



## **PRODUCT DATASHEET**



# NOA06S16 (Tube) NOA06S16RL (Reel)





## **APPLICATIONS:**

- **General Lighting** •
- **Commercial Lighting**
- **Residential Lighting** •
- Architectural Lighting •
- **Flash Lighting**
- **Reading Lights**

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# **K1 Series**



## **FEATURES:**

- Package: PLCC White SMT Package
- Forward Current: 350mA
- Forward Voltage (typ.): 2.2V
- Luminous Flux (typ.): 50lm @350mA .
- Colour: Amber .
- Wavelength: 590-595nm .
- Viewing angle: 135°
- Materials:
  - Die: AlGaInP \_
  - Resin: Silicon (Water Clear)
- **Operating Temperature:** -30~+100°C
- Storage Temperature: -40~+120°C
- Grouping parameters:
  - Forward voltage
  - Luminous flux
  - Wavelength
- Soldering methods: Reflow soldering
- Preconditioning: acc. to JEDEC Level 3
- Packing: 2000pcs/carton (40 tubes); 50pcs/tube 24mm tape with 1000pcs/reel, ø330mm (13")



## CHARACTERISTICS:

#### Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	350	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	500	mA
Operating Temperature	T <sub>OPR</sub>	-30~+100	°C
Storage Temperature	T <sub>STG</sub>	-40~+120	°C
Junction Temperature	Tj	110	°C
Temperature Coefficient of VF	$\Delta V_F / \Delta T_j$	-2	mV/°C
Thermal Resistance Junction to Lead	$T_{juction-lead}$	12	°C/W

1. Not suitable to be driven in reverse bias.

#### Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values		Unit	Test	
Farameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	$V_{\rm F}$	1.8	2.2	2.6	V	I <sub>F</sub> =350mA
Luminous Flux	Φν	40	50		lm	I <sub>F</sub> =350mA
Dominant Wavelength	$\lambda_{d}$	590		595	nm	I <sub>F</sub> =350mA
Viewing Angle	20 <sub>1/2</sub>		135		deg	I <sub>F</sub> =350mA

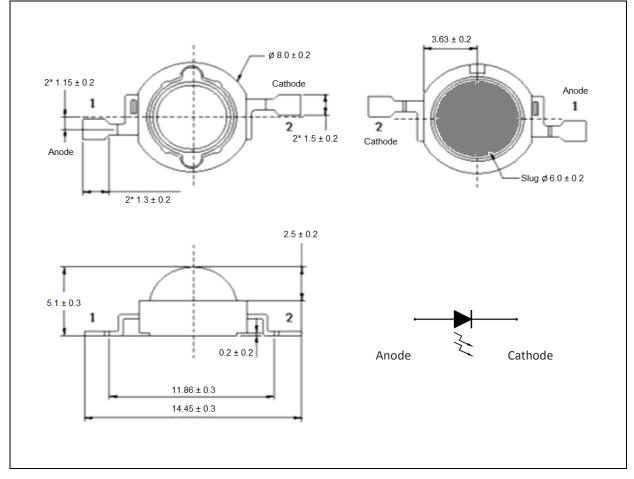
2. Luminous intensity (I<sub>V</sub>) ±15%, Forward Voltage (V<sub>F</sub>) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±5%

3. IS standard testing



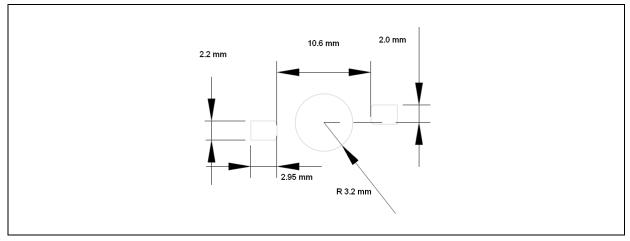
## **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

#### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



### **BINNING GROUPS:**

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Code	Min.	Max.	Unit
1	1.8	1.9	
2	1.9	2.0	
3	2.0	2.1	
4	2.1	2.2	V
5	2.2	2.3	v
6	2.3	2.4	
7	2.4	2.5	
8	2.5	2.6	

#### Forward Voltage Classifications (I<sub>F</sub> = 350mA):

### Luminous Flux Classifications (I<sub>F</sub> = 350mA):

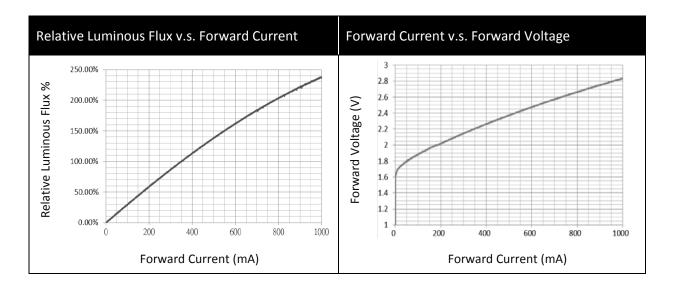
Code	Min.	Max.	Unit	
20	40	50	Im	
21	50	60	lm Im	

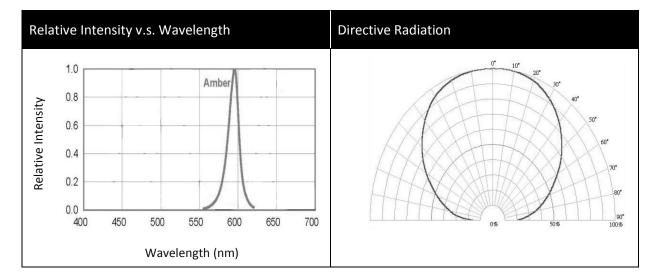
#### Wavelength Classifications ( $I_F = 350 \text{mA}$ ):

Code	Min.	Max.	Unit
A2	590	595	nm



## **ELECTRO-OPTICAL CHARACTERISTICS:**



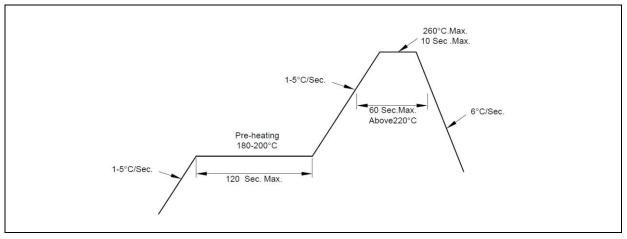


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## **RECOMMENDED SOLDERING PROFILE:**

#### Lead-free Solder:



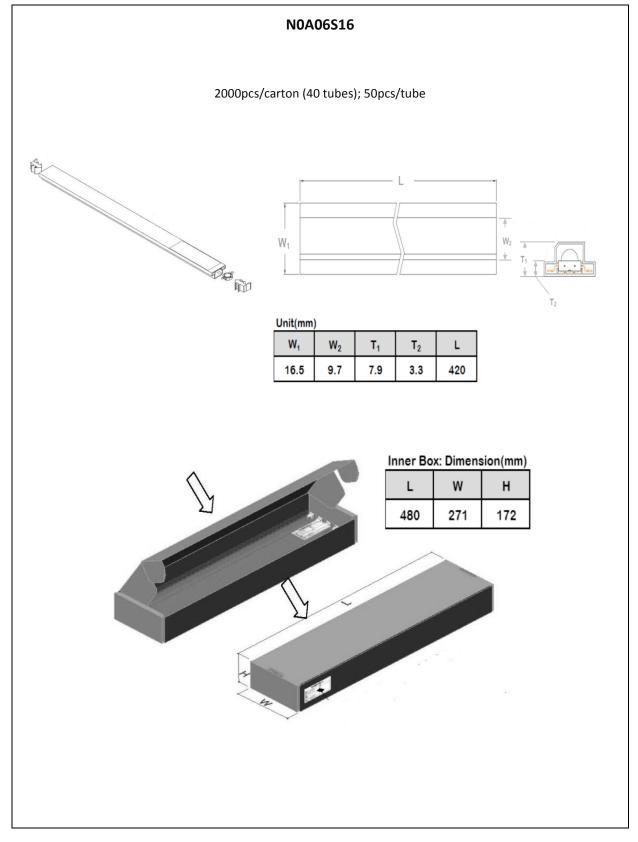
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

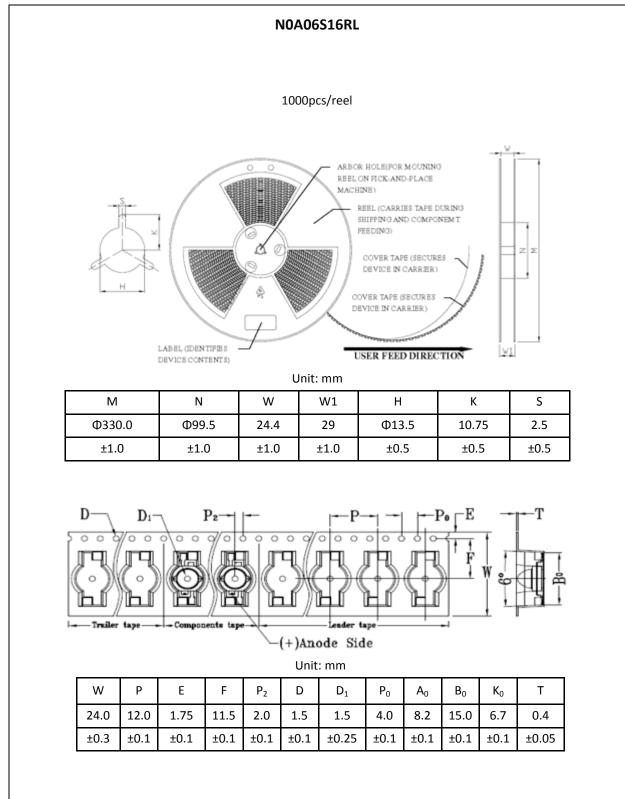
#### Tube Dimension:





## **PACKING SPECIFICATION:**

#### Reel Dimension:



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### **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

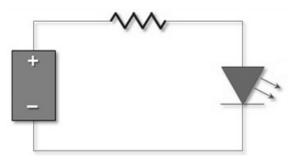
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

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Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision	
A1.0	14/04/2014	Datasheet set-up.	
A1.1	27/05/2014	Add reel packing information.	