











PRODUCT DATASHEET



- ► PLCC4 Top View
- ➤ 3528+Lens 3.6t Series
- ► Amber (605nm)

N0A19S90BS



3528+Lens Series





3528 + Lens Series

APPLICATIONS:

- **LED Display**
- Indicator
- Traffic Display
- **Decoration Lighting**

FEATURES:

- Package: PLCC4 Black Face SMT Package with Lens
- Forward Current: 20mA Forward Voltage (typ.): 2.0V
- Luminous Intensity (typ.): 8800mcd@20mA
- Colour: Amber Wavelength: 605nm
- Viewing angle: 30°
- **Materials:**
 - Die: AlGaInP
 - Resin: Epoxy (Water Clear)
 - L/F Finish: Ag Plated
- Operating Temperature: -40~+80°C
- **Storage Temperature:** -40~+85°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: Reflow soldering
- Preconditioning: acc. to JEDEC Level 3
- Packing: 12mm tape with max.2000pcs/reel, ø330mm (13'')



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30	mA
Peak Forward Current Duty 1/8@1KHz	I _{FP}	125	mA
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Power Dissipation	P _D	75	mW
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+85	°C

Electrical & Optical Characteristics (Ta=25°C)

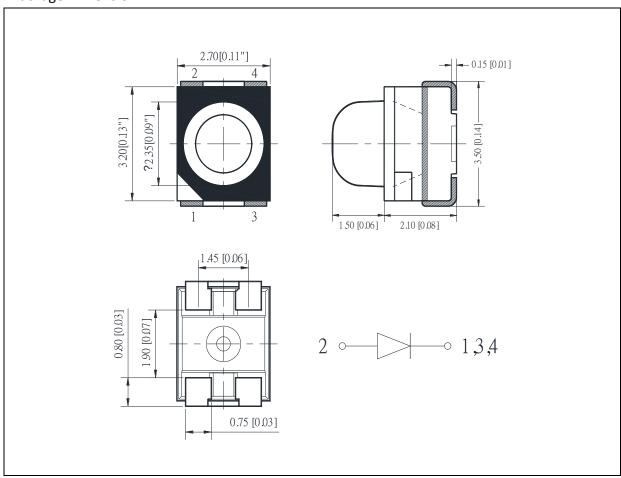
Parameter Symbol		Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V_{F}	1.7	2.0	2.5	V	I _F =20mA
Luminous Intensity	Ιv	5200	8800	18000	mcd	I _F =20mA
Dominant Wavelength	λ_{D}	600	605	610	nm	I _F =20mA
Peak Wavelength	λ_{P}		610		nm	I _F =20mA
Spectral Half Bandwidth	Δλ		19		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		30		deg	I _F =20mA

^{1.} Luminous intensity (Iv) $\pm 15\%$, Forward Voltage (V_F) $\pm 0.1V$, Viewing angle($2\theta_{1/2}$) $\pm 5\%$



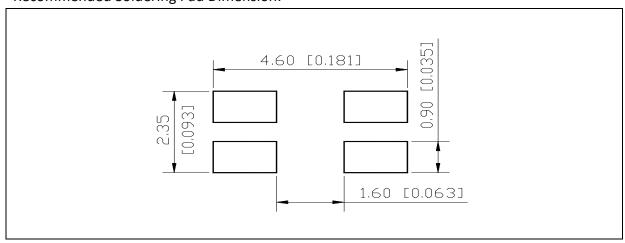
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications ($I_F = 20mA$):

Code	Min.	Max.	Unit
	1.7	2.5	V

Luminous Intensity Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
а	5200	6800	
b	6800	8800	
С	8800	11200	mcd
d	11200	14200	
е	14200	18000	

Dominant Wavelength Classifications (I_F = 20mA):

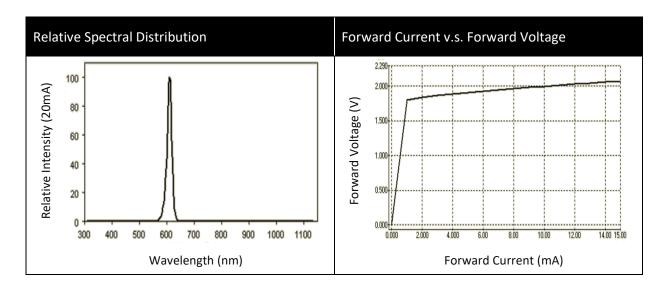
Code	Min.	Max.	Unit
р	600	605	
q	605	610	nm

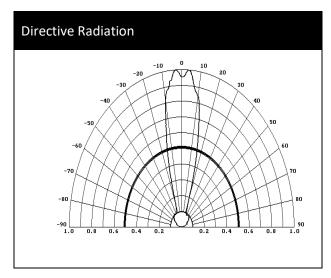
Example Group Name on Label:

• \Box bp20 = \Box (1.7~2.5V) \blacktriangleright b (6800~8800mcd) \blacktriangleright p (600~605nm) \blacktriangleright 20 (IF=20mA)



ELECTRO-OPTICAL CHARACTERISTICS:

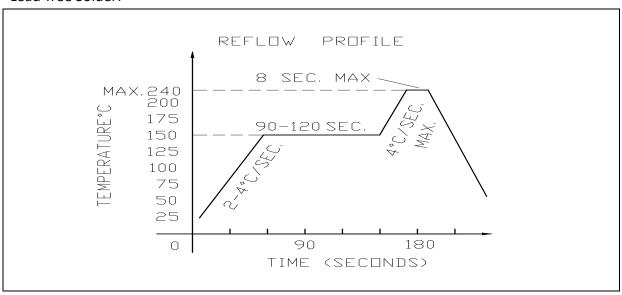






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



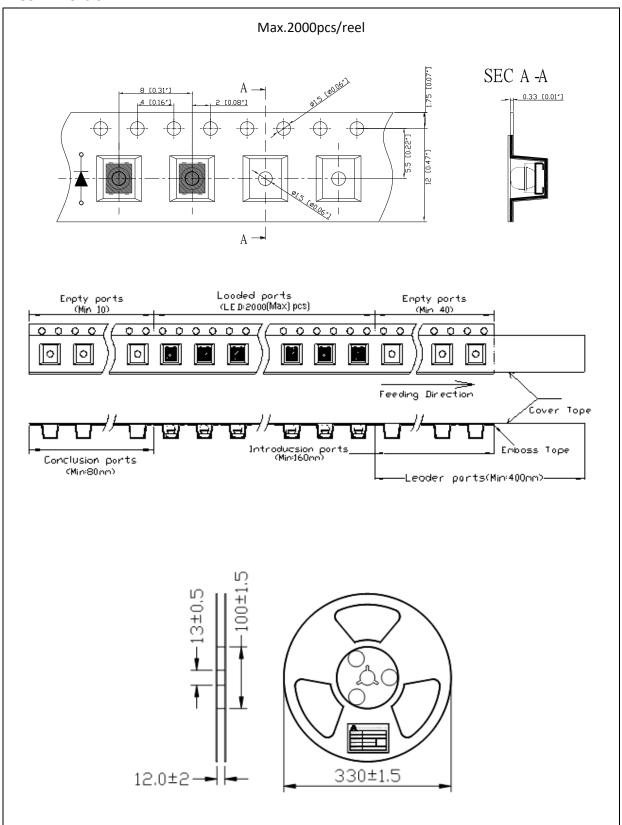
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. The maximum soldering temperature should be limited to 240°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

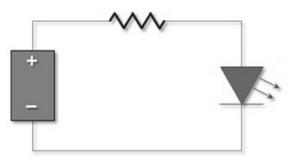
Baking:

It is required to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	07/07/2020	Datasheet set-up.