









PRODUCT DATASHEET



- ► PLCC2 Top View
- ➤ 3528+Lens 3.6t Series
- ► Amber (605nm)

NOA18S20BS-50MA (13" reel) NOA18S20BSSR-50MA (7" reel)



3528+Lens Series





FEATURES:

- Package: PLCC2 Black Surface SMT Package with Lens
- Forward Current: 50mA Forward Voltage (typ.): 2.8V
- Luminous Intensity (typ.): 22000mcd@50mA
- Colour: Amber
- Wavelength: 605nm
- Viewing angle: 30°
- **Materials:**
 - Die: AllnGaP/GaAs
 - Resin: Epoxy (Water Clear)
 - L/F Finish: Ag Plated
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+85°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: Reflow soldering
- MSL: acc. to JEDEC Level 3
- Packing: 12mm tape with max.2000pcs/reel, ø330mm (13") or max.600pcs/reel ø180mm (7")

3528 + Lens Series

APPLICATIONS:

- **LED Display**
- Indicator
- Traffic Display
- **Decoration Lighting**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	l _F	50	mA
Peak Forward Current Duty 1/8@1KHz	I _{FP}	125	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Power Dissipation	P _D	125	mW
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T_{STG}	-40~+85	°C

Electrical & Optical Characteristics (Ta=25°C)

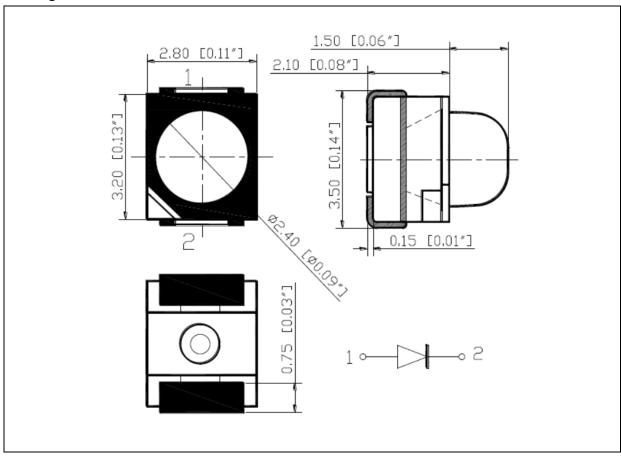
Parameter	Symbol		Values		Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	2.2	2.8	3.2	V	I _F =50mA
Luminous Intensity	Ιv	14200	22000	36000	mcd	I _F =50mA
Dominant Wavelength	λ_{D}	600	605	610	nm	I _F =50mA
Peak Wavelength	λ_{P}		610		nm	I _F =50mA
Spectral Half Bandwidth	Δλ		20		nm	I _F =50mA
Viewing Angle	2θ _{1/2}		30		deg	I _F =50mA

^{1.} Luminous intensity (Iv) $\pm 15\%$, Forward Voltage (V_F) $\pm 0.1V$, Viewing angle($2\theta_{1/2}$) $\pm 5\%$



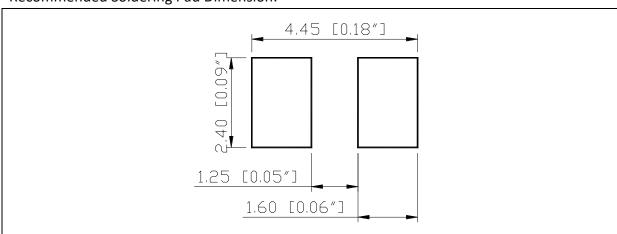
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 50mA):

Code	Min.	Max.	Unit
	2.2	3.2	V

Luminous Intensity Classifications (I_F = 50mA):

Code	Min.	Max.	Unit
е	14200	18000	
f	18000	22500	
g	22500	28500	mcd
h	28500	36000	

Wavelength Classifications (I_F = 50mA):

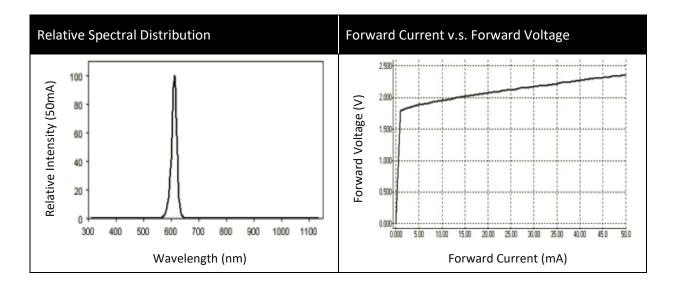
Code	Min.	Max.	Unit
р	600	605	2.22
q	605	610	nm

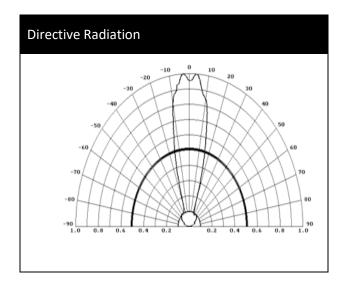
Example Binning Information on Label:

Code	Vf (V)	Iv (mcd)	λd (nm)	Test Condition
□fq 50	□= 2.2~3.2	f= 18000~22500	q= 605~610	50= 50mA



ELECTRO-OPTICAL CHARACTERISTICS:

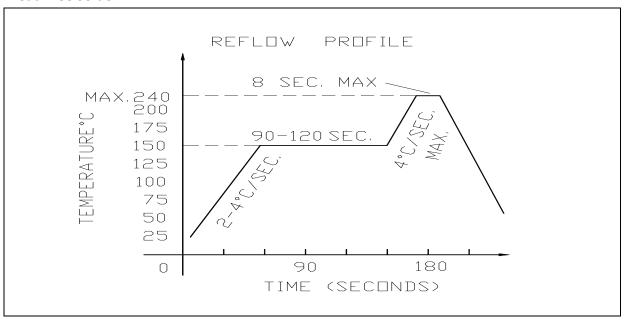






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



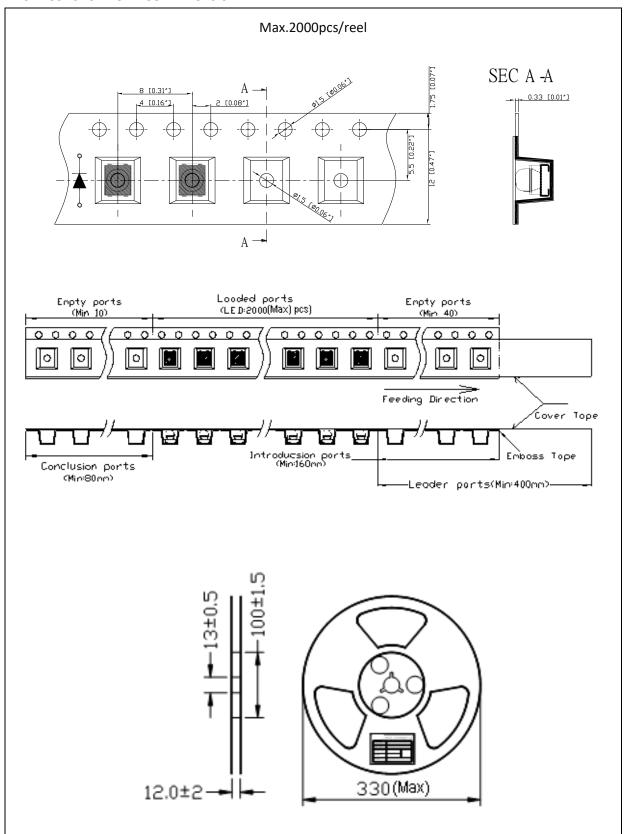
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. The maximum soldering temperature is 240°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



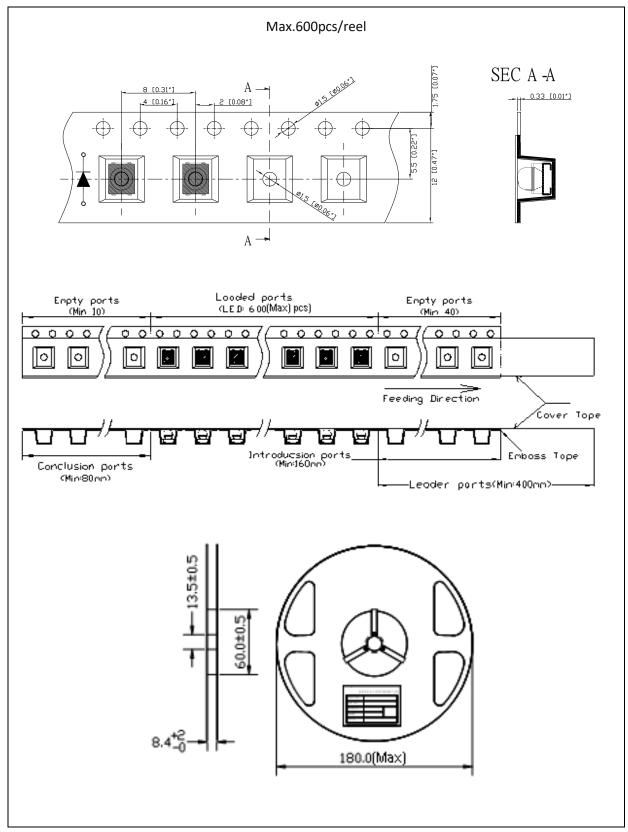
PACKING SPECIFICATION:

NOA18S20BS - 13" Reel Dimension:





N0A18S20BSSR – 7" Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

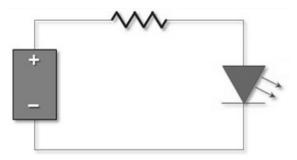
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	20/04/2015	Datasheet set-up.
A1.1	19/10/2022	New datasheet format.