous intensity (I_V) ±10%, Forward Voltage (V_F) ±0.1V, Viewing angle($2\theta_{1/2}$) ±5°

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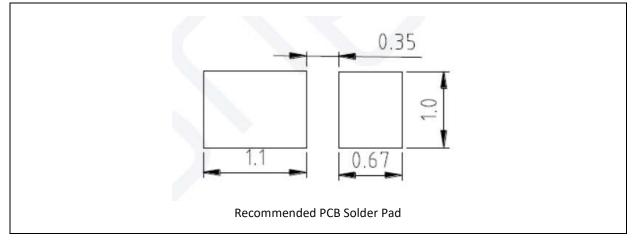
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.12 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Code	Min.	Max.	Unit
E	1.8	2.0	
F	2.0	2.2	V
G	2.2	2.4	v
Н	2.4	2.6	

Forward Voltage Classifications (I_F = 20mA):

Luminous Intensity Classifications (I_F = 20mA):

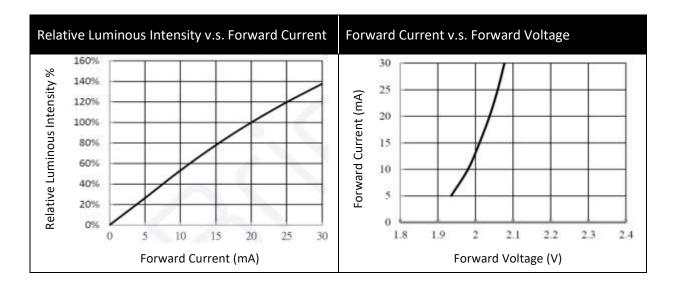
Code	Min.	Max.	Unit
7	30	40	
8	40	50	in a d
9	50	63	mcd
10	63	80	

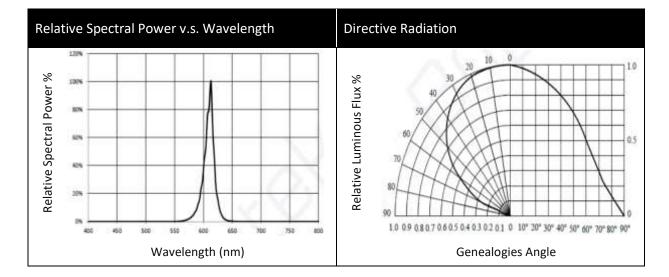
Dominant Wavelength Classifications (I_F = 20mA):

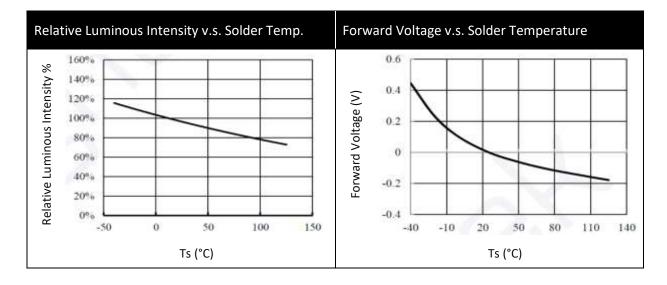
Code	Min.	Max.	Unit
A1	600	603	
A2	603	606	
A3	606	609	nm
A4	609	612	



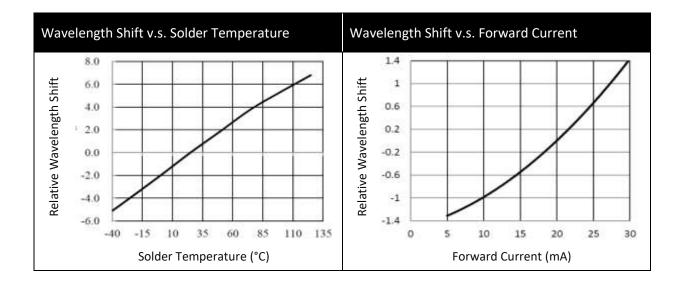
ELECTRO-OPTICAL CHARACTERISTICS:

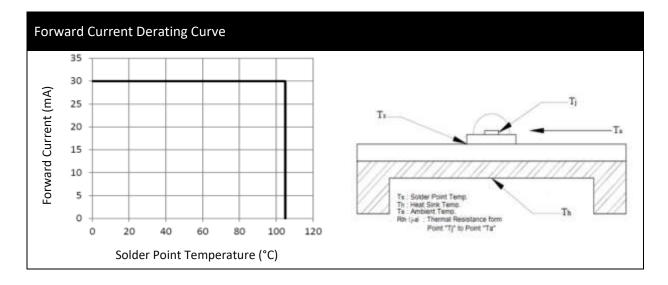








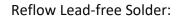


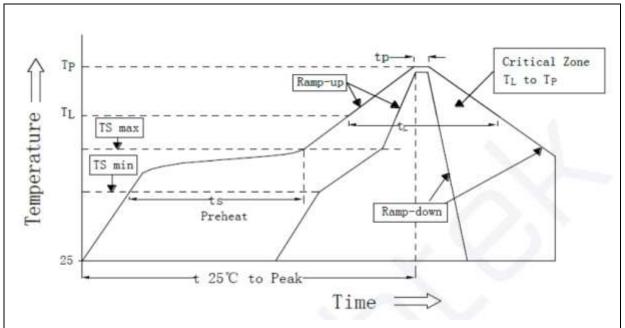


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RECOMMENDED SOLDERING PROFILE:





Profile Feature	Symbol -	Pb-Free (SuAgCu) Assembly			Tab
		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-		2	3	K/s
Time ts (T _{S min} to T _{S max})	tş	60	100	120	5
Ramp-up rate to peak (T _{S max} to T _P)			2	3	K/s
Liquidus temperature	TL		217	-	°C
Time above liquidus temperature	tL	*	80	100	\$
Peak temperature	Tp	2	245	260	°C
Time within 5 °C of the specified peak temperature T _P - 5 K	tp	8	0.	10	5
Ramp-down Rate (T _P to 100 °C)	•		3	4	K/s
Time 25 °C to T _P	-			480	5

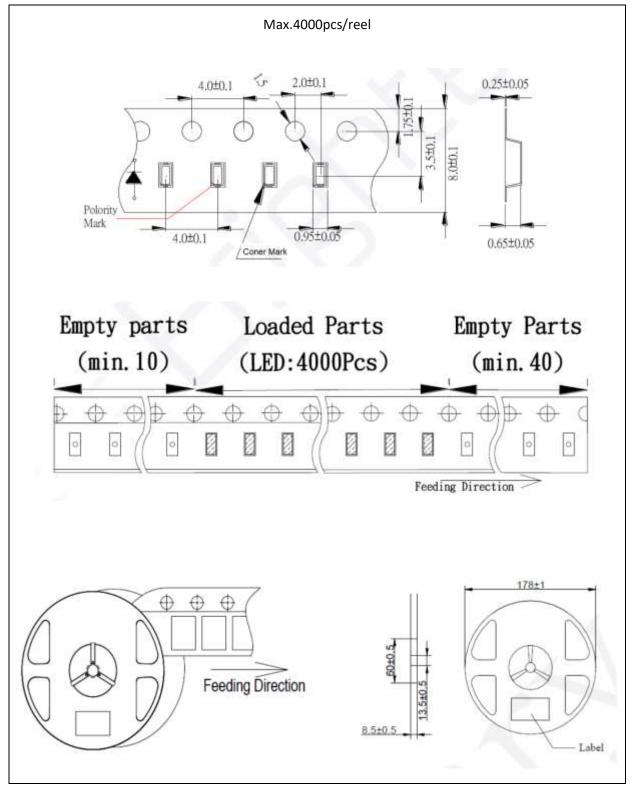
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



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PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

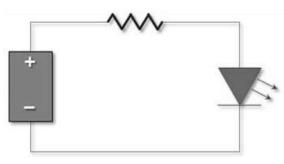
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	28/04/2020	Datasheet set-up.
A1.1	22/04/2022	New datasheet format.