









Release Date: 06 April 2018 Version: A1.1

# PRODUCT DATASHEET



- ► SMC High Power
- ➤ 3030 SMC 3.0t Series
- Amber (615nm)

N0A25S49





# 3030 SMC Series





#### **FEATURES:**

Package: TOP View SMC Package with Silicon Lens

Forward Current: 70mA Forward Voltage (typ.): 2.3V Luminous Flux (typ.): 14lm@70mA

Colour: Amber Wavelength: 615nm Viewing angle: 30°

**Materials:** 

Die: AlInGaP

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+80°C Storage Temperature: -40~+100°C

**Grouping parameters:** 

Forward Voltage

Luminous Flux

**Dominant Wavelength** 

Soldering methods: IR Reflow

Preconditioning: MSL2 according to J-STD020

Packing: 12mm tape with 500pcs Min./reel, ø180mm (7")

#### **APPLICATIONS:**

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**
- **Architectural Lighting**
- **Industrial Lighting**



### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

| Parameter                                     | Symbol           | Ratings  | Unit |
|---|------------------|----------|------|
| DC Forward Current                            | l <sub>F</sub>   | 100      | mA   |
| Reverse Voltage                               | VR               | 5        | V    |
| Reverse Current @5V                           | I <sub>R</sub>   | 10       | μΑ   |
| Junction Temperature                          | Tj               | 125      | °C   |
| Electrostatic Discharge (HBM: MIL-STD-883 C2) | ESD              | 2000     | V    |
| Operating Temperature                         | TOPR             | -40~+80  | °C   |
| Storage Temperature                           | T <sub>STG</sub> | -40~+100 | °C   |
| Soldering Temperature                         | Tsol             | 260      | °C   |

## Electrical & Optical Characteristics (Ta=25°C)

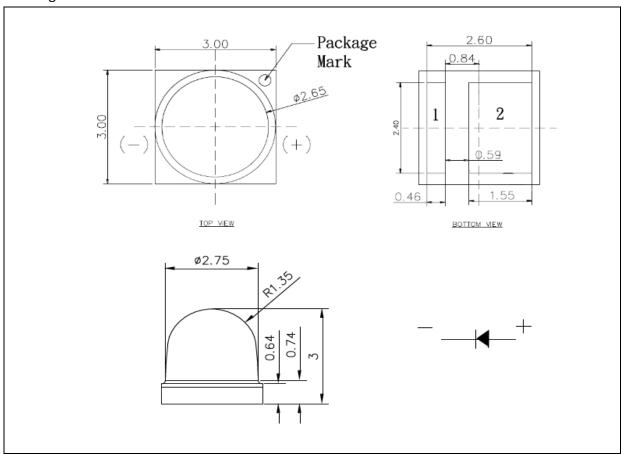
| Parameter           | Symbol               | Values |      |      | Unit  | Test                 |
|---------------------|----------------------|--------|------|------|-------|----------------------|
| Parameter           | Зуппоп               | Min.   | Тур. | Max. | Offic | Condition            |
| Forward Voltage     | $V_{F}$              | 2.0    |      | 2.6  | V     | I <sub>F</sub> =70mA |
| Luminous Flux       | Ф۷                   | 10     |      | 18   | lm    | I <sub>F</sub> =70mA |
| Dominant Wavelength | $\lambda_{\text{D}}$ | 612    |      | 620  | nm    | I <sub>F</sub> =70mA |
| Viewing Angle       | 2θ <sub>1/2</sub>    |        | 30   |      | deg   | I <sub>F</sub> =70mA |

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±7%, Forward Voltage ( $V_F$ ) ±0.05V, Viewing angle( $2\theta_{1/2}$ ) ±10°



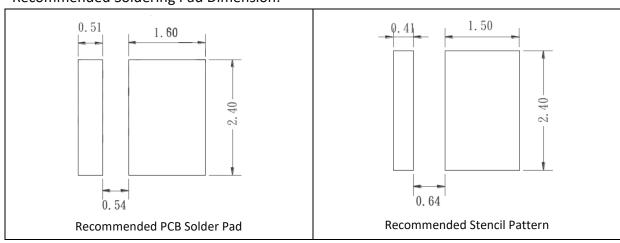
### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



## **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 70mA):

| Code  | Min. | Max. | Unit |
|-------|------|------|------|
| V2022 | 2.0  | 2.2  |      |
| V2224 | 2.2  | 2.4  | V    |
| V2426 | 2.4  | 2.6  |      |

## Luminous Flux Classifications (I<sub>F</sub> = 70mA):

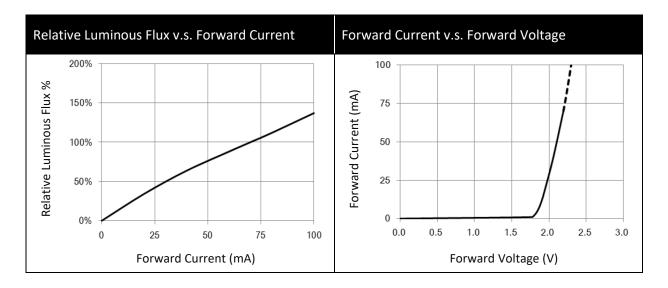
| Code | Min. | Max. | Unit |
|------|------|------|------|
| B11  | 10   | 12   |      |
| B12  | 12   | 14   | lua  |
| B13  | 14   | 16   | lm   |
| B12  | 16   | 18   |      |

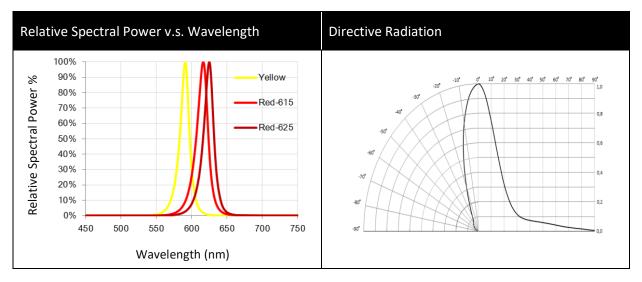
# Dominant Wavelength Classifications (I<sub>F</sub> = 70mA):

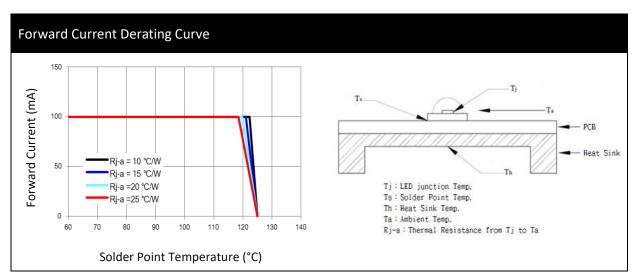
| Code  | Min. | Max. | Unit |
|-------|------|------|------|
| R612A | 612  | 616  |      |
| R616A | 616  | 620  | nm   |



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



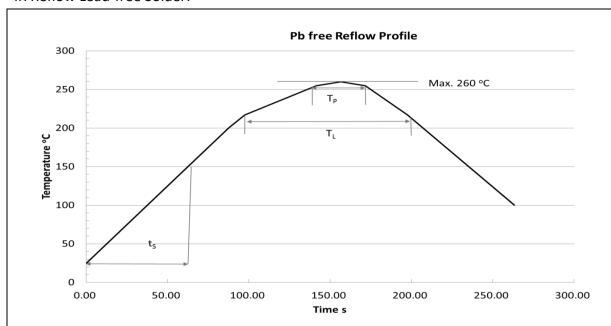






#### **RECOMMENDED SOLDERING PROFILE:**

#### IR Reflow Lead-free Solder:



| Profile Feature  | Symbol         | Pb-Free (SnAgCu) Assembly |                |         | Unit  |
|--|----------------|---------------------------|----------------|---------|-------|
| Frome readure  |                | Minimum                   | Recommendation | Maximum | Offic |
| Ramp-up Rate to Preheat (25°C to 150°C)                                |                |                           | 2              | 3       | K/s   |
| Time t <sub>S</sub> (T <sub>Smin</sub> to T <sub>smax</sub> )          | ts             | 60                        | 100            | 120     | s     |
| Ramp-up Rate to Peak (T <sub>Smax</sub> to T <sub>P</sub> )            |                |                           | 2              | 3       | K/s   |
| Liquidus Temperature   | TL             |                           | 217            |         | °C    |
| Time above Liquidus temperature  | t <sub>L</sub> |                           | 80             | 100     | s     |
| Peak Temperature   | Тр             |                           | 245            | 260     | °C    |
| Time within 5 °C of the specified peaktemperature T <sub>P</sub> - 5 K | t <sub>P</sub> | 10                        | 20             | 30      | s     |
| Ramp-down Rate (T <sub>P</sub> to 100 °C)                              |                |                           | 3              | 4       | K/s   |
| Time 25 °C to T <sub>P</sub>   |                |                           |                | 480     | s     |

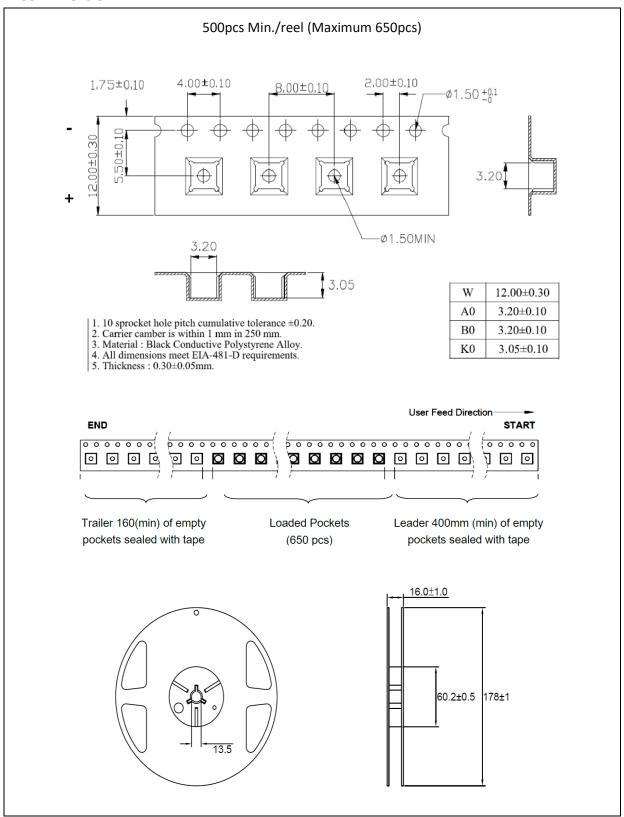
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended soldering temperature is 245°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

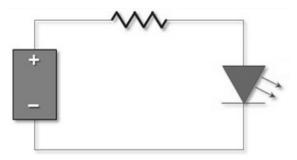
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

| Version | Date       | Summary of Revision                  |  |
|---------|------------|--------------------------------------|--|
| A1.0    | 26/05/2016 | Datasheet set-up.                    |  |
| A1.1    | 06/04/2018 | Revise lead frame solder pad design. |  |